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Linda Zeiler, Designated Federal Officer



Dr. Jan M. Mutmansky, Chair

TECHNICAL STUDY PANEL
ON THE UTILIZATION OF BELT AIR
AND THE COMPOSITION AND FIRE RETARDANT
PROPERTIES OF BELT MATERIALS
IN UNDERGROUND COAL MINING

Technical Study Panel:

Dr. Jan M. Mutmansky, chair
Dr. Jurgen F. Brune
Dr. Felipe Calizaya
Dr. Jerry C. Tien
Thomas P. Mucho
Dr. James L. Weeks

Designated Federal Officer: Linda F. Zeiler

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122 West South temple
Salt Lake City, Utah

Reporter: VICKY McDANIEL, RMR
Notary Public in and for the State of Utah

P R O C E E D I N G S

1
2 MS. ZEILER: Welcome, everybody, to the
3 third meeting of the Technical Study Panel on the
4 utilization of belt air and the composition and fire
5 retardant properties of belt materials in underground
6 coal mines.

7 As usual, I'd like to ask if you haven't
8 signed in, please sign in at the desk by the door.
9 And if anyone here wishes to speak during public
10 input hour this afternoon, they should also sign up.
11 We have the Colorado Mining Association and the
12 Bureau of Land Management already signed up to speak
13 this afternoon.

14 As you may know, yesterday three of the
15 technical study panel members had the privilege to
16 tour the Skyline Mine and the Aberdeen Mine here in
17 Utah. And just on behalf of MSHA, I'd like to thank
18 Tony Bambico from Arch Coal and Lane Adair from
19 Murray Energy for making it possible for the tour.
20 And I think -- I don't know if Jan would like to say
21 a few words on behalf of the panel, too.

22 DR. MUTMANSKY: On behalf of Jerry Tien
23 and Jim Weeks and myself, I would like to thank the
24 members of the Skyline Mine and Aberdeen Mine for the
25 hospitality shown to us yesterday. It was a great

1 educational tour for us, and we appreciate your
2 efforts.

3 MS. ZEILER: The first thing on our agenda
4 this morning, and there are copies of the agenda also
5 at the sign-in desk, is a chance for the technical
6 study panel to ask questions about any belt air
7 issues they would like of our panel of MSHA district
8 managers, assistant district managers, and
9 ventilation specialists. And before we begin, I'd
10 like to introduce these people to the technical study
11 panel.

12 Immediately to my right we have Bill
13 Knepp, who's an assistant district manager here in
14 Denver, District 9. Then we have Bill Francart,
15 who's a general engineer from the Pittsburgh Safety
16 and Health Technology, that's technical support, and
17 MSHA. Next to him is Kevin Stricklin, who is the
18 administrator for coal mine safety and health for
19 MSHA.

20 Next to Kevin is Carlos Mosley, who's an
21 assistant district manager in District 3 for MSHA.
22 And then we have Allyn Davis, who's the district
23 manager from Denver, which is also District 9 for
24 MSHA. Then we have Bill Reitze, who's a supervisory
25 mining engineer for District 9.

1 At the very end of the table is Bill
2 Crocco, who is the accident investigation manager at
3 MSHA's Arlington headquarters office.

4 So with that, we can kick off the Q and A.

5 DR. MUTMANSKY: I would like to start the
6 questioning by having one of the MSHA people, whoever
7 would most appropriately answer this question, but
8 I'd like to have you give us a summary of the history
9 of belt air use at a coal mine face and how MSHA
10 administration of belt air at the face has changed
11 over time.

12 MR. STRICKLIN: Jan, I think probably as
13 administrator I'll be kind of like the moderator. I
14 think the person most suited to answer that question
15 would be Bill Knepp. Bill has been involved in the
16 regulations of the belt air. And I think Bill
17 Francart will probably help him out with that one as
18 well.

19 MR. KNEPP: Thank you, Kevin. I started,
20 unfortunately, at MSHA like way back in the 70's,
21 early 70's. Some other people in the room, too, that
22 have.

23 But as a young ventilation engineer in
24 those days, we had some issues out here in the West
25 that probably necessitated the use of belt air

1 eventually. There's going to be a lot of overlap
2 with two-entry systems here, as you saw yesterday on
3 some of the -- three of you who went with us on the
4 tour yesterday saw some of those issues. And those
5 issues began as far back as the 70's, outbursts and
6 ground control issues and whatnot.

7 So the two-entry system is going to be
8 intermingled, from my perspective, anyway, for
9 District 9 here throughout a lot of this.

10 But anyway, one time I was just reading
11 the regulations and discussing this with my district
12 manager at that time. The way I read the
13 regulations, it said belt air for mines are open.
14 Prior to that belt air could be utilized. It didn't
15 say whether intake or returns. Said belt air could
16 be utilized in the ventilation entry.

17 And we took that and developed ventilation
18 plans starting in the early to mid 70's, and a lot of
19 that was in conjunction with two-entry systems where
20 the belt air was used as a return air course. And
21 yet another regulation as far as permissibility
22 issues with the belt air and the return, but they
23 were addressed through the dog leg and point B that
24 you guys saw yesterday.

25 So from that we started through the

1 ventilation plan process, review process for years
2 after that, started addressing mines that needed --
3 what we felt, only those that could demonstrate that
4 they needed to use the belt ventilation entry. We
5 would address certain concerns and precautions in the
6 ventilation plan.

7 And basically the ventilation plan
8 addressed -- it was the beginning of -- later on took
9 some of the petition language. There was a memo out
10 before that. I'll have Bill briefly talk about that,
11 Bill Francart here, in a second, even back to 1973.

12 But we in District 9 through the
13 ventilation system, the review every six months,
14 approved the use of belt air through the ventilation
15 plan. And that went on for months, and that was only
16 for mines that were open prior to 1971 and the Act
17 there. There was a grandfather clause that permitted
18 that.

19 There were a few mines open in that period
20 before 1984. 1984 is a key date, because that was
21 the Wilberg disaster that occurred December of 1984.
22 There were a few mines that were open after 1970 that
23 wanted to use belt air, and they did go through a
24 petition process for belt air at the face.

25 Then in 1984, unfortunately we had the

1 terrible Wilberg event that created great national
2 attention, and it brought up the spotlight on --
3 particularly on belt air usage at the face and
4 two-entry systems also. And a two-entry system task
5 force was developed, and that was probably the first
6 time, and there was a national detailed study on the
7 use -- on two-entry system and belt air use.

8 And eventually what happened after that
9 was any two-entry systems for belt air at the face,
10 or any mine, no matter what, they would require a
11 petition for modification process, which became a
12 quite detailed, lengthy, legal process, but we all
13 went through that for years after the 1984.

14 And issues were still the same. They had
15 to prove the use quality of the belt air, and a lot
16 of it was tied into the two-entry system. There was
17 a need to limit the number of entries because of
18 ground conditions. Therefore, it was very important
19 to utilize a belt entry as a ventilation entry.

20 And all through this period the CO
21 monitoring became better and was required throughout
22 this period. It's reached the point where today I
23 think it has become very reliable.

24 Another big development was diesel
25 discriminating sensors. Again, it affected our

1 district quite a bit because of the early on use of
2 diesel equipment out here in the West for years. And
3 the nuisance and alarm problem was always a problem
4 and a concern, and that was a big step with the
5 diesel discriminating sensors. Still have some
6 issues, I think, but I think false alarms have been
7 greatly reduced.

8 DR. WEEKS: Excuse me just one second.
9 Just a question for clarification. Are you saying
10 that people had to show the need for a two-entry
11 system, or did they have to show the need for belt
12 air? I mean, which is the cart and which is the
13 horse?

14 MR. KNEPP: Well, they were directly
15 related, and particularly here in District 9 from the
16 ground control issue. Obviously if you're going to
17 drive two entries, the belt entry has to be used at
18 the return air course on development, and then of
19 course with a longwall and the great air quantities
20 that they need to run these longwalls for respirable
21 dust control, methane control, and the bleeder system
22 itself, it is important also to have that -- the use
23 of the belt air at the face was just as critical,
24 probably. So they're very hard to separate the two
25 in our district with deep cover, and particularly

1 like the two mines you visited yesterday.

2 There is really -- you know, the belt air
3 language was pretty clear in the regulations and the
4 grandfathering all up through prior to the Wilberg
5 disaster. There was nothing clearly in the
6 regulations that banned the use of two entry other
7 than you couldn't do it because you couldn't use a
8 belt as a ventilation entry. So you had to address
9 that if you were to go to two entries I guess is the
10 best way to answer your question.

11 MR. DAVIS: I'd like to add something to
12 that. Technically speaking, when petitions were
13 issued to utilize the two-entry system, those
14 petitions were based on the diminution of safety, and
15 that was tied to ground control safety issues in the
16 mine whereas the belt air petitions were granted as
17 an alternative method. So that's a big legal
18 distinction between the two. So in essence you had
19 to prove the need to get a two-entry petition. But
20 that strict requirement wasn't there on belt air.

21 MR. KNEPP: Then the ventilation
22 regulations later on in the -- Bill, you can help me
23 here -- came in the late 80's, and I think they ended
24 up being promulgated in '92. There were a couple of
25 committees developed. One was the infamous BEVR

1 Report where a committee was put together, and we on
2 the belt air committee utilized -- and that was a
3 panel such as yourself, actually, really took a hard
4 look at belt air usage. And their goal was to
5 determine whether belt air could be safely used at
6 the face.

7 And they came out with this very detailed
8 report which we in the belt air rewrite committee for
9 the last belt air regulations used very -- you know,
10 we -- it carried a lot of weight in our decisions and
11 development of the latest regulations.

12 And there was still a lot of concern at
13 that time, and so in '92 the regulation was put on
14 hold to use belt air at the face and never was
15 included as a part of the 92 regs. And I think --
16 Bill, tell me if I'm wrong -- the advisory committee
17 agreed to go ahead and use the Development Advisory
18 Committee after '92 to further look at belt air at
19 the face, which they did.

20 And again, both these, the BEVR report and
21 Advisory Committee report, bottom line was yes, belt
22 air can be used safely at the working face if this,
23 this, this is done. And that's kind of what we based
24 the current regs on, requiring a lot of this, this,
25 this in those regs under 150, 151, and 152.

1 So the petition process was still in
2 effect even after the '92 ventilation regs all
3 through this period. Then in early 2000, 2001, even
4 before that I think there was a rewrite -- there was
5 a rewrite committee developed to look at writing new
6 Regs 150, 151, and that's where I became involved.

7 And it took a few years. We had the
8 public hearings and they said study these two
9 documents very closely and other sources and other
10 input, which led us to developing the latest
11 regulations on 75150, 151, and 152, allowing the use
12 of belt air without a petition and if these other
13 items are addressed.

14 However, at that time, the assistant
15 secretary at that time decided not -- did not want to
16 address and include two entries in those regulations.
17 So two-entry systems were excluded from this latest
18 round of regs, and basically what that meant is the
19 petition process remained in effect for the two-entry
20 process, two-entry system. And still does.

21 So you can as an operator have the right
22 to go ahead and develop a three-entry system right
23 now, comply with the regulations with all the
24 monitoring, maintenance, examinations, and all those
25 requirements. However, two-entry systems, you have

1 to prove the need for the two-entry system as Al
2 said, usually from diminution of safety, driving in
3 threes, kind of ground conditions being really
4 greatly -- a lot more hazardous than driving two
5 entries as the basis of a lot of these petitions.
6 And include all the numerous safeguards. Bill might
7 be able to tell you really the history of the
8 petitions. What was required changed over that
9 20-year period and whatnot.

10 MR. FRANCO: The petitions really were
11 born out of the concerns in the early 1970's. There
12 was a committee put together by the government. I
13 think Linda provided you a copy of a memo that was
14 written by Bob Dalzell, and the memo was identifying
15 problems with belt entry ventilation.

16 There was a belt haulage ventilation
17 committee that they formed. And the main concern was
18 ultra gassy mines that were located under heavy
19 cover. Sounds a lot like two-entry mines, but it
20 wasn't, it was the mines in Virginia. Those mines
21 needed to use air in the belt entries to ventilate
22 the faces. There was a strong opinion out there that
23 not using that air was really a loss in ventilation
24 capacity within those mines, because that air was
25 vented at the return and lost. It took a

1 considerable amount of air to ventilate those belt
2 entries because of the amount of gas that was
3 liberated along the ribs along the longwall panels.

4 So they came up with a scheme for
5 ventilating the faces in these mines in Virginia, and
6 that included two basic -- well, a lot of provisions.
7 And you'll see in that memo that was provided to
8 you -- I think Linda directed that to you. A lot of
9 those provisions you'll see in existing petitions for
10 modification in the 80's and 90's.

11 One of the considerations was the use of
12 fire doors in the mines to direct smoke and CO into
13 returns if there would be a fire in those mines.

14 Another was an improved fire detection
15 system, which they use what they call metal oxide
16 detectors. I don't really know what they did, but
17 they did respond to CO. You may know a lot more
18 about them than I do, but they were precursors to the
19 CO systems that we have today. And those two
20 elements in themselves were very important to
21 allowing the use of belt air in the working sections.

22 First petitions came out in the mid
23 1970's. They were very basic, and they did evolve
24 over time as research found that there was ways to
25 improve fire detection. In 1988 we had the Marianna

1 mine fire, and that spurred considerable research by
2 the Bureau of Mines and later NIOSH on fire
3 detection.

