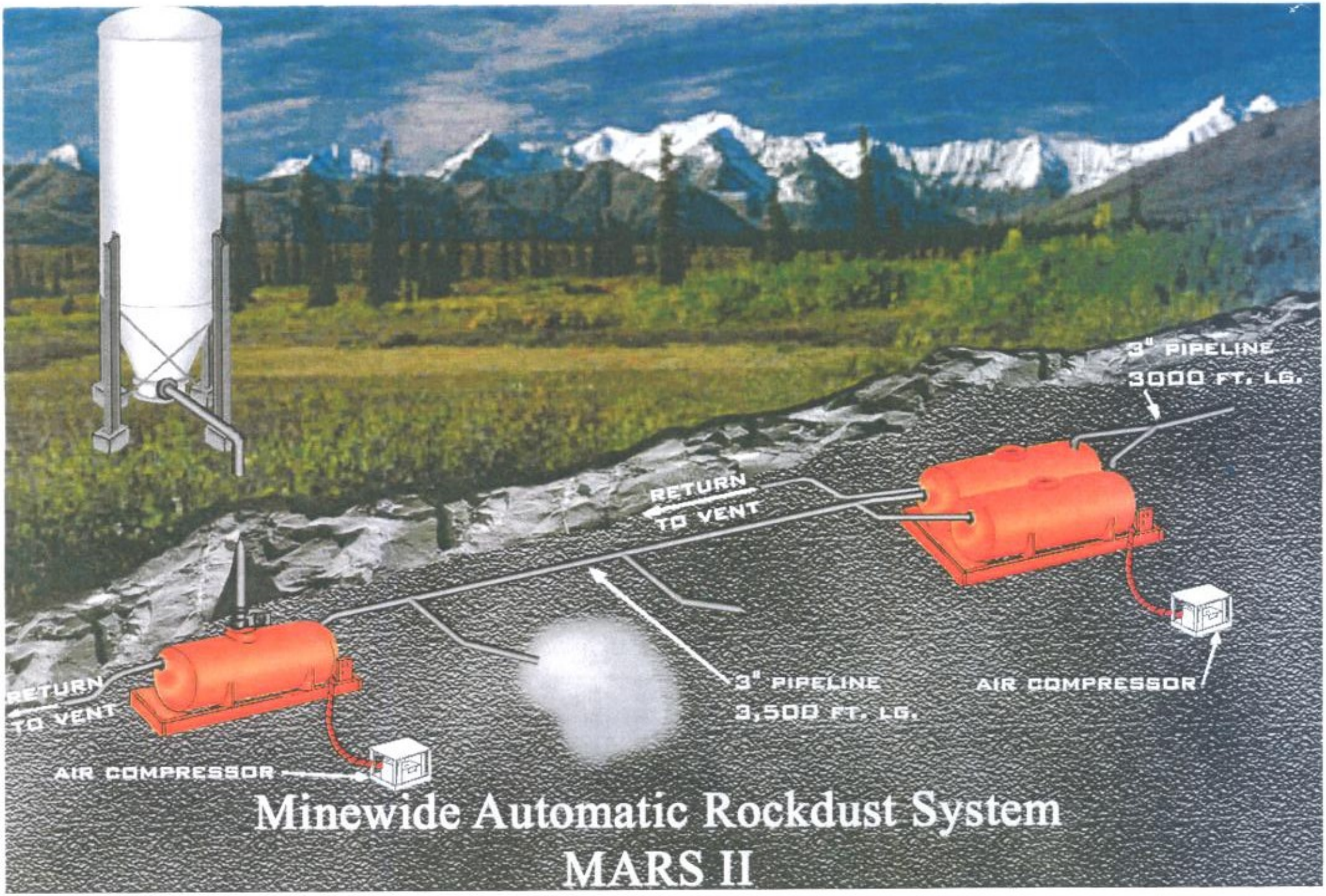