4 And a lot of those research results were
5 used to enhance the requirements of petitions,
6 especially the detection of fires.

7 A lot of that information was later used
8 to develop RI 9380, which further improved the
9 detection level required by the CO systems. We had
10 alert and alarm levels of 10 and 15 parts per
11 million. They were later reduced to five and ten
12 parts per million above ambient.

13 So we've had these research projects
14 completed by NIOSH and the Bureau of Mines and former
15 Bureau of Mines and the information that's been used
16 by MSHA to improve the petitions over time, and that
17 information then was again used to develop the
18 regulations that you see today and were finalized in
19 2004. That's where we are today, Jan.

20 DR. MUTMANSKY: Okay, thank you.

21 MR. MUCHO: I really have about three
22 questions, and they dovetail on one another. Really
23 I'd like to talk about the overall handling of the
24 issue of belt air in the United States, how we've
25 been handling it.

1 To start with, I'd like to talk about the
2 petition, the panel talk about the petition process.
3 Obviously in going to regulations, MSHA saw issues, I
4 would think, with the petition process. So I guess
5 start off with, what problems, issues are there with
6 the petition process and why did MSHA decide to go
7 the regulatory route?

8 MR. STRICKLIN: I can start with that a
9 little bit. I think after a period of time when you
10 get so many petitions under a certain standard, we
11 look at that and we think -- well, we look at it and
12 decide maybe we need a regulation instead of having
13 to go this petition route for all these different
14 mines that want to do the same thing. So basically I
15 think that was one of the reasons that we decided we
16 needed to pursue a regulation dealing with it rather
17 than having a large number of submittals from the
18 petition process.

19 The one thing you get in -- or the way a
20 petition works, a mine operator submits a petition to
21 our Office of Standards and Regulations. They in
22 turn send it up to the coal division of MSHA. And we
23 put someone to go out and investigate the petition
24 from the field. And they're not to I guess recommend
25 or not recommend the use of, in this case, the use of

1 the belt air petition, submit all the information
2 back to our headquarters office.

3 And in the Division of Safety we evaluate
4 it, determine if we think it's necessary, if we think
5 it meets the requirements of what a petition is. And
6 we put I guess a temporary approval out there and
7 basically give people up to 60 days to comment on it
8 before it goes final.

9 In many cases we got additional input from
10 miners that worked at the mine that basically felt,
11 well, there needs to be some additional safeguards
12 put in place of this petition. And in many cases a
13 coal company would go along with that, and the
14 petition basically would become final after that
15 window of an opportunity for people to comment on.

16 There was very few times, I guess, that it
17 didn't work out that way. Typically comments would
18 come in, we'd include them in this PDO -- what does
19 PDO stand for? Proposed. I said temporary. It's
20 proposed is the word I was looking for. And
21 basically after a time period it would go into
22 effect.

23 So I guess up until the time of the
24 regulation you had some that was just a little bit
25 different from each other. In other words, some may

1 require additional SCSRs on the longwall face, some
2 may require additional dust monitoring in certain
3 areas based on the specificity of that petition.

4 And I think what the group did to come up
5 with the regulations, they tried to look at
6 everything that could be included that was basically
7 similar to what was in the petitions that were
8 granted, and they basically used that as their
9 template as well as additional information to come up
10 with the regulation.

11 MR. MUCHO: Okay. Following up to that,
12 my next question deals with the fact that when you
13 look at mining law and regulation, we have in -- the
14 U.S. we have sort of blanket laws that pertain to,
15 say, all bituminous coal mines regulations, but then
16 we deal with ground control and ventilation very
17 individualistically in that we require ventilation
18 plans, route control plans that are then approved by
19 the district manager.

20 So my question to the panel is, did MSHA
21 consider treating belt air within the ventilation
22 plan process because of individual differences in
23 ventilation plans? Belt air is primarily a
24 ventilation and ventilation-related issue, whether
25 they're talking dust control, methane control,

1 fires -- consider all that the ventilation area. It
2 seems to account for the individuality that we see
3 among mines that maybe that would be best handled in
4 the ventilation plant process, maybe with certain
5 criteria, et cetera set up.

6 MR. KNEPP: It does -- the new regs
7 require a lot of information and overlap into the
8 ventilation plan now. And so I think we're at least
9 halfway there, and there are ways to address any
10 particular specific issues that come up. We've given
11 a district manager that authority in the new regs.
12 There's a couple instances there were the specifics
13 can be adjusted to some degree.

14 And the ventilation plan itself still
15 exists, and still there's a pretty powerful statement
16 in there, too, where the district manager requires,
17 as these guys well know, other information or other
18 requirements. So there is some flexibility right
19 now, a lot more than just pure petition process, I
20 think.

21 MR. STRICKLIN: I agree with Bill. I
22 think we've kind of used the regs as a template, but
23 then the district manager if he wants to go further
24 with additional sensors, reduced levels, he has the
25 authority to allow higher velocities. So basically I

1 think we start with the template of the regs, but
2 then each district can change it a little bit to
3 massage it or put it in place with what the actual
4 conditions are at that moment.

5 MR. MUCHO: Still, there's areas that
6 maybe people have contended are issues that do not
7 specifically go there. Examples are things like
8 stoppings. All stoppings approved for use in the
9 United States are not created equal, as we found out
10 with seals. And I would contend that maybe in
11 certain situations -- mining situations, ventilation
12 setup, whatever, the construct of stoppings may be an
13 issue for using belt air. And that's really not
14 sitting there in the regs right now where I can see
15 district managers stepping in in that kind of a
16 situation saying, we want to see this type of
17 stopping because of these issues.

18 Any comment to that?

19 MR. STRICKLIN: I see your point.
20 Stoppings is a good example. We hear a lot of
21 comments about the Kennedy type stoppings compared to
22 a solid concrete stopping. And basically I guess you
23 could look at some of the issues that we're dealing
24 with with the belt air in the same ways. I think
25 those are fair comments.

1 As I said, what we do, we use the
2 regulations as our template, and if a district
3 manager wants to he can require additional
4 information in their plans. I guess that's something
5 that we're interested in hearing your comments from
6 the belt air advisory committee on where you think we
7 stand with that.

8 MR. MUCHO: My third and last follow-up
9 along this line is, one of the reasons we wanted to
10 go down this path is, again, this overall approach to
11 mine safety and how we do it. And of course one
12 approach we use in the U.S. is a regulatory
13 enforcement kind of approach.

14 One of the things that -- you had a
15 process, say, where the district manager was
16 approving belt air plans within that kind of a
17 framework to allow for, say, different approaches
18 such as the risk assessment, risk management kind of
19 approach that has been brought forth by a number of
20 people in the mining health and safety arena. A
21 recent committee report talked a lot about that in
22 terms of getting to where we want to get to in miner
23 health and safety in the U.S.

24 And I personally believe that to get to
25 that level that you need that kind of an approach

1 which creates what I'll call a safety culture where
2 we're not looking at -- we're trying to create that
3 kind of atmosphere for active approach to issues
4 where mining operations would consider the potential.
5 For example, this belt air issue. A lot of it is,
6 what if I have a fire here, what if I have it there,
7 what if this happens over here, how am I going to
8 deal with it. Seems to me that having operations go
9 through those kind of processes of course at least
10 start that kind of a safety culture that isn't
11 already in existence, at least in that case.

12 So my question is, has MSHA considered --
13 to me belt air is kind of a prime example of a topic
14 that lends itself to this kind of approach because
15 it's so interrelated to so many other kinds of
16 issues -- again, ventilation of dust, methane, the
17 ground control issues, et cetera, et cetera, et
18 cetera. It seems that that is kind of a -- would be
19 kind of a prime candidate for these kind of
20 approaches. Has MSHA considered doing that, doing
21 that with belt air in any way?

22 MR. STRICKLIN: Up until this point, Tom,
23 I don't think we have. And that's always open to a
24 mine operator that may want to do that. But
25 basically I guess we're saying what's in the

1 regulations would be the minimum that a mine operator
2 would need to do. And if he wanted to go above and
3 beyond that with his risk assessment, by all means.
4 I mean, that would be an excellent thing to do.

5 But as far as how we would I guess go back
6 to, say, give the district manager the authority to
7 just approve it in a vent plan rather than through
8 regulations, we haven't really evaluated that as a
9 possibility with the mine operator doing his own risk
10 assessment and then getting it approved in a vent
11 plan. But that's something that we would be willing
12 to consider.

13 DR. BRUNE: All right. Let me fire a few
14 questions at you.

15 From your experience investigating mine
16 fires, would you say that initial detection of a fire
17 comes from a sensor, or would it come from somebody
18 smelling a fire and going about investigating it?
19 What would you say is the typical way the first
20 detection of a mine fire happens?

21 MR. STRICKLIN: I'm sure Bill will add to
22 this, but I think we've seen them both ways. And
23 basically, if it is done by a nose, as you say,
24 sometimes when you go back and you start looking at
25 the records, it does indicate that the CO system

1 picked it up early, it's just that maybe it wasn't
2 responded to as early as it could have been. That's
3 my opinion.

4 MR. FRANCAERT: The CO systems have had an
5 excellent track record, as we've discussed before.
6 There are some that have been detected visually and
7 by smell prior to the CO system, but I don't think
8 it's because the CO system wasn't effective. It's
9 because they were detected at levels below five parts
10 per million or below the warning levels that were
11 set. So the systems did detect every reportable fire
12 that we've ever had in this country where CO systems
13 have been used. They've never failed. But it
14 depends on who's where at what time, whether or not
15 they're found by people first.

16 MR. STRICKLIN: I'll add to that saying
17 it's only as good as the maintenance that you put
18 into these systems, and that's an important component
19 in any of this.

20 DR. BRUNE: I think that's a valuable
21 statement to have that, Bill, as you say, that the CO
22 systems in the past have in fact helped to detect
23 fires. So it's a matter of how do you respond to the
24 changes in the CO detection and what do you do with
25 that signal, and the CO system hasn't failed to

1 deliver.

2 Now, the statistics question, maybe Bill
3 can help with that. You've talked on some of these
4 statistical evaluations. Do you have any evidence
5 that shows that belt air to the face is less or more
6 safe than belt air away from the face? Is there
7 something in the statistics that can prove one over
8 the other?

9 MR. FRANCCART: I don't think that
10 statistically you can prove one way or the other.
11 You can say if you have a CO system with belt air
12 used at the face, you're going to detect the fire
13 sooner than if you use point-type heat sensors.
14 There's no doubt about that. Based upon our Dilworth
15 (phonetic) fire response -- you have a copy of that
16 report --

17 DR. BRUNE: Yeah.

18 MR. FRANCCART: -- there's no comparison
19 between the two detection systems.

20 Now, if you're using belt air you have to
21 use the CO system. If you don't use belt air, you
22 don't have to use a CO system. And if you have air
23 moving in an outby direction on a panel in your belt
24 and you dump it to the return, you may have a fire
25 grow outby your section beyond control before it's

1 detected. And you have nobody in that belt entry
2 perhaps downwind, and you have no detection system to
3 find that fire.

4 In that case you'd have a less safe
5 condition, I believe. There are a lot of mines that
6 do use CO sensors also taking belt air outby,
7 recognizing the improved capabilities of the CO
8 system for fire detection.

9 DR. CALIZAYA: I have a couple of
10 questions. The first one is related to CO sensors.
11 The regulations, we've talked a lot about CO sensors,
12 but we don't share much about smoke sensors. I don't
13 know if there is any mine where smoke is monitored
14 regularly and what type of monitors are they using.
15 That's my first question.

16 MR. STRICKLIN: I'm going to ask Bill
17 Reitze, have you got any plans in District 9 that
18 have smoke sensors in them?

19 MR. REITZE: We do not. All of our
20 sensors are CO sensors. I don't think the technology
21 for the smoke sensors is of a level that makes them
22 as reliable as the CO sensors. Bill Francart
23 probably has more information on that issue.

24 MR. FRANCAART: There are some smoke
25 sensors that are being sold. I don't know how good

1 they are. They haven't been recognized by NIOSH as
2 having the level of detection that they need to have
3 to be equivalent to the CO detection levels we have
4 today.

5 I do know there are some mines, we've had
6 reported to us they do have them installed. What
7 they are are essentially the home type smoke detector
8 you have repackaged to be mineworthy. But there was
9 some research done back in the early 90's by NIOSH on
10 the MSA smoke detector; and because you don't have an
11 incentive for companies to develop this technology to
12 be sold, there was no requirement at that time to
13 have smoke detectors, MSA kind of just dropped that
14 project.

15 They did work to detect smoke, but there
16 was also some problems with rock dusting in the belt
17 entry causing interference. And I think there's a
18 lot of work that can be done on smoke detection, but
19 the manufacturers haven't done that at this point.

20 DR. CALIZAYA: Thank you. My next
21 question is related to maintenance of these sensors.
22 I think you mentioned a few minutes ago that's the
23 key issue. And according to regulations, we need to
24 check them, we need to calibrate them. But I think
25 we are still missing a few points there. Can you

1 elaborate a little bit about this maintenance?

2 MR. STRICKLIN: I'll start. I don't know
3 if anyone wants to follow me in this. But I think
4 that's an important component is the maintenance of
5 the system. When we typically go in and look at --
6 and I think you'll see that later today as Bill does
7 a presentation on Aracoma, maintenance is a key to
8 making sure your system works from the calibration to
9 making sure the sensors are located where they are to
10 the response of the sensors.

11 I was always real concerned about false
12 alarms. You know, the number of false alarms you
13 have I think gives people a feeling that the system
14 isn't worked correctly. If we could maintain a
15 system so you didn't have false alarms, when there
16 was something that occurred, it definitely got
17 everybody's attention and they reacted a little bit
18 differently than thinking, oh, it's just a false
19 alarm.

20 And I think the better you maintain the
21 system, the more confidence miners and mine operators
22 would have in the system. And I agree that that's a
23 very important component of having an AMS system.

24 MR. DAVIS: I would add that false alarms
25 were a bigger problem in the past than they are

1 today. The systems are better. Certainly in
2 dieselized mines the use of discriminating sensors
3 that discriminate between CO in the exhaust of a
4 diesel machine versus some from a fire has made a big
5 difference. We don't hear anything like the
6 complaints we used to about false alarms.

7 Another thing I would add is that the
8 flexibility that's there in the ventilation plan
9 process, through that process we look at not
10 specifically just the belt entry sensors but other
11 sensors at other points in the ventilation system.
12 And we often require more frequent calibrations of
13 critical -- of sensors located in critical areas to
14 the ventilation system.

15 MR. FRANCCART: One other thing I'd add to
16 that. We do have in addition to testing an
17 examination of the system each shift. Every preshift
18 that is conducted in a coal mine, the sensors have to
19 be examined. And beyond the examination and the
20 testing, miners have to be trained on how to maintain
21 the system. We've seen some problems with that, too,
22 where people are told to take care of this, but
23 they're not really trained on what the requirements
24 are and what the specifications are for that system.
25 Another key point.

1 DR. WEEKS: I've got a number of
2 questions. First I want to follow up on a question
3 that Jurgen raised about the nose. I think there's
4 more to it than the discussion we've had so far.
5 When the issue has come up before this panel, several
6 people have said that the nose is far more sensitive
7 at detecting smoke than is the CO system or the AMS
8 system that is detecting carbon monoxide.

9 So as a preliminary and naive question, I
10 say, well, if the nose is more sensitive, why bother
11 with the AMS? We've got a better instrument there.
12 And there are many good answers for that. First of
13 all, it's very subjective, it's highly variable. An
14 AMS system is comprehensive, it's more objective, et
15 cetera, et cetera. So there's a good answer to that
16 question.

17 But then I read the Aracoma report, and
18 there are several things that stand out in that
19 report. First of all, the fire was observed well
20 before the AMS system went to alarm level. If I read
21 it correctly, it's around the order of nine, nine
22 minutes. And by the time -- there was one important
23 point before anybody had been notified in which the
24 fire had been underway for about 28 minutes, which is
25 two minutes short of it being reported, which I felt

1 at that point when the fire was really well underway
2 it still was not a reportable fire, which I found
3 rather appalling.

4 Now, there's been some correction to that
5 to reduce it to ten minutes. Frankly, and one of the
6 things that I'm going to recommend is, that should
7 be -- if the fire is observed, it should be reported.
8 And the first thing we want -- if somebody observes a
9 fire, first we want that person to do is make sure
10 everyone is safe and fight the fire. We're not
11 concerned about that person having to look at his
12 watch. I think that would do a lot.

13 Let me go back to the issue of the fire
14 having been observed before the AMS system went off.
15 At that point nobody was notified inby. That seems
16 to be -- it was appalling that people waited as long
17 as they did before notifying anybody inby on the
18 section. And the time which they should have done
19 that is when they observed the fire. So that was one
20 noteworthy feature.

21 The other noteworthy feature was that in
22 the MSHA report it always starts out with when the
23 AMS system notified the fire and not when that person
24 notified -- observed the fire.

25 So it's a very narrow-minded question as a

1 nitpicking issue. Under the AMS rule, is the
2 operator compelled to do anything when a fire is
3 simply observed rather than the AMS system goes off?

4 MR. STRICKLIN: I guess that comes back to
5 me again. I do think -- I'd have to look at the regs
6 and see what it says, but in my opinion, if you see a
7 fire you don't wait until the CO system goes into
8 alarm to take action. I think that's pretty
9 irresponsible.

10 The one issue -- and I'll just throw it on
11 the table -- that we've always had is, what is a
12 fire? I mean, when you have smoke coming off
13 something, is that considered to be a fire? I don't
14 know if there's ever been any guidance given on that
15 as far as do you need flame for it to be considered a
16 fire. You know, we have smoking -- or a hot roller
17 sometimes giving off smoke, a belt; and basically
18 we've always -- we've taken the position that unless
19 you see flame, it wasn't a fire. So the smoke itself
20 would not be considered a fire, it would be
21 considered a heating, we would call it.

22 In the case at Aracoma, I mean, there was
23 a number of tragic errors made, in my opinion. And
24 typically I guess you wouldn't expect someone to be
25 in that area all the time, so you would expect

1 probably because they were there they would have
2 detected it quicker with their nose or their sight.
3 But if no one was in there, we would have expected
4 that CO sensor in that area to pick it up and notify
5 the mine operator that we have an issue, and the mine
6 operator, it's his responsibility to then start
7 evacuating people affected by that sensor.

8 But I would be interested in hearing
9 from -- and I know what your charge is about belt
10 air, but if you would look at what you would consider
11 to be a fire, we would be interested in hearing that
12 from you in your report, and when you think a fire
13 was created and something would need to be responded
14 to.

15 DR. WEEKS: Easier to ask than to answer
16 the question. It's like the discussions we've had
17 about pornography and torture, you know it when you
18 see it kind of thing. So I may want to avoid that
19 question, but I do want to focus on the issue of --
20 well, I guess to put it bluntly, when I read the AMS
21 report written by you, I mean collectively you, it
22 starts with when the AMS sensor went off rather than
23 when the fire was observed. And I agree with you,
24 the responsible thing to do, you observe a fire --
25 and what he observed specifically was smoke, smelled

1 smoke, and I think he saw something glow. Whatever
2 you want to call it. That's what was going on.
3 Which seems to me reason enough to do something.

4 And the responsible thing at that point,
5 you look at something that could become worse and in
6 fact did become worse, is to do something about that.
7 But does the rule simply state the operator has to do
8 something when the AMS sensor goes off or when the
9 fire is discovered?

10 MR. KNEPP: There's a firefighting
11 evacuation plan, and there's extensive training
12 required in the recent ERP, Emergency Response Plan.
13 And there's a tremendous amount of training each
14 quarter required for all miners on just that, what
15 happened.

16 Now, I'm not saying -- obviously their
17 action wasn't proper in that case, but believe me,
18 the regulation is there and the training requirements
19 are there for any coal miner coming upon a situation
20 where there's a fire, flame, heck on the CO sensor.
21 There's a flame, he should be trained properly how to
22 react and contact --

23 DR. WEEKS: That's separate from the AMS
24 rules. I know about that. I guess I'm asking you a
25 more pointed question, which is, why is it that you

1 start with the AMS system and not --

2 MR. KNEPP: Bill Francart will answer
3 that.

4 MR. FRANCCART: You're talking about the
5 Aracoma report specifically, and we'll get into this
6 in more detail on Aracoma this afternoon. But what
7 you're referring to is the belt attendant observed
8 some glowing and he didn't describe it to the
9 investigation team as a fire at that point, but when
10 people arrived on the scene they did observe flames
11 and at that point they tried to extinguish them. And
12 about the same time, the CO system went off. I don't
13 know how long a time, where you identify that time
14 difference, but I don't think there was a lot of time
15 between the initial flames and the CO alarm.

16 We had a CO warning prior to that alarm at
17 5:14, and we'll get into, like I said, some more
18 detail on that. It was 26 seconds prior to that, I
19 believe.

20 DR. WEEKS: I don't recall, either. One
21 point I came up with nine minutes, and I forget
22 exactly where that came. But I'll look also.

23 MR. FRANCCART: We had indications of
24 problems for twenty minutes prior to the CO alarm
25 that wasn't a fire, it was a frictional heating of

1 the components of the fuels that were burned. But
2 it's hard to tie down exactly what time things
3 happened, because the man didn't wear a watch, and in
4 the excitement it's hard to determine exactly the
5 time line. But we do have a strong time line on the
6 CO system because it's recorded by the computer. And
7 that's what we have to go by. And without any better
8 information, Jim, that's the best we can give you.

9 And I think the underlying issue that I
10 see here is that there is a -- there really is a
11 preoccupation with the AMS system as the solution to
12 a lot of problems. And it's a very important part,
13 but it's only a part. And I think -- I mean, I see
14 the nose and the AMS system as complementary to one
15 another. Common sense and technology serve each
16 other. And it seemed to be, in that one little
17 vignette it seemed to be missing.

18 Again, at Aracoma we had 25 contributory
19 violations. If you take away one of those 25, you
20 may have two men alive today. And to say that we're
21 going to concentrate on the CO system, we didn't do
22 that in the report. We looked at belt maintenance
23 and other factors, preshift examinations. There were
24 a lot of things that were done wrong at Aracoma, and
25 the CO system shouldn't be the last line of resort.

1 The prevention of that fire should have been number
2 one. That wasn't the concern of the company.

3 DR. WEEKS: I agree. I just simply look
4 at what MSHA has said about that fire. The first
5 sentence is about when the AMS system went off rather
6 than when the fire was observed. Maybe I'm being
7 obsessive here.

8 MR. FRANCAERT: Again, the time the fire
9 was observed and the time of the alarm were so close
10 as what we determined from the interviews that it was
11 hard to distinguish much of the time difference.

12 DR. WEEKS: Well, I guess we can nitpick
13 on you a little more this afternoon.

14 MR. FRANCAERT: Sure.

15 DR. WEEKS: Okay, I have another question.
16 There's a provision in the statute that drives this
17 whole thing. That's an explicit prohibition against
18 the use of belt air unless certain conditions are
19 met. And I've gone back and I've looked at some of
20 the legislative history of the Act, and frankly, I
21 can't find very much as to why that prohibition was
22 there. And I suspect it was there because there was
23 a certain conventional wisdom in the industry at the
24 time that, oh, yes, that's the right thing to do. I
25 mean, I think a lot of the people involved in writing

1 the Act probably had eastern coal experience more so
2 than the west, weren't sufficiently aware of the
3 two-entry problems in the West. That's just all
4 suspicion.

5 But the question that I have is, why was
6 that provision of the statute there? What were the
7 hazards that that provision was designed to control?

8 MR. FRANCCART: Well, the legislative
9 history talks about fires in all haulageways, both
10 track and belt, not just belt entries. And the
11 prohibitions were to isolate your belt and have a
12 minimum velocity in your belt to avoid the fanning of
13 fires and to make sure that the contaminants didn't
14 reach miners in working places. That was the
15 conventional wisdom. I don't know what more you
16 want, but we can get you a copy of that legislative
17 history.

18 DR. WEEKS: Yeah, I'd like to see it so
19 that when -- I just want to pursue the logic of that.
20 Those are the two hazards, fanning the fires and the
21 smoke going to the face.

22 MR. KNEPP: I think methane was powerful
23 dust to some consideration.

24 DR. WEEKS: Yeah. Let me deal with the
25 first two. They're a little bit more tangible than

1 the dust and the gas issues.

2 So if -- so that provision of the statute
3 also is something of a benchmark, that whatever is
4 done after that has to be at least as safe as that,
5 or there can be no diminution of safety. There are
6 sort of two different paths you can follow according
7 to the Act.

8 So if belt air is allowed to be used to
9 ventilate the face, how does the regulation deal with
10 those two hazards, fanning the fire and having smoke
11 go to the face? The AMS system is only a monitoring
12 system. It doesn't do anything about preventing the
13 flow of smoke and fanning the fire, anything. I
14 think the limitation on velocity might address the
15 fanning issue, but they don't address the smoke on
16 the face issue.

17 So how does your rule deal with those two
18 hazards?

19 MR. KNEPP: I think early warning has to
20 be the key player in that issue, obviously. I think
21 the whole key to historically any fire, you know, is
22 to get to them quick. And there are certain built-in
23 advantages when you look at the overall picture with
24 belt air going inby that if you do have a fire and
25 smoke, you can fight it from an outby side very

1 easily. When you're comparing the two systems, if
2 it's going the other direction, and again I think
3 detection and promptness of detection is the key
4 versus the two system, using belt air or not using
5 belt air. I think the advantage of the using belt
6 air is greater in ability to fight the fire. If
7 belts on intake is greater than you get outby and
8 your men aren't exposed into the water lines and that
9 kind of thing, it may it a little easier to fight.

10 As far as preventative and going to the
11 face, obviously when it's going straight in intake,
12 if there is smoke in the belt it's eventually going
13 to get there. But on the other hand, if you look at
14 it if the belt's going -- air is going the other
15 direction, you could have a fire smoldering for a
16 long time, and if it burns through without being
17 detected into the intake escapeway, then you've got
18 really big problems with everything -- returns,
19 intakes, belts eventually being probably pretty
20 quickly filled with smoke. So I don't think there's
21 any clear-cut advantage one way or the other, but
22 there are some advantages.