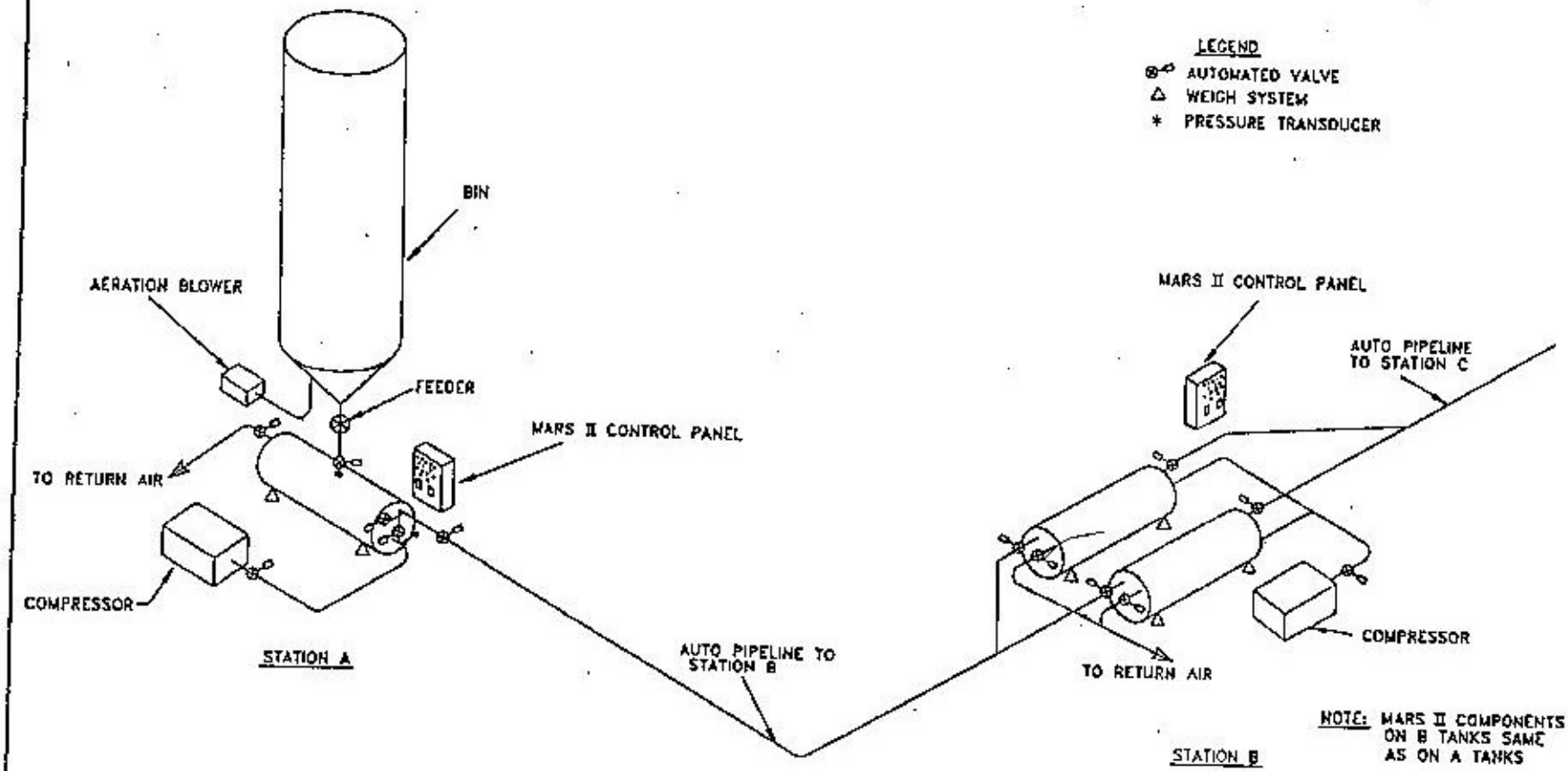