23 MR. DAVIS: I'd like to add that I think
24 one other consideration you've got to keep in mind is
25 that hand in hand with early warning comes

1 evacuation. And the issue of smoke at the face is
2 not the same issue as getting there and people not
3 knowing that there's a fire building outby.

4 DR. WEEKS: Well, all those issues pertain
5 regardless of whether you've got an AMS system. And
6 let's go back to the nose. If smoke goes to the
7 face, that's where people are. They're going to
8 notice that there's a fire.

9 The early warning part -- I mean, I raised
10 a question once before. The reason -- the way I got
11 into the nose versus the AMS system was the time lag
12 between the detection by the nose and detection by
13 the AMS. That's the length of the time that you get.
14 That's the early warning that you get is that
15 difference. Now, the problem is it's highly
16 variable, but that is the difference that you get.
17 Now, how much advantage is that to have that much of
18 an early warning? That's one issue.

19 The other issue is if you're using belt
20 air for the face, you can still fight it outby. I
21 mean, that existed before your rule anyway.

22 And frankly my brain is a bit garbled at
23 the moment. I just lost my train of thought. But
24 anyway, let me just hear some reaction to that.

25 MR. KNEPP: Well, as far as fighting the

1 fire, if the air is going outby, to get to the water
2 line you possibly you might have to go inby to get
3 out of the smoke, fight the fire. And that's not
4 always -- you know, you increase risk in that area.

5 As far as just relying on nose only,
6 remember now, the CO systems are triggered to be able
7 to warn a lot of people in a lot of different places
8 automatically and not rely on any human reaction.
9 And I think that's a big advantage. Like at Aracoma,
10 all the sections if things were set up properly could
11 have been -- went into the alarm state and properly
12 changed, these miners could have been on their way
13 out of there without waiting for a phone call or some
14 human decided, well, I smell something burning, let's
15 go check it out kind of thing, which could happen and
16 probably would happen eventually, or maybe even
17 ignored to some degree for a while.

18 So I think there is definitely advantage
19 to eliminating the human factor and having the
20 automatic detection system. And again, it could warn
21 the entire -- several sections immediately versus one
22 person making --

23 DR. WEEKS: Well, I think the human factor
24 is important, as I said before. And going back to
25 the Aracoma report, I think common sense and

1 technology are complementary. It's not like one or
2 the other.

3 And I think that the advantage of the AMS
4 is not so much early warning as it is you have
5 mine-wide surveillance. You can find where the fire
6 is fairly quickly. That's completely independent of
7 any belt air issue. And it's a much more, quote,
8 objective measure of what's going on in the mine than
9 the nose is. And that's completely independent of
10 whether you're using belt air.

11 So I think the AMS is a valuable system
12 independently of whether it's on the belt entry or
13 not. And not so much because it's early warning but
14 because it allows you -- it gives you much more
15 information about what's going on and where it's
16 going on. So you're in a much better position to
17 deal with it. And all of that's independent of belt
18 air.

19 MR. STRICKLIN: I agree with you, Jim,
20 that the AMS system is a protection in place. And it
21 should be able to detect something, whether using
22 belt air at the face or not. I guess it would be
23 good for every mine to install a CO system whether
24 they're using belt air or not to protect their belt
25 entry or protect their miners who are working in the

1 area.

2 I would expect if an AMS system is
3 installed, maintained, and operating correctly, I
4 would expect it to pick up the majority of smoke or
5 heatings prior to anybody smelling it. I used to
6 work in tech support with Bill, and I recall a couple
7 of reports that mine operators as they're traveling
8 in an area would pick up something on their CO
9 detector and it would indicate a higher reading than
10 it typically would have in the ambient, and they
11 couldn't smell anything. And they actually had to go
12 back to the area two or three times to keep digging
13 around in the area and ended up find a hot spot that
14 they didn't smell or couldn't detect with their eyes.

15 So I think a fully functional CO system
16 operating correctly, maintained correctly, or AMS
17 system is definitely a plus.

18 DR. WEEKS: I agree. I also think that
19 there are people in the mine, throughout the mine
20 that can detect things and do detect things before
21 the AMS system, and that that is an important part of
22 running a safe mine. I mean, like I said, it's --
23 they're very complementary. And I don't want to
24 remove the human element.

25 MR. STRICKLIN: I agree with that as well.

1 It's just that I know that people aren't going to be
2 at each of those locations all the time.

3 DR. WEEKS: No, I'm not claiming or
4 expecting that they would be. They are where they
5 are and they know what they smell.

6 I have one more question.

7 MR. MUCHO: Jim, could I interrupt for a
8 second just to follow up? Going on to a different
9 topic, the one on the firefighting and the direction
10 of the air. For a number of reasons, if belt air is
11 moving outby and you have a fire, the way to fight
12 that fire is to have the air moving inby. Generally
13 what people actually do is change the air, which
14 brings up other issues of making an air change, et
15 cetera, et cetera. I'm asking the MSHA panel if you
16 generally agree that if you have a belt air that's
17 being ventilated outby for a number of firefighting
18 reasons, which I won't go into unless we have to, you
19 tend to -- what tends to happen in reality is the air
20 is moved, traveling inby. Do you agree or disagree?

21 MR. FRANCA: In fact, Tom, at the '84
22 fire they did exactly that. The air was moving outby
23 and they changed it around to move it inby. One
24 problem you still have, even if you're taking the air
25 inby, if you don't have enough velocity to prevent

1 smoke rollback you'll still have that to contend
2 with. So that's still a complication of
3 firefighting.

4 MR. STRICKLIN: The cookbook answer I'll
5 give you, Tom, is we look at it on a case-by-case
6 basis. But if you're the senior MSHA official on
7 site and you've got a K-order in place to protect the
8 people, you don't want them going inby a fire. You
9 want them to be outby the fire. So typically that
10 would be something that we would look at right away
11 is, can we turn this air around so we've got people
12 protected instead of getting caught inby that fire.

13 DR. MUTMANSKY: Jim, is your question
14 related to the previous questions? I want to give
15 Jerry a chance to ask some questions, but --

16 DR. WEEKS: No, it's not related, in all
17 candor. But I do want to ask it.

18 DR. MUTMANSKY: Well, I'll give you a
19 chance later. How's that?

20 Jerry, do you have any questions? Any
21 questions you'd like to bring forth at this time?

22 DR. TIEN: I don't know if mine is a
23 question or observation, but I would like to hear the
24 panel's general reaction to this. U.S. is a major
25 mining country, more specifically major coal mining

1 country, but not the only mining country in the
2 world. There are other mining countries such as
3 Australia and South Africa and so forth. But we do
4 in the coal industry have several unique features or
5 something already, such as whether we use booster
6 fans underground in the coal mines. Neither was a
7 rescue chamber until recently. It was used for a
8 long time and a bunch of other things, and of course
9 belt air.

10 Now, what are the wisdoms -- following
11 conventional wisdom Jim was talking about, what can
12 we learn from the other countries? They mine coal.
13 Coal is coal. They have the same problems, same
14 issues. And why were -- you know, my question or my
15 observation, have you, MSHA as a group, looked at
16 what other countries have done with the belt air
17 issue?

18 MR. STRICKLIN: I think the answer to that
19 is no, based on everybody sitting here like this.
20 No, I don't think we have evaluated what other
21 countries do.

22 DR. TIEN: The barrier based on what I
23 heard this morning that has been around the issue --
24 Bill, you talked about since the 70's for quite a
25 while -- I think, am I correct to say that the

1 general consensus is it can be used relatively safely
2 provided you have all those things in place? Am I
3 hearing correctly?

4 MR. KNEPP: Well, yes. We approved it
5 through the ventilation plan process years ago. We
6 wouldn't have done it at that time if we didn't feel
7 it really provided benefits when you look at the
8 overall picture.

9 Now, I know there's two arguments to this,
10 with the respirable dust control and other issues.
11 But I say simply, yeah, at least in District 9,
12 anyway, we have a history there. We have accepted
13 and seen a lot of progress made and feel pretty
14 comfortable when things are done right that it can be
15 safely used, belt air at the face.

16 DR. TIEN: Okay. It is generally
17 advantageous, a lot of benefits can be provided?

18 MR. KNEPP: Generally advantageous. I
19 like that.

20 DR. TIEN: Then the question is, why have
21 not many more mines taken advantage of that
22 particular situation, used the belt air?

23 MR. KNEPP: I think maybe Carlos or
24 someone else -- but a lot of other areas in the
25 country have a lot less cover and can develop a lot

1 more entries, I think, easily, or easier, and
2 therefore do. And therefore, it really doesn't
3 probably have near the need that some of these deep-
4 cover mines do on utilizing multiple entries.

5 DR. MUTMANSKY: Linda, are we going to be
6 taking a break this morning?

7 MS. ZEILER: Yeah, I think it would be a
8 good idea.

9 DR. MUTMANSKY: I think it's a good idea
10 to take a little break. If we can get back here at
11 five till eleven. Jim Weeks will be the first to
12 lead off with his question after the break.

13 (Recess from 10:40 a.m. to 11:05 a.m.)

14 DR. MUTMANSKY: I think we're ready to
15 move forward. Kevin Stricklin will be leaving soon
16 because he has a plane to catch. And after Jim's
17 first question, if we have any questions specifically
18 for Kevin, we'd like to take those next.

19 Jim, go ahead and lead off with your
20 questions.

21 DR. WEEKS: A couple of things. I'll try
22 and be brief. I apologize for taking too much time
23 here.

24 But I find it remarkable that under the
25 old conventional wisdom smoke going towards the face

1 is treated as a hazard, but under the new
2 conventional wisdom it's treated as an asset, which
3 is it allows for early fire detection and fighting
4 fire outby. I'm just curious, what explains that
5 mental shift?

6 MR. FRANCCART: I don't think it's really a
7 shift, Jim. If you look at the compliance under the
8 old 75.326, you could take belt air toward the
9 section, but it had to be done to the return just
10 outby the section loading point. And that was
11 considered compliance with the ventilation
12 regulations prior to the belt air rule. In fact, you
13 could do that today and still be in compliance. And
14 that would be taking smoke in a fire toward a section
15 but not taking it to the face. So it really isn't a
16 shift in thinking at all.

17 DR. WEEKS: I'm unconvinced, but I'll go
18 on.

19 MR. FRANCCART: We'll cover that in detail
20 this afternoon.

21 DR. WEEKS: I want to reflect a little bit
22 and raise a question about the mine tours that we
23 took yesterday and go directly to the cart and the
24 horse problem that I alluded to earlier. And it
25 seems to me that the most impressive problem at the

1 mines that we toured yesterday were all ground
2 control problems and that there are many things that
3 were done to deal with those ground control problems,
4 and among those things was the use of two entries.
5 And then once you go to two entries, almost as a
6 matter of necessity you've got to use one of those
7 entries, a belt entry for ventilation.

8 So I see the case for using belt entry for
9 ventilation coming out of that, and essentially
10 subsidiary to the ground control problems. That
11 seems to be the horse.

12 But there are lots of other explanations
13 for why operators were allowed under the petition
14 system to go to use the belt to ventilate the face.
15 And I'm curious, what are the other problems that
16 belt entry solves that's as clear to me, anyway, as
17 it is here.

18 I think it's somewhat ironic also that the
19 mines that can make the easiest case are specifically
20 excluded from the rule. That is, they still have to
21 go through a petition process if they're using two
22 entries.

23 But the question is, what else? I'll tell
24 you partly where this question comes from. I read a
25 few petitions, admittedly only a handful, and I've

1 been impressed with how lacking they are in
2 explanation as to why they need to use belt entry.
3 They'll go through the usual list of things, this is
4 what we want to do, we're going to do it this way.
5 That all seems fine, but they never explain why they
6 want to do it. Now, it may be explained somewhere
7 else, but it's not in the petition.

8 So what are the other reasons for using
9 belt air for ventilation?

10 MR. KNEPP: Well, I think like Al Davis
11 mentioned earlier, you had the diminution of safety
12 which would be strictly the ground control aspect.
13 But sometimes I think you can just take the two
14 versus three and just go to three versus four and
15 four versus five really to some degree, depending on
16 the cover.

17 DR. WEEKS: Pardon me for interrupting,
18 but I see the ground control issue. That's pretty
19 obvious.

20 MR. KNEPP: Okay. The other addition
21 would be from an equivalent means standpoint. There
22 is a theory that you feel safer for your miners if
23 you're using belt air at the face and have early
24 warning detection and get all the benefits it
25 provides versus dumping the belt air and not

1 utilizing it at all. And when you weigh both
2 systems, and I'll say there's an argument either way
3 there, but arguments are made that you're at
4 equivalent or even greater safety by using belt air
5 at the face and properly monitoring, doing your
6 examinations and training your miners from that
7 aspect. That's out there as one reason.

8 MR. DAVIS: I think that we really need to
9 recognize the effects that technology has had on this
10 issue. And as Bill Francart mentioned, people have
11 historically brought the belt air towards the face
12 but then dumped it just immediately prior to the
13 loading point. But now with the technology that's
14 out there and available, many mine operators feel
15 that they don't want to lose the ability to utilize
16 that air at the face, because that measure of safety
17 can be provided by the technology that's out there in
18 terms of these AMS systems.

19 DR. WEEKS: This measure of safety, that's
20 the line that's in the Act. When I look at the --
21 I've asked the operators here for some data about
22 this, and I think they're going to show me that using
23 three entries they had a lot of roof fall and ground
24 control problems, et cetera. When they went to two,
25 those were reduced substantially.

1 Under that circumstance you can actually
2 measure the difference. You say, well, we had so
3 many under these circumstances and so many under
4 those circumstances. When you go into situations
5 like you referred to, what's the difference? I mean,
6 where do you measure -- I mean, are you seeing better
7 gas control? What's really -- what's the measure of
8 safety under something other than ground control
9 problems?

10 MR. DAVIS: Speaking from my own past,
11 when I worked in the industry it really was an issue
12 of getting sufficient air to the face even without
13 the issue of two entries, three entries in areas of
14 this mine. But if you have a gassy mine, obviously
15 the more air you can get to the face, the better you
16 can ventilate the face areas. And so use of belt air
17 provides the ability to get --

18 DR. WEEKS: Is that documented in the
19 measures of gas concentration?

20 MR. DAVIS: Well, I'm sure that that
21 history is established. If you look at what
22 concentrations were found, you know, on examination
23 of that, yes. But it's strictly -- I mean, it was
24 very important to have the ability to use that air
25 that was forced in that entry to add to other intake

1 air.

2 MR. STRICKLIN: Jim, I don't know if it
3 would be documented on an overall basis, but I would
4 say at that mine it basically would determine how
5 much air they would need to ventilate the working
6 face, and they would naturally utilize that belt air
7 to try to increase that quantity to knock the gas
8 down. But I don't know of any studies that's been
9 done other than like face liberation studies that
10 tech supports may have done in the past to indicate
11 how much gas is being liberated at a certain mine.

12 DR. WEEKS: Let me explain just a bit
13 about kind of where I'm coming from on this. I come
14 from a public health industrial hygiene background,
15 and we're obsessed with measuring things. And it may
16 be lapsing over into this area. So that's what I
17 look for: Is it -- you know, is it better than having
18 it this way, and how can you show that. I'm hoping
19 that the data from these other mines will show that
20 there is a difference. And you've got measures of
21 differences. They're not phenomena that can't be
22 measured.

23 MR. STRICKLIN: I didn't catch your last
24 thing about phenomena.

25 DR. WEEKS: There are not phenomena that

1 cannot be measured.

2 MR. STRICKLIN: I agree with that. I
3 mean, it's documented. I just don't know if we've
4 ever done it on a national type basis to say this
5 mine uses this belt air because the face liberation
6 rate is this much and the resistance in the intake
7 air course for going 12,000 feet is this much, and
8 they would need that to be able to knock the gas
9 down. I don't know if that's ever been done.

10 DR. WEEKS: All right. I'm done.

11 MR. MUCHO: A quick follow-up to Jim's
12 questions, if I may. Does the MSHA panel think that
13 one of the major safety advantages of belt air is the
14 fact using belt air at the face gives you another
15 intake entry that can be used for escape? For
16 example, in Aracoma which we're going to hear about
17 this afternoon, the ten that did make it out were
18 able to use a belt entry that was on belt air to get
19 up out of the fire and safely escape. Unfortunately,
20 of course, two didn't make that. Seems that that
21 might be a major safety plus for using belt air.

22 MR. KNEPP: I think obviously from the
23 point feed on inby, a fire on the intake is obviously
24 the most hazardous situation. And this system from
25 the point feed inby would provide two separate intake

1 escapeways real quick. Of course, we try to design
2 those regulations to protect the intake from any
3 possible -- but there's still equipment. You know,
4 we've made progress in that area, but that
5 possibility still exists. And that's why in the regs
6 we have -- and that was one of the changes we
7 required the intake to also be monitored, intake
8 escapeway. But yeah, that's a distinct advantage
9 inby the point feed regulator.

10 DR. WEEKS: If I could follow up to the
11 follow-up briefly. And maybe this is something that
12 Tom and I need to discuss. In fact, let me just say
13 explicitly we need to talk it over. But it seems to
14 me that one of the things that's celebrated in uses
15 of belt entry is a reduction in the number of entries
16 and therefore reduction in the number of escapeways.

17 MR. KNEPP: Well, not just clear-cut like
18 that. Sometimes you have entries that are together,
19 just one intake, two or three, and they'll be all
20 polluted with the same event and same return. But
21 you're right, you could separate more entries with --
22 obviously with more entries available, obviously.
23 I'm not sure that's done too much when they don't
24 have to do it.

25 MR. STRICKLIN: I think if you just look

1 at the longwall mines you might be able to make a
2 point for that, Jim. But I think overall when you
3 look at all the mines, I can think of mines in West
4 Virginia that have five entries and they have one
5 intake, one return, three neutrals. So they
6 basically, by using belt air at the face they didn't
7 cut down on their number of entries, they just have
8 three neutrals in the middle with a CO detection
9 system.

10 DR. MUTMANSKY: Before we go to the next
11 question, does anybody have any questions they
12 specifically want to ask Stricklin? At this point in
13 time we'd like to take those questions.

14 MR. MUCHO: My question goes to the
15 changes that have taken place since the
16 implementation of the 2004 rule. I brought this up
17 at the last meeting almost mirrored with District 2
18 of MSHA mines where since implementation of the rule
19 initially a lot of the mines that had petitions were
20 longwall mines. Currently, to my knowledge, none of
21 the longwall mines in District 2 are currently using
22 belt air. But I see a number of smaller, one-,
23 two-unit room and pillar mines that are using belt
24 air.

25 Sort of a change, going back to some of

1 the things that Jim talked about, the justification
2 for it, so on and so forth, without the need for
3 that, just having it in regulations and implementing
4 that change has happened in District 2. So I'd like
5 to know from a broad perspective, national
6 perspective, what's happened? What are we seeing in
7 the other districts in terms of the impact of the
8 regulations?

9 MR. MOSLEY: I can tell you, Tom, from
10 District 3, just a little south, before we had one
11 mine on the petition, and after the regs came out two
12 other mines picked up on belt air. But that's about
13 the only impact we've seen down in our district.

14 MR. STRICKLIN: I guess from my standpoint
15 in headquarters, Tom, we saw it, too. Early on it
16 seemed like the longwall mines were ones that were
17 most interested in using belt air at the face,
18 especially in the Pittsburgh seam. I think some of
19 that probably had to do with -- they had to increase
20 the air flow because of the rib liberation that they
21 had.

22 As time has gone on, we see the majority
23 of longwalls mines in the East now are dumping back
24 down the belt. And we see smaller mines like Carlos
25 is talking about in District 3 that maybe have five

1 entries that want to use that belt air at the face.

2 And I mean, I can't make a blanket
3 statement, but overall we see less and less of a
4 dependency on belt air at the longwall three-entry
5 mines as we're seeing at other mines that want to do
6 the same thing. They have five entries for room and
7 pillar mines just like you talked about. I can't
8 give you an answer why that is. I mean, that would
9 probably be something mine operators would be better
10 able to address, but we see the same thing that
11 you're talking about.

12 DR. MUTMANSKY: I believe Jurgen has a
13 question for Kevin as well.

14 DR. BRUNE: Actually, a quick follow-up
15 with the discussion about having belt and track in
16 common entries. If you had -- obviously that would
17 require that you ventilate belt into the face. But
18 if you have belt and track in a common entry, are not
19 separated by a line of stoppings, provided you had
20 the atmospheric monitoring system in place, would
21 that raise a concern with you? Would there be a
22 safety concern from your perspective doing that? Is
23 there something special that needs to be done to make
24 that a safe situation?

25 MR. STRICKLIN: I don't think it would be

1 anything different than the regulations required. It
2 would be different if there was trolley wiring
3 involved in it, probably. But as far as, like,
4 battery haulage in that entry, if they put the carbon
5 monoxide system in that entry, we would look at it
6 the same as if it was just a belt entry.

7 DR. BRUNE: So that wouldn't be any --

8 MR. STRICKLIN: We wouldn't look at it any
9 differently, no.

10 DR. BRUNE: My other question kind of puts
11 all of you gentlemen on the spot a little bit. But
12 in your opinion, what would be the minimum required
13 safety standards for taking belt air to the face,
14 considering what's available in technology today, and
15 perhaps also considering that you may be able to
16 mandate that the pressure drop is such that there's a
17 positive pressure differential between track entry
18 and belt entry so that smoke on the belt would not
19 end up in the track, what would be your minimum
20 standards? And next question in addition to that is,
21 would those standards be different or should they be
22 different if you ventilated belt the outby ways.

23 MR. STRICKLIN: Jurgen, you can't put me
24 any more on the spot than I've been in the past year
25 and a half. Let me tell you that up front. And I

1 guess in a way, I mean, an easy answer to that is we
2 think that we have it addressed in our regulations, I
3 mean, what is safe and what's not safe, or we
4 wouldn't put it in effect in 2004.

5 I think where we're at now, though, is
6 based on these last three emergencies as well as
7 Congress speaking to us is, we're wanting to hear
8 what you folks think we should be doing with our belt
9 regulations. And I think that was one of the reasons
10 that they decided, let's back up here, let's put a
11 team together of academia that basically looks at it
12 independently from mine operators or from MSHA or
13 from the UMW, and tell us what you think we can do to
14 better perfect the system.

15 So I'm not going to throw that back on you
16 guys, but basically we're really only interested in
17 hearing, after you guys have had your visits on where
18 you think we're at, can we do something differently
19 on pressure drops, or if it's different going outby
20 than inby. So I think we would probably reserve
21 judgment on that until we basically hear what you
22 folks have to say to us.

23 The one thing I want to do before I do
24 leave is, I want to thank all of you. You've got a
25 job in front of you. You know, this MINER Act is

1 going in, and we're working through it and we've got
2 a lot of things already in place. The three things
3 we're lacking right is our seal standard that we have
4 to have in place in December. Well, we've got four
5 things missing -- the seal standard, the mine rescue
6 standard, and the two reports -- one on rescue
7 chambers that's coming to us from NIOSH and its Belt
8 Air Advisory Committee.

9 And you're an important component on where
10 we end up going, and I know it's a challenge and I
11 appreciate all of you taking it on to come up with
12 something to help us out. And we're basically
13 looking for all the help we can get now. And we
14 appreciate you folks taking on the challenge to help
15 us out with this.

16 DR. MUTMANSKY: Thank you, Kevin. I
17 believe Felipe is anxious to ask a question, and I
18 believe that Jerry has a question that he'd like to
19 get again before the panel. Felipe, why don't you go
20 first.

21 DR. CALIZAYA: My question is related to
22 this minimum velocity and methane layering.

23 Since I learned about ventilation in coal
24 mines, 60 feet per minute was I think standard. And
25 when we start talking about belt air, we dropped that

1 one to 60 -- or to 50.

2 And the document talks about methane
3 layering. Methane layering can take place at
4 velocities much higher than 50 feet per minute. We
5 have observed cases where the layering really became
6 a problem for explosions. I think Westray Mine was
7 one case. But we are talking about methane layering
8 taking place over 100 feet per minute. Could you
9 elaborate a little bit about this minimum 50 feet per
10 minute?

11 MR. FRANCAERT: Fifty feet per minute came
12 from the detection capabilities of the CO system. If
13 you do have a methane layering problem in your belt
14 entry, you still have to account for that. Your
15 minimum velocity may be 200 feet per minute, 250 feet
16 per minute, whatever it takes to mitigate that
17 methane problem; but the 50 feet per minute is
18 specifically based on CO detection and is based on
19 the CO sensors.

20 DR. CALIZAYA: Well, if a mine -- if we
21 are talking about gassy mines and we are talking
22 about conveyor belts which have more than 1,000 -- or
23 5,000 or more feet in length, methane layering will
24 take place at velocities in that target.

25 MR. KNEPP: You'll see in the gassier

1 seams, especially in Virginia, you'll have velocities
2 500 feet per minute perhaps in the belts because of
3 that, yes.

4 DR. MUTMANSKY: Jerry, would you ask that
5 question again now concerning the role?

6 DR. TIEN: Yeah. I understand last hour
7 my microphone acted up, so a lot of you did not hear
8 the question. So I'm going to re-ask again the
9 question now you've had a little time to think about
10 it.

11 That is, since the enactment of Act 69,
12 the use of belt air has been talked about for a long
13 time. We have learned a lot over the past 30, 40
14 years or so. And it looks to me the general
15 consensus if done properly with the new technology
16 available, more reliable and all the good stuff, and
17 we can offer a lot of benefits, advantages by using
18 belt air.

19 Now, my question is, why out of 800 some
20 odd coal mines underground only a handful of them are
21 taking advantage of that technology or method?

22 MR. MOSLEY: I think I can answer that a
23 little bit from our area up in the East, and I think
24 Bill Knepp mentioned part of that. We don't have the
25 cover that they have to deal with out here. So to

1 get the air, we can just drive an extra entry if we
2 need to.

3 But I think one of the big prohibitors is
4 cost and then the maintenance of the system. It's a
5 full-time job to keep advancing the system, as you
6 advance and maintain and calibrate and everything
7 else the system. So just from our area, I think
8 that's the general consensus why they don't. Plus
9 the regs, they don't require it.