Minewide Automatic Rockdust System
MARS II

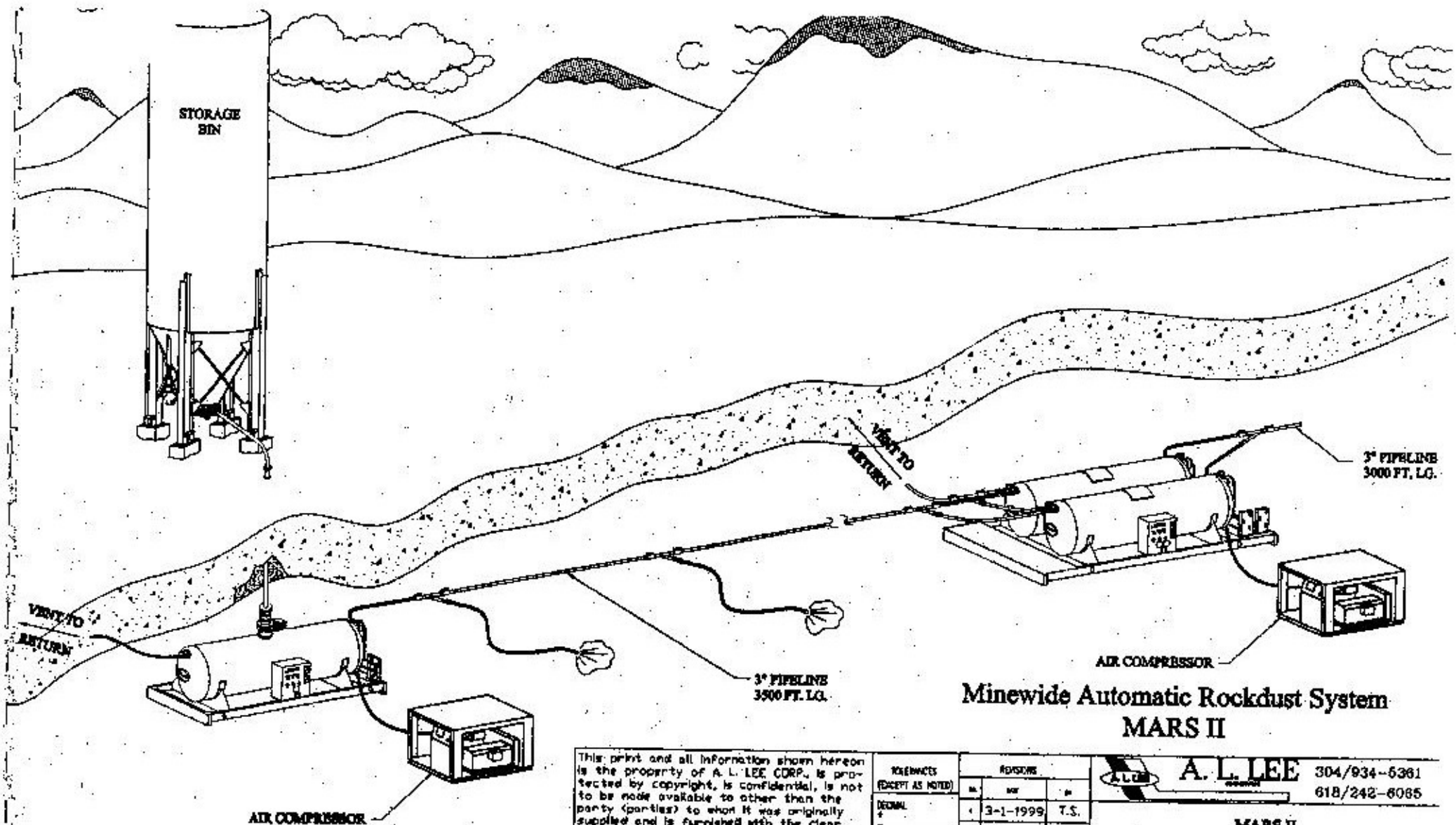


TOLERANCES (EXCEPT AS NOTED)	REVISIONS		
DECIMAL + −	NO.	DATE	BY
FRACTIONAL + −	1		
ANGULAR + −	2		
	3		
	4		
	5		

A. L. LEE
304/934-5361
618/242-6065

MARS II STANDARD DUAL TANK ARRANGMENT

DRAWN BY: RI	SCALE: FULL	MATERIAL	
CHKD	DATE: 10/22/98	DRAWING NO.	
CODE: 57	APPD	S500006A	



Minewide Automatic Rockdust System
MARS II

This print and all information shown hereon is the property of A. L. LEE CORP., is protected by copyright, is confidential, is not to be made available to other than the party (parties) to whom it was originally supplied and is furnished with the clear understanding it, nor any part, is to be copied in any manner, nor used to the disadvantage of the above company, and is returnable on demand.