10 MR. MUCHO: Could I make a comment to
11 that? I mentioned that the longwall mines in
12 District 2 were not using belt air currently to
13 ventilate the face. And having been in work for
14 those companies, I'm familiar with the reason. The
15 main reason is maintenance of the belt line,
16 principally rock dusting. Of course you rock dust
17 the belt line and the air traveling to the face, it's
18 problematic for people being in the face working
19 doing maintenance or what have you.

20 So primarily from a belt line maintenance
21 standpoint, the mines would prefer, especially the
22 longwall mines where time in the face is so critical
23 and valuable, mines would prefer to ventilate the air
24 outby to allow for maintenance that can occur and can
25 be scheduled at any time. That's the primary reason

1 in that case.

2 MR. KNEPP: Yeah, I've heard that theory
3 and I think you're exactly right, too. Also, I think
4 just what Carlos was saying, I think, you know, the
5 regulations are pretty stringent. There's a lot of
6 requirements there. I think it really doesn't
7 encourage the use of belt air at the face. I think
8 you really pretty much, if you're going to commit to
9 that, particularly a small operator, it does take a
10 little bit of financial burden, a lot of training to
11 do it right for people, and some expense.

12 DR. TIEN: Do you anticipate that number
13 is going to change with more affordable systems?

14 MR. KNEPP: I really don't know. I don't
15 foresee any major change or rush to use belt air. I
16 think the mines like out here in our district that
17 need it are using it now, and pretty much stay that
18 way. Of course most of our reserves left are deep
19 cover reserves out here. So they'll always have
20 those issues, basically.

21 DR. MUTMANSKY: I'd like to get on to a
22 somewhat different question. I'd like to ask the
23 MSHA people the question, have the hazards associated
24 with the use of point feeding versus not using point
25 feeding ever been assessed, and what are the

1 advantages and disadvantages of the point feeding
2 system?

3 MR. KNEPP: Point feeding I think is a
4 necessary evil in a lot of ways. I think the length
5 of these belt lines, somehow you have to get intake
6 air into the belt entry. For too many years it was
7 just totally ignored through the 70's and 80's.
8 There was an escapeway issue question, separating
9 intake escapeway from belt entry. In this last reg
10 we finally admitted point feeding was necessary to
11 provide. If you're going to use belt air you've got
12 to dump air in somewhere. So we try to put it in a
13 controlled place on the mine map where people know
14 where it is and have sensors before and after, and
15 the closing doors, if that becomes a possibility or
16 availability, at least it will be there. So we
17 addressed it from that standpoint.

18 You know, I don't think there's really any
19 advantages. It would be better if they could bring
20 intake air all the way from the surface separate all
21 the way. But that's not realistic, particularly for
22 older mines. It's already done near development.
23 Maybe mines starting out right from scratch do that
24 to some degree for a while. But otherwise it becomes
25 I think a necessary evil, almost.

1 I mean, you'd rather not have to do that.
2 And if you don't have the point feed there, it's just
3 going to leak quite a bit anyway, which we've found,
4 and which the advisory committee I believe in the
5 BEVR report addressed also, too. They were finding a
6 lot of leakage was occurring and belt air was going
7 to the face anyway, uncontrolled or unmonitored and
8 that kind of thing.

9 DR. BRUNE: Well, you've got dead spots.

10 MR. KNEPP: Yeah, or dead spots, other
11 issues.

12 DR. TIEN: I have a general question. On
13 the sensor levels, do you have the national
14 standards, COs and CHOs as far as to set a ppm to
15 trigger alarms or reduce levels, or are they mine
16 specific?

17 MR. KNEPP: We do have a national
18 requirement under the belt air rule for five and ten
19 parts, respectively, above the ambient. And that can
20 be reduced in areas of mines where the district
21 managers see problems with dilution due to higher
22 quantities. So there is some flexibility in the
23 ventilation plan approval process for reduced
24 settings of five and ten. But five and ten are the
25 basic starting points.

1 DR. TIEN: Anybody aware of higher numbers
2 being approved?

3 MR. KNEPP: I don't think there's any
4 higher, but the key here is ambient. There's going
5 to be a difference in mines there, so there's going
6 to be some difference in the total number. That's
7 five or ten above ambient, and you have to establish
8 the ambient. And of course we look at that hard
9 through the ventilation review each time on the
10 ambient status. Most of these mines have a real
11 history there and a lot of documentation.

12 DR. MUTMANSKY: I'm looking for questions
13 now. Surely we're not going to let them off the hook
14 this easily.

15 MR. KNEPP: Make up for yesterday.

16 MR. MUCHO: Let me ask a question about
17 the maximum. Of course there was a maximum velocity
18 on the belt line that was put into the rule making
19 process and then on legal challenge was taken out.
20 What's MSHA's view as to how critical, how necessary
21 a maximum is, rationale for such a thing?

22 MR. KNEPP: Francart's an expert on that.
23 There is some advantages to having a lot of air when
24 you come to firefighting.

25 You go ahead. You're the expert on this.

1 It's not a clear-cut issue, either.

2 MR. FRANCO: No. When we did the
3 rulemaking process we had some comments from the
4 public that we needed to have a maximum air velocity.
5 We went back in the documentation and determined that
6 500 feet per minute would be a good number to use as
7 a baseline for a maximum; but knowing that we could
8 have mines that needed higher velocities, we said in
9 the regulation, unless otherwise approved in a
10 ventilation plan, the maximum velocity would be 500
11 feet per minute.

12 Now, the challenge was made because there
13 wasn't public notice on that regulation, I believe.
14 And that's why it was overturned. I don't know if it
15 was a technical issue. But we still have the
16 capabilities of reducing alert and alarm levels if
17 there are velocities over 500 feet per minute, which
18 is a higher air quantity. So as far as MSHA is
19 concerned, we have the same level of protection in
20 the rule without that maximum velocity. So losing
21 that from the rule really didn't cause a diminution
22 of safety to the miners.

23 MR. KNEPP: There's also the requirement
24 that the fire suppression systems and the fire
25 detection system are compatible with that velocity.

1 So that's one other control. Then there's always a
2 good, old ventilation plan and other requirements the
3 district manager may require. If we felt there was
4 an issue there that was a hazard, we could address
5 that through the ventilation plan approval system.

6 MR. MUCHO: But it was fire detection,
7 basically, sensor operation that was the key. It
8 wasn't a float test, it wasn't --

9 MR. KNEPP: No. It was more of a concern
10 from the detection and fire suppression systems too.

11 DR. BRUNE: Just a quick follow-up
12 question, Bill. How do you ensure that the fire
13 suppression system is up to par with a higher
14 velocity? Is there a process that MSHA involves, or
15 do you trust the mine operator saying, hey, we
16 designed the system for 1,000 feet fpm or something
17 like that?

18 MR. KNEPP: You know, was it tech support
19 that did some research or NIOSH? Tech support.
20 There's some ongoing research now. In the interim, I
21 think we pretty much -- the manufacturers aren't
22 going to stick their necks out on things too far and
23 say this is good for a thousand feet a minute if it's
24 not. I mean, there's a lot of beltway there. So
25 yeah, we kind of are relying on the system itself and

1 the operator specs right now, and through our regular
2 inspection work we check these systems.

3 DR. TIEN: As a follow-up on the follow-up
4 again. In your visit of the old coal mines, a lot of
5 the coal mines which you have done, the problem in
6 the belt air is not having maximum velocity, is not
7 having enough velocity. Am I right?

8 MR. KNEPP: Yeah. I think very rarely we
9 found an issue with having too much air, too much
10 velocity on the belt.

11 DR. TIEN: So how that point feeding
12 system has helped?

13 MR. KNEPP: I think where it helps is
14 we're putting the air in in one spot. We know where
15 the spot is. It's monitored now closely. And it's
16 still not the best of all worlds. You would like to
17 see it separated totally all the way to the surface
18 if that could be done.

19 But like I said, that's just not
20 realistic. That belt's filled with restrictions all
21 the way, and it's hard to bring it in from real long
22 distances. So you have to point feed or it's going
23 to leak periodically. So I think if there is an
24 advantage to point feed, that would be one thing. It
25 can reduce leakage pressure drop between the two

1 right there in a controlled location. And it's
2 monitored.

3 DR. TIEN: These questions to the other
4 Bill next to you.

5 MR. KNEPP: He's smarter than I am.

6 DR. TIEN: He's your right-hand man,
7 sitting on your right.

8 MR. KNEPP: He is.

9 DR. TIEN: We have always been using the
10 leakage being one of the primary reasons you're
11 losing a lot of air from the belt entry into the
12 return. We have been using a certain -- what would
13 be the comfortable number? Can we do better as far
14 as reducing the leakage?

15 MR. FRANCAERT: I think you'll see better
16 maintenance on your stopping lines. You'll see a lot
17 better luck with reducing leakage. We see a lot of
18 mines where you walk in, there's holes left in where
19 there were maybe some data lines or some water lines
20 passing through stoppings; they take out the lines
21 but the hole remains.

22 Doors, especially. Doors are not -- you
23 have a 36-inch door, somebody's trying to crawl
24 through here with equipment on, self-rescuers banging
25 on the door, banging on the frame, they bend things,

1 and you have high pressures. And when doors are
2 closed they get bent. And there's a lot of leakage
3 through improperly maintained doors. So if there was
4 some better maintenance on some of these ventilation
5 controls, I think you would see a lot better luck in
6 reducing leakage.

7 One thing on the point feeding I'd like to
8 add. I have a concern on point feeding from the
9 intake escapeway. I think all mine operators need to
10 take a lesson from Aracoma and make sure you maintain
11 that 300 feet per minute velocity through the
12 regulator, because that's what provides you the
13 separation between your escapeway and your belt. If
14 you don't maintain that velocity, you have the
15 possibility of smoke rollback through there,
16 contaminating your intake escapeway.

17 And that is what the problem was at
18 Aracoma was a contamination of that escapeway. It
19 wasn't a point D regulator. And we'll get into that
20 this afternoon. But I have some real concerns on
21 implementation of point feeding from primary
22 escapeways. It's very critical that it's maintained
23 properly.

24 DR. BRUNE: So is it correct to say we
25 don't even need to -- we shouldn't worry about the 50

1 or 60 feet per minute that is needed to prevent
2 layering, but rather worry about preventing smoke
3 rollback? Is that what you're saying?

4 MR. FRANCAERT: For a point feed regulator,
5 yes.

6 DR. BRUNE: Well, essentially that goes
7 for any point in the belt; right?

8 MR. FRANCAERT: No. That would be to
9 maintain separation between the primary escapeway --

10 DR. BRUNE: Oh, so smoke doesn't roll in by
11 the point feed. Okay.

12 MR. FRANCAERT: Right, between the two
13 entities.

14 DR. WEEKS: Belt entries are a common
15 source of fires because there are sources of
16 ignition, combustibles and so on. I think one of the
17 critical elements of being able to use the belt entry
18 safely is fire prevention. And it's a tough issue to
19 address from a regulatory point of view, from the
20 agency point of view, seems to me because it depends
21 so heavily on maintenance of the entry, of the belt,
22 so on and so forth.

23 So the question is, what do you see as
24 improvements in fire prevention with this rule? Bill
25 Knepp, it's not that bad.

1 MR. KNEPP: After I toured Utah with you
2 all day, you ask me.

3 Well, actually I think there are some
4 advantages that the rule created, and one is the
5 visual observation. You know, every day that belt is
6 being traveled, these monitors are needing
7 maintained. Of course, belts are required anyway to
8 be traveled daily, because it is recognized, as you
9 brought up, as a really high potential, one of the
10 higher potential fire source areas.

11 The reg really doesn't touch on directly
12 fire suppression systems, even though I'd say there's
13 a lot of regulations on the book already in that
14 area. And the problems we have found over the years
15 after doing some sweeps, our district just finished a
16 sweep here in the past six months, is maintenance of
17 the fire suppression systems themselves.

18 And then cleanup's always an issue. That
19 is a high maintenance. Depending on how well the
20 belt line is trained and everything, you can have
21 ventilation, other issues. There are a lot. So you
22 have that potential for coal, loose coal, whatnot in
23 the belt.

24 So inspection, frequent examinations are
25 keys really for making any improvement maybe in fire

1 suppression equipment. I'm not even sure that's the
2 right statement, because the regs are already out
3 there. The manufacturers themselves and operators
4 themselves maybe can better address the availability
5 or improvements in that area.

6 We were somewhat disappointed maybe on
7 what we found on our sweeps. And I was back in
8 District 3 years ago when we did one where Carlos now
9 works where the results were a really high awakening
10 for us, too, as far as the number of problems we
11 found with fire suppression, sprinkler systems.
12 These kind of things just weren't be maintained. So
13 maybe that's something we need to emphasize more and
14 pay attention. That is critical. The best thing is
15 not to have a fire, obviously.

16 DR. WEEKS: Do the mines that are using
17 belt air get any special attention regarding fire
18 prevention?

19 MR. KNEPP: Not by policy, necessarily.

20 MR. DAVIS: No, there's not a requirement
21 nor any procedure that we have in place that makes a
22 differentiation between a mine using belt air or not
23 using belt air in terms of enforcement. There
24 are certainly the additional AMS system that's there
25 that gets inspected. So by virtue of that you might

1 say there's a difference.

2 DR. WEEKS: Well, that's a fire detection,
3 not a fire prevention. I mean, that's important, but
4 I'm looking for fire prevention.

5 MR. KNEPP: There's nothing in the final
6 rule for belt air. There were some petitions prior
7 to the belt air rule that addressed that, and the
8 mines were required to implement and emphasize a
9 program of cleanup. That wasn't carried over to the
10 final rule. I feel that needs to be done in all
11 mines, not just belt air mines. It's not a belt air
12 issue, it's all mines that need to really maintain
13 that belt.

14 DR. WEEKS: Well, I can quite agree. The
15 consequences of a fire in a belt entry used for
16 ventilation, it's more troublesome. And I was
17 looking for -- and I don't think it's much of a
18 rulemaking issue, because I think the rules are in
19 place. I think it's more a question of enforcement.

20 MR. KNEPP: I think you're exactly right.
21 The rules are there for maintaining both the use of
22 the belt as intake or not as intake. 75.400
23 regulations are probably the most cited regulations
24 we have.

25 DR. WEEKS: Yeah, we've got a list.

1 MR. MUCHO: My question goes a little bit
2 back to where it started off earlier in the day, but
3 when one looks at Aracoma, we'll talk about it this
4 afternoon, but one of the issues I see in reading
5 through it is, of course, that a number of the planks
6 to using belt air were not implemented. Very many on
7 some very major ones, of course. In some cases --
8 well, that was kind of all over the board.

9 But one of the issues at least that I see
10 with that is that there was not a belt air plan. In
11 other words, when I use belt air I do A, B, C, D, E,
12 F, G. In some cases they did A, B, skipped D, E, did
13 F.

14 From a training perspective, from an
15 implementation perspective, from a management
16 administrative perspective, if you have a plan and
17 the planks are well known and are used in training
18 for the miners, that certainly seems to work a lot
19 better. And as it exists now under the regulations,
20 as long as I do the planks I can implement belt air.
21 And it's -- maybe I'm doing it here and not over
22 there or whatnot.

23 I think that maybe there should be some
24 provision where it's a plan, it's a plan submitted
25 within the ventilation plan. I'm using it on section

1 A, B, C, or whatever. But that might help address a
2 lot of training issues, a lot of miner understanding
3 issues, and to see that all the planks are
4 implemented.

5 MR. DAVIS: I think that's very a
6 reasonable observation that you're making. The mines
7 that use the belt air of course have a training
8 obligation like mines that don't, and they should be
9 training on various systems at their mine. But there
10 is not a specific requirement in the standard for
11 training specific to the, you know, to the belt air,
12 to the aspects that are there that's a system, the
13 AMS system, et cetera. It's there because of the use
14 of belt air.

15 MR. KNEPP: The AMS operator, there is
16 some training required for the people doing the
17 maintenance and the AMS operator, that kind of thing.
18 You know, I really think MSHA could push that with
19 the rules that are available now even greater. There
20 are training regs, there's availability. And the
21 miners, the miner emergency response plan and
22 whatnot, they should be or trained to be aware of the
23 AMS system, what it does, what's required as alarms
24 go off and all that. There's quite a bit of training
25 required in that area.

1 DR. WEEKS: Just to follow up on the fire
2 question. I don't know if you can answer this
3 question. I'm not even sure I can answer it. But
4 the basics of fire is that necessary and sufficient
5 conditions for a fire to occur are fuel, source of
6 ignition, and air. And if all three of those are
7 present, sort of unambiguously present in some entry,
8 would that fall under the pattern of violations rule?
9 Because this is a pattern. All three of those
10 conditions are present unambiguously. Is that a
11 pattern of violations? Like I said, I'm not certain
12 that anybody can answer this.

13 MR. KNEPP: I don't think that meets the
14 definition of the way we look at what constitutes a
15 pattern. It has to be the same regulation. So if
16 you want to look at that point saying the
17 accumulation type over and over again, yes, that
18 would be a possibility. But there is some, I
19 think -- isn't it a legal issue, it has to be almost
20 like the same area each time? There was some
21 question that hadn't been totally answered yet.

22 MR. DAVIS: There are a number of criteria
23 that's involved. I don't think you could go simply
24 to the fire triangle to say that this is headed
25 towards an issue a pattern of violations. A

1 violation, yes, but the patterns --

2 DR. WEEKS: Well, let's say it occurs the
3 same time and the same place where it really could
4 create a fire.

5 MR. DAVIS: It might be described in your
6 violation. To say that that's a pattern of
7 violations, there has to be a whole lot of other
8 criteria.

9 DR. WEEKS: I'm just looking for -- I'm
10 looking for ways to prevent fires, basically.

11 DR. CALIZAYA: This is a general question.
12 It deals with utilization of booster fans. Coal
13 mines in this country, they don't use booster fans.
14 There were several petitions to use booster fans in
15 coal mines under certain conditions, and of course
16 problems when this was denied. But now I think we
17 have means to monitor conditions for that fan. We
18 know the advantage of booster fans, and we were
19 talking about pressurizing the belt entry and show
20 booster fans can do that job. Any comments along
21 those lines?

22 MR. CROCCO: I think years ago the Agency
23 took a look at the issue of booster fans and made a
24 decision that there were other ways they could get
25 the pressure where it was needed underground and that

1 booster fans introduced a number of hazards
2 underground that weren't really necessary. And so
3 traditionally we haven't accepted either in the
4 regulations or through petitions booster fans
5 underground.

6 But I do understand that there's a
7 technical argument that can be made that, you know,
8 there are some advantages to it. But I think the
9 Agency's position is still currently that there are
10 other options to get pressures where you need them
11 underground, and the hazards involved with
12 introducing booster fans underground just don't
13 outweigh those.

14 DR. CALIZAYA: We are talking about number
15 of entries. We have six entries and the resistance
16 in the airway is quite low, but we are limited by the
17 number of shots. We have many shots following the
18 resistance, and therefore maybe we don't need booster
19 fans. Surface fans would do the job.

20 But if we talk about deep mines, and here
21 we are talking about reducing the number of entries,
22 therefore it's expected that the resistance will
23 increase. And I'm not saying this may be one answer,
24 but at least for certain conditions booster fans may
25 do the job.

1 And here I need to ask one more thing, and
2 that has to do with fires. Fires are really fans and
3 generate pressure, depending where you are located
4 where the fire takes place. In some cases we can
5 have a fire where it's exactly in the opposite
6 position than the booster fan, and maybe under those
7 conditions may be used to decrease the effect of the
8 fire. Any comments?

9 MR. CROCCO: Yes, I agree with you that
10 the fires do indeed produce a pressure, and that's
11 why we especially at point feed locations want a
12 minimum velocity to control those things and keep the
13 air moving in the right direction. I agree with you,
14 there's a technical argument to be made for booster
15 fans. They could do some things, but up to this
16 point in time the Agency's position is that they
17 weren't really necessary.

18 DR. WEEKS: Let me just follow up briefly.
19 You mentioned that there were hazards introduced with
20 booster fans. Could you be more specific? What are
21 those hazards?

22 MR. CROCCO: Well, you have to get the
23 electric power to the fans underground, and there's
24 rules for removing power from underground areas to
25 the event of an interruption in ventilation, for

1 example. So under some conditions it could be
2 difficult to reventilate the mine and put power back
3 on an underground booster fan without an examination.
4 I mean, that's basically what you'd have to do is
5 reenergize the fan and put power back into the mine
6 without an examination. So those are the kind of
7 issues we'd be talking about.

8 DR. TIEN: Well, examination. Can AMS do
9 the job for us?

10 MR. CROCCO: AMS can do the job provided
11 you have some air moving so that you're getting the
12 gases to the sensors so that they can properly
13 monitor.

14 DR. TIEN: Monitor the electrical power
15 and the voltage and amps and other stuff, would that
16 be critical factors entering the function?

17 MR. CROCCO: I agree with you, they can do
18 some things.

19 DR. MUTMANSKY: Okay. At this point in
20 time I still give the panel members one more
21 opportunity. If you have burning questions you'd
22 like to get answered at this point in time, make it
23 known to me and we'll take them. Otherwise --

24 Okay, I would like to thank the MSHA
25 personnel for subjecting themselves to these

1 questions. I think the questions were very good.
2 I'm very happy to have had the opportunity to speak
3 with you this morning, and I'd like to thank you for
4 being here.

5 MS. ZEILER: I'd also like to thank the
6 MSHA panel for coming, and I suggest we take our
7 lunch break and maybe come back at 1:15.

8 (Recess from 12:00 p.m. to 1:

9 MS. ZEILER: This afternoon we're going to
10 have a discussion with the panel on the Aracoma
11 investigation report, and Bill Francart is here to
12 give a presentation on that.

13 MR. FRANCAART: Thanks, Linda.

14 I thought a long time about how to start
15 this presentation, and where do you start at
16 something like Aracoma except to maybe summarize it.

17 And for your benefit as a belt air
18 committee: This accident had nothing to do with belt
19 air. That says it all in a nutshell. But I think in
20 our first meeting I mentioned to you that we would
21 give you a comprehensive review of what happened at
22 Aracoma and how belt air played a part or didn't play
23 a part, and we'll explain that today.

24 It was a terrible tragedy that should not
25 have occurred, and it was a perfect storm of an

1 accident. It wasn't just one thing that went wrong
2 at Aracoma. Like we mentioned earlier today, we had
3 25 contributory violations. Because they weren't
4 contributory didn't mean there weren't other
5 violations at Aracoma.

6 We'll discuss the belt air violations in
7 detail today and the contributory, but we won't
8 discuss all of the over -- I think we're over 300
9 violations at Aracoma.

10 The accident did occur January 19th, 2006.
11 And this presentation will summarize the accident
12 investigation report and discuss, of course, the belt
13 air and compliance with belt air regulations on that
14 day and prior to that day.

15 This is an overview of the mine. We have
16 three active sections in the mine. No. 3 Section is
17 a continuous miner unit. No. 2 Section, also a
18 continuous miner. And the longwall section. You see
19 the longwall face right here.

20 Two sections developing in the future.
21 Flip this over. Number 11 headgate or 10 tailgate.
22 And No. 3 Section is getting ready to second mine.

23 We have fire located at the belt storage
24 unit of the belt drive for the longwall right here.
25 And we have two entrances to the mine, the box cut

1 portal right here where men enter the mine. There
2 were some supplies taken in at that location. And
3 also the Rum Creek Portal down here at the bottom
4 where coal is transported out of the mine and also
5 supplies are taken into the mine.

6 This is how the belts were laid out in the
7 mine. Main line belt, we have No. 1 through 6 belts
8 running in the mains. This is called the North West
9 Mains. No. 7 belt comes off the mains across what we
10 call the North East Mains, and it's connected to the
11 longwall section belt.

12 There are three 48-inch belts that take
13 coal off of No. 2 Section. One of the key things to
14 remember here with the way these belts are laid out,
15 that the longwall belts and the two section belts run
16 independently. So something that happens on No. 7
17 belt won't affect production on 2 Section. The same
18 with the belts on 2 Section. And for something that
19 stops these belts, it doesn't affect the longwall
20 production.

21 The mine is ventilated with three main
22 mine fans. The Melville blowing fan supplies almost
23 500,000 cfm located near the box cut portal through
24 two exhaust fans, what they call the Mecca and the
25 Ethel fans. The Mecca fan on this side does

1 ventilate three sections. Return air comes off of 3
2 Section and two gob areas. That's all that this fan
3 is responsible for. The Ethel fan ventilates,
4 returns off the longwall off of 2 Section and one
5 longwall panel on the south end of the mine.

6 This is a single line diagram of the
7 ventilation system per the approved ventilation plan
8 in effect at the time of the fire. The longwall was,
9 according to the plan, using belt air to ventilate
10 the face. 2 Section, according to the plan, was not.
11 Moving in an outby direction, probably regulated to
12 the return here on the gob side. We don't know for
13 sure, but that's what the plan indicated. And that,
14 of course, was not the way it was ventilated.

15 Intake air is marked in blue here. Comes
16 up the mains. A split comes off the longwall,
17 ventilates the longwall face. Remaining portion of
18 the air goes into 2 Section.

19 There are no returns in the North West
20 Mains in this portion of the mine except one entry on
21 this side that comes off 3 Section. I don't have it
22 on that map, but comes off of 3 Section and goes into
23 the gob.

24 The longwall was developed with four
25 entries. Number 1 entry is a belt. It's in common

1 with number 2 and 3 entries. Number 4 entry is the
2 intake which is marked in blue.

3 On January 19th there was a lack of
4 isolation between the primary intake escapeway for 2
5 Section and the No. 7 belt. That allowed air to
6 change direction, and it had been this way for some
7 time. Air did come into No. 7 belt as designed but
8 continued on past the tail of the belt and combined
9 with air from the intake and moved it toward 2
10 Section. Air in the longwall belt was moving in an
11 outby direction. In fact, they had lost so much air
12 off of the section because they were using this belt
13 air, it checked off this belt to keep air coming from
14 this intake reversing and not going onto the face.

15 2 Section is a super section. They had
16 two mining units, two bolters, and there are twelve
17 men working up in that end of the mine.

18 Another interesting occurrence that
19 happened at this mine sometime before the fire,
20 there's one seal in the mine right here. That seal
21 was installed as a result of an inundation of water.
22 They had cut into some old works. The mine was
23 flooded and they put the seal in to isolate the old
24 works in the active mine.