© COPYRIGHT A. L. LEE CORP.

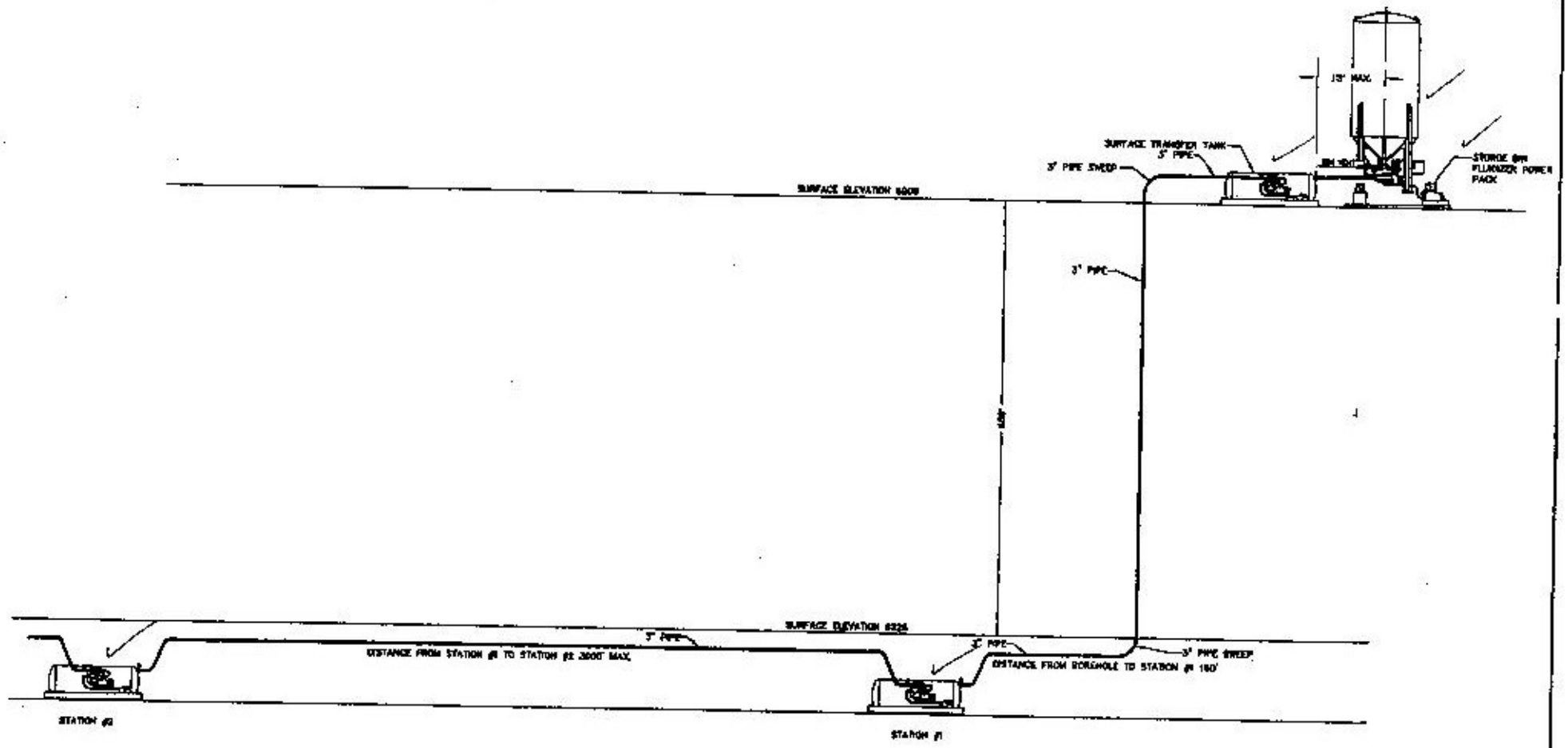
TOLERANCES (EXCEPT AS NOTED)
DECIMAL ±
FRACTIONAL ±
ANGULAR ±

REVISIONS			
NO.	DATE	BY	
1	3-1-1999	T.S.	
2			
3			
4			
5			

A. L. LEE
304/934-6361
618/242-6085

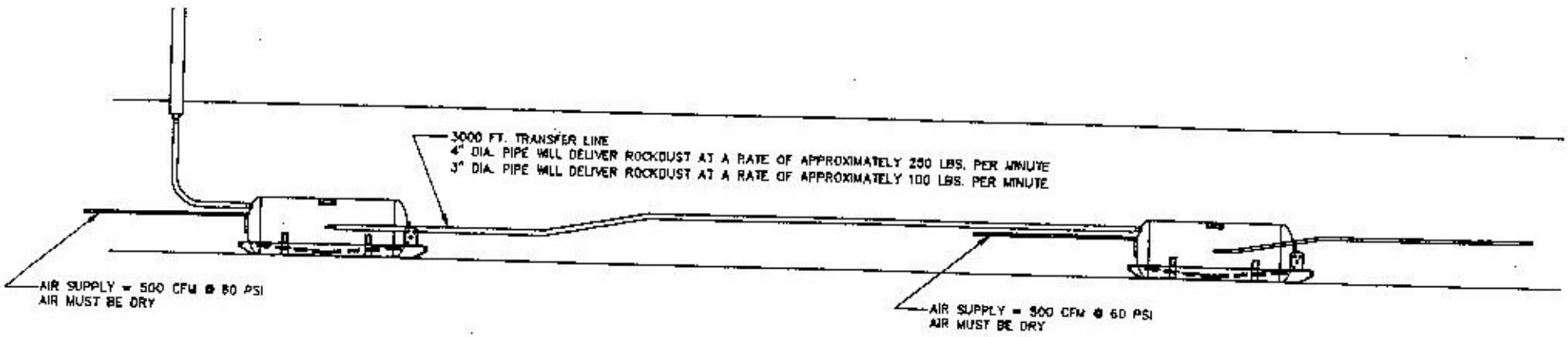
MARS II

DRAWN BY T.S.	DATE 1/96	SCALE
CHECKED	DATE 10-23-98	DRAWING NO.
SHEET 57	APPD	S60854B



A. L. LEE

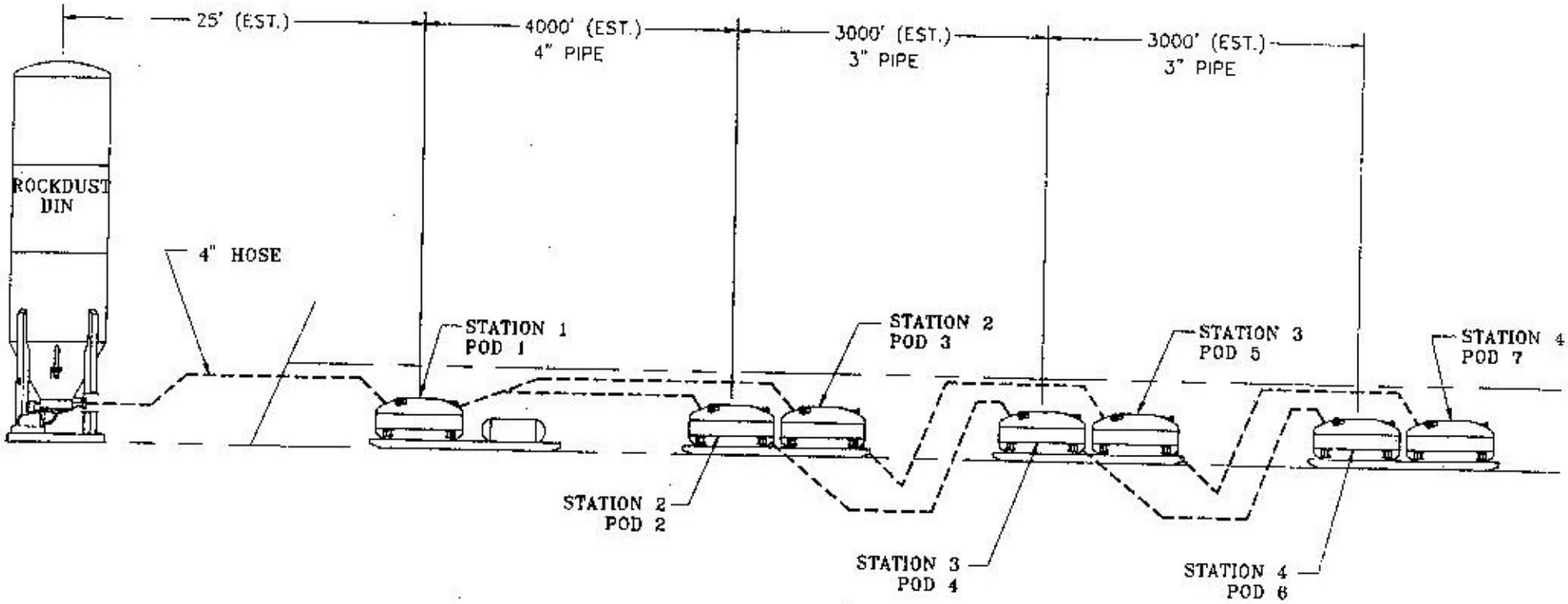
ROCKCHUTE TRANSFER SYSTEM



A.L.LEE
304/934-5361
618/242-6065

PIPE LINE SYSTEM

RM	1/8"=1'	
	2-25-94	S58401B



STEP #1 FROM POD #1 FILL POD #2 – FILL POD #4 FROM #2 – FILL POD #6 FROM #4

STEP #2 FROM POD #1 FILL POD #3 – FILL POD #5 FROM #3 – FILL POD #7 FROM #5

TIME ESTIMATE

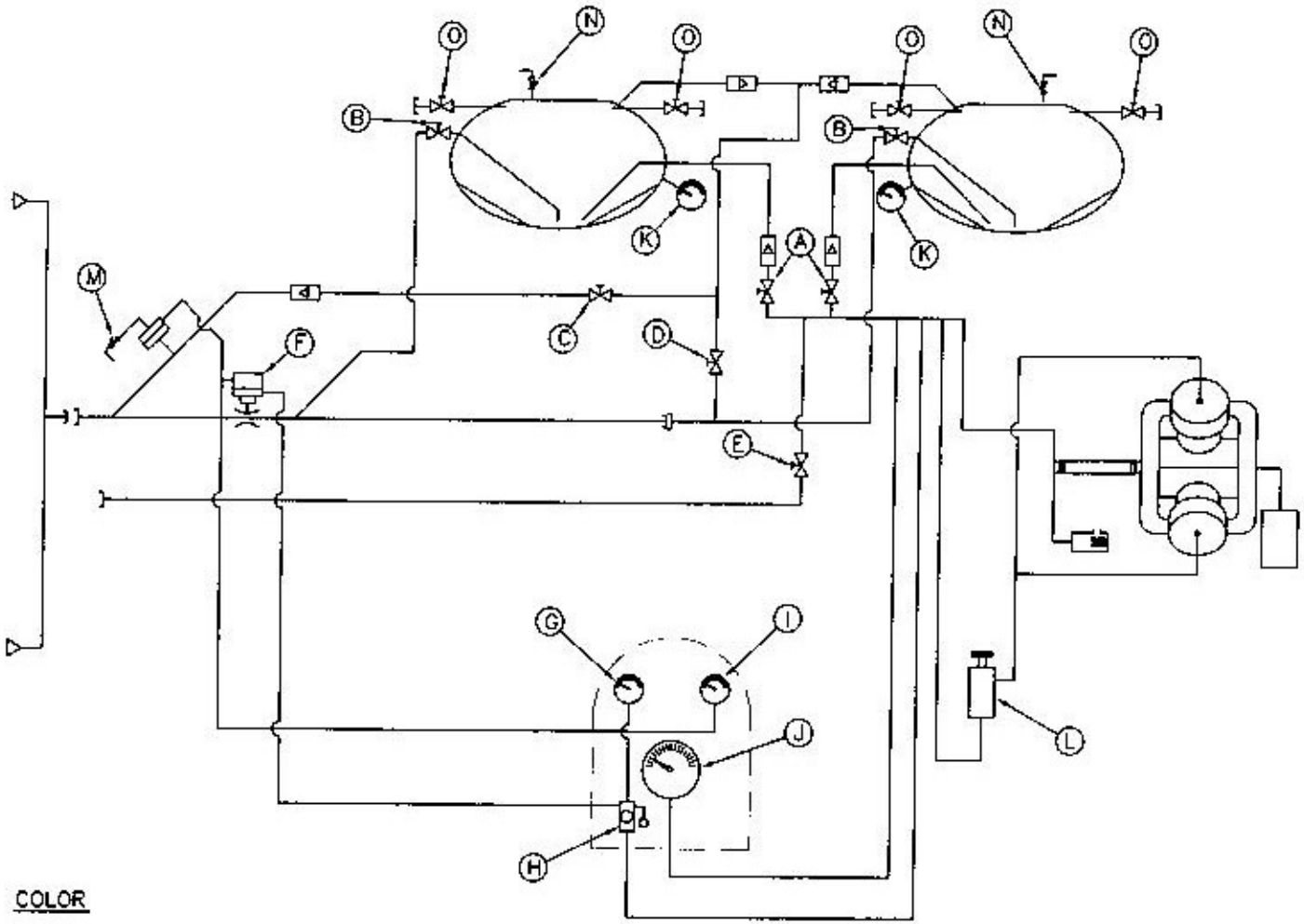
5 – 10 MIN TO FILL POD#1

50 TO 60 MIN TO FILL TRANSFER PODS

SCHEMATIC ONLY

SINGLE PIPE BETWEEN ALL STATIONS

TOLERANCES (EXCEPT AS NOTED)	REVISIONS			A. L. LEE	304/934-5361 618/242-6065
DECIMAL ±				ROCKDUST TRANSFER SYSTEM 95-224	
FRACTIONAL ±				DRAWN BY T.S.	SCALE 1/8"= 1'
ANGULAR ±				DATE 7-10-95	S593368



VALVE	COLOR
(A)	BLACK
(B)	BLUE
(C)	GREEN
(D)	RED
(E)	RED

This print and all information shown hereon is the property of A. L. LEE CORP., is protected by copyright, is confidential, is not to be made available to other than the party (parties) to whom it was originally supplied and is furnished with the clear understanding it, nor any part, is to be copied in any manner, nor used to the disadvantage of the above company, and is returnable on demand.

TOLERANCES (EXCEPT AS NOTED)
DECIMAL
FRACTIONAL
ANGULAR
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

MT. VERNON DIVISION
P.O. BOX 2370
2804 INDUSTRIAL DRIVE
MT. VERNON IL 62864
PHONE: (618) 242-6055

A. L. LEE

WEST VIRGINIA DIVISION
P.O. BOX 99
2079 LESTER HIGHWAY
LESTER, WV 25885
PHONE: (304) 934-5381

REVISIONS

NO	DATE	BY
1	---	---
2	---	---

PIPING DIAGRAM/OPERATING INSTRUCTIONS
MODEL 620RM W/620S SLAVE UNIT

DRAWN BY RM
DATE 10/10/03
SCALE NTS
CHK'D
SHEET NO
DRAWING NO AD2620H-01