25 As a result, they had to preshift that

1 mine at the seal every day, every shift, unless it
2 was on return air. So what they did, they made a
3 ventilation change and put a separate split in to
4 dump that air off the seal through a regulator into
5 the return. That ventilation change was never
6 approved in the mine ventilation plan. The use of
7 belt air on 2 Section was never approved on the mine
8 ventilation plan. So there were two major changes
9 that were not approved by MSHA.

10 DR. TIEN: Bill, why were some of the
11 quantities going to the units?

12 MR. FRANCAERT: The quantities? Jerry, we
13 really don't know. Can't answer that question. We
14 did do a ventilation survey after the accident to try
15 to reconstruct. The ventilation system was very
16 fragile. In fact, we -- I myself was taking two
17 measurements on the return side and tailgate. As we
18 took the readings, the air reversed. Somebody had
19 opened the door outby somewhere and your tailgate is
20 reversed.

21 DR. TIEN: They must have terrible
22 leakage, because we're talking close to 400,000 CFM,
23 sufficient for one or two minor leaks.

24 MR. FRANCAERT: There was a lot of leakage.
25 Stoppings had holes everywhere. It was in pretty bad

1 shape, there's no doubt.

2 DR. BRUNE: Any particular reason why they
3 would take the -- I'll call it the zero tailgate and
4 leave the belt air rather than moving it over to
5 the -- in a normal longwall I would consider the
6 right side of that face the headgate.

7 MR. FRANCCART: It's interesting. They're
8 going to do that on the next panel, in fact. The
9 next headgate will be over here, and this will be the
10 tailgate for the next panel again. So it will be a
11 flip.

12 DR. BRUNE: You don't have a fresh gate,
13 then.

14 MR. FRANCCART: They did a lot of things
15 that we don't know why, how. That's a good question.

16 We'll go into some detail on this
17 isolation problem. But the location of the common
18 belt and intake air was just inby the tail.

19 The way the mine was laid out, they used a
20 lot of airlocks to travel through the mine. There
21 weren't a lot of overcasts but a lot of airlocks.

22 9 headgate, you had two sets of equipment
23 doors on the inby and the outby side of the longwall
24 belt. The fire occurred down here below North East
25 Mains and of course spread to the No. 7 belt.

1 Miners would travel to the section every
2 day, come in through these airlocks and continue on
3 to the section.

4 There are three overcasts up here that
5 take air across this No. 7 belt, and I don't show
6 them all on here. The single line doesn't show it,
7 either. But you come across this No. 7 belt three
8 times with your intake to No. 2 Section. This is the
9 third overcast.

10 You can see there's no way to get around
11 the belt for 2 Section on the north side of the mine,
12 and this is right against the barrier for a gas well.
13 There's no way to get around this belt without the
14 use of overcasts.

15 The reason we had that lack of isolation,
16 there were two ventilation controls, two stoppings
17 removed prior to the fire sometime between October
18 26th and -- we don't know when the second one was
19 removed. But there's a construction project in by the
20 No. 7 tail. They're extending this longwall belt.
21 No. 7 belt will be extended for the next longwall
22 panel.

23 Before they extended that structure they
24 came in and removed this stopping. The purpose was
25 to facilitate the installation of electrical

1 equipment for a belt starter.

2 There was also a stopping right here
3 between the two airlock doors on the inby side. This
4 stopping was removed. It was right up against an
5 electrical installation. The crosscut was so hot,
6 they decided to cool the air they would remove the
7 stopping, and that's what they did.

8 These two stoppings did help to isolate
9 the area. You have these three stoppings around the
10 inby side of the tail. But one other problem you
11 have is these doors don't form an airlock, because
12 when you open this first door your air can travel,
13 and we don't show on this picture, but you don't have
14 isolation inby those airlock doors also. So this set
15 of doors does not form an airlock. So we have two
16 stoppings missing that were removed and other
17 stoppings that were never installed.

18 Media made a big deal out of the missing
19 wall. You probably saw it on the TV and newspapers:
20 Missing wall in the mine. There was on the 1202 map,
21 which is required by MSHA to be maintained at the
22 mine, a stopping marked on the map inby the tail at
23 this location. This just shows you by the picture,
24 there was never, ever a stopping built at that
25 location. There was never evidence that it was ever

1 removed. So even though it was on the 1202 map, it
2 was never installed in the mine. The two stoppings
3 that were removed were never removed from the map and
4 were not marked on the map. So we had some very poor
5 inaccuracies on that map.

6 This map shows the travelway and
7 escapeways for the two sections. We have the dashed
8 purple line which is the travelway used by miners.
9 They used diesel haulage, rubber tired equipment to
10 travel into the mine. They come down, like I said,
11 through the airlock doors, travel on the south side
12 of this belt extension project, back up across. And
13 one of the reasons they did that was to stop and
14 preshift that seal every day. So the boss would get
15 off, walk across, preshift the seal, come back to the
16 mantrip and continue into the mine.

17 There's a door that was installed right
18 here in this stopping to facilitate his travel to
19 that seal. It wasn't installed when the stopping was
20 built. We'll talk about that stopping a little bit
21 later.

22 The green is the primary escapeway for
23 both sections. You can see it's designated to come
24 down across this belt. It does not come out the
25 travelway. However, miners believed, we think, that

1 the travelway was the escapeway. There were a number
2 of entries that were marked with green reflectors
3 which indicate intake escapeway. In fact, there was
4 a green reflector between two of the airlock doors
5 designating that entry as an escapeway.

6 The dashed blue line is the belt
7 construction project, and there were breaks in the
8 structure for the mantrip to travel through and
9 across that entry.

10 The yellow is the alternate escapeway, and
11 2 Section was the belt from the section out to the
12 North West Mains.

13 Longwall section, the alternate escapeway
14 again marked in yellow. We had a little bit of a
15 problem with this escapeway, because when you get up
16 here you have to travel through three solid stoppings
17 to get through. There were no doors installed.
18 Their primary escapeway was well marked and was
19 easily accessible.

20 One problem with the escapeway drill for
21 miners on 2 Section -- well, there were a number of
22 problems. Big problem, though, that we identified
23 was that they did travel out on the mantrip, which is
24 permitted by the regulations as long as you travel
25 the escapeway, but when you get down here you can't

1 drive your diesel mantrip over these overcasts. You
2 have to get out and walk around, then you can get
3 back on your mantrip.

4 Well, when they did their drills they rode
5 out of the mine every day that they did their drill.
6 So they understood their escapeway drill to be going
7 through these airlock doors every day.

8 Sometime before 5:00 p.m. on the 19th
9 there was a belt examiner who was stationed at the
10 longwall belt drive. His name was Bryan Cabell. It
11 still is. He found a belt alignment problem within
12 the belt storage unit, and he did try to realign that
13 problem. A belt was rubbing up against the bearing
14 block, creating some smoke. He wasn't able to get it
15 done himself, so he did call outside to the mine
16 foreman to try to get some help, and he asked for
17 some chain ratchets so he could try to pull a dolly
18 within that belt storage unit to get it back in line
19 so that the belt could be realigned.

20 Things got worse, and at about 5:05,
21 according to the CO AMS printout, he shut down the
22 belt to avoid further damage to the belt. At this
23 time, no big deal.

24 He did hear calls from the longwall
25 headgate operator. Of course when the belt goes down

1 the headgate operator gets on the phone, calls the
2 dispatcher. He wants to know why his belt's down.

3 Cabell got on the call and said, "I have
4 your belt down. We have smoke. As soon as I can fix
5 it you'll be back to work."

6 Cabell sees smoke intensifying, and now he
7 calls a second time outside for help. He wants to
8 know where his help is.

9 In the meantime, we have our first CO
10 alarm at sensor No. 82. And that's just outby the
11 ignition point of the fire. We know the belt air is
12 moving outby, and we talked earlier, there was some
13 comment about a fire being a fan. At this point all
14 we have is some frictional rubbing of the belt
15 against a bearing. It wasn't really able to produce
16 its own pressures to creat a change in air direction.
17 So we believe the airflow was in that direction. It
18 took the CO from the frictional ignition which now is
19 probably starting to create some more combustion,
20 maybe is a fire. We don't know for sure. But Bryan
21 Cabell says -- he tells us he sees some glowing
22 against the rib side of the belt.

23 At this point, of course, at 5:14 we have
24 an alarm. According to the belt air rule, at that
25 point miners in affected areas, all affected sections

1 have to be withdrawn to a safe location. And that
2 didn't happen.

3 We're going to cross-hatch the clock with
4 a red color here so you can see the time from the CO
5 alarm as time progresses. We'll keep track of that.

6 Bryan Cabell again calls for Fred Horton.
7 He's the afternoon shift mine foreman. He's the
8 responsible person for initiating evacuation in the
9 event of an emergency.

10 Mike Brown hears him calling for the mine
11 foreman because he's not answering. He gets on the
12 phone and says, "Bryan, what do you need?" Cabell
13 says, "I need Fred." Well, Fred eventually gets on
14 the phone. And we know that happens at about 5:14
15 because Mike Brown tells us this is about the time he
16 got the CO alarm. He got up to acknowledge that
17 alarm. The call came in at that same time.

18 Now we have a second alarm going off,
19 sensor No. 81, which is inby the No. 7 belt tail at
20 5:16 p.m. Again, there's no notification to either
21 the longwall section or 2 Section that there is an
22 alarm.

23 You might ask, what about the automatic
24 notification with the alarm unit that's installed at
25 the sections? The alarm on the longwall section,

1 we'll get into this a little bit later, was not
2 installed properly, was not maintained properly, and
3 there was no alarm unit on 2 Section.

4 Bryan Cabell is on the phone with Fred
5 Horton when two other men arrive who are on their way
6 into the mine. They're going to do some construction
7 work inby the longwall belt. They get there around
8 5:18 p.m. At this time when these two miners arrive
9 they can see that there's flames against the rib.

10 Three men begin fighting the fire. Their
11 first attempt is to take a fire extinguisher off the
12 mantrip that the two men brought in and take it over
13 and fire it, but they cannot extinguish the flames.
14 They obtain additional fire extinguishers; they
15 release them. Again the flames can't be
16 extinguished.

17 After the fire extinguishers Bryan Cabell
18 attempts to hook up a water line. He has a fire hose
19 and he goes to a fire tap. He attempts to screw it
20 on and he's not able to because the fire tap -- the
21 threads of the fire tap and the threads of the female
22 coupling are not compatible, so he can't hook up the
23 fire hose. He anyway turns on the valve to see if he
24 can at least get some water to roll out onto the fire
25 area. There is no water in the line.

1 There's no automatic fire suppression
2 above the belt takeup storage unit. There was never
3 any installed as required by the regulations. So now
4 we have a fire growing out of control, no way to put
5 it out.

6 And at this point Bryan Cabell calls again
7 to Dispatcher Brown and tells him to evacuate 2
8 Section. Brown begins to call his section, but
9 there's no response on the phone. They have a strobe
10 light installed on that phone, and he sets off the
11 strobe remotely. Again, no response. Finally he
12 shuts off 2 Section belts to gain their attention.
13 Of course, when the belts are stopped the mine
14 foreman goes directly to the phone and calls outside.

15 The time the belts stop is at 5:39, again
16 recorded by the AMS. So we have a very solid time
17 the belts were stopped. The order to evacuate was
18 given just minutes later. When Mike Plumley, who's
19 the section foreman, called outside, Plumley was told
20 he has smoke in his intake escapeway.

21 He assembles his crew and they begin to
22 evacuate the section. This is the first time 2
23 Section is told to evacuate, 5:42 p.m., nearly half
24 an hour after the first CO alarm and well after the
25 fire was visually observed by the belt examiner who

1 was an agent for the operator. He was required to
2 take action and he did not.

3 So Mike Plumley assembles the crew and
4 boards a mantrip. And he tells the miners before
5 they leave, if we run into smoke, we're going to go
6 outby. And he tells them there's a door, the door I
7 pointed out to you before where you go to that seal.
8 There's a door out there just past a set of cribs.
9 We'll go to that door, we'll get into the belt if we
10 hit smoke. So that's their plan.

11 The crew members aren't aware of the
12 severity of the fire at this point. In fact, some
13 miners believe they're going to go out and help put
14 the fire out and come back to work. Some guys grab
15 their buckets. They're going out, they're going to
16 take and eat their lunch after they put out the fire.
17 They think they're coming back to work. They have no
18 idea what they're going to run into.

19 This is the door, again, I mentioned
20 before in the seal. This crosscut was heavily
21 damaged, very bad roof, fallen in. There were cribs
22 set on both sides of the crosscut. And the miners
23 were well aware of that location. But some of the
24 miners on this section were new to the section; they
25 did not know where this door was.

1 In addition, one of our requirements in
2 the regulations is to mark manddoors between
3 escapeways. This door was never marked in the
4 escapeway so you could see the location of the door
5 from the escapeway.

6 Mantrip being driven out runs into thick,
7 heavy smoke in the primary escapeway and the crew is
8 forced to stop because they can't continue any
9 longer. They get out of the mantrip and don their
10 SCSRs and begin to walk through smoke to that door.

11 You see here where the mantrip was
12 stopped, three breaks inby the door. They rode out
13 the travelway to this point, drove into this
14 alternate entry and hit the thick black smoke. One
15 of the victims made it to this point to where he
16 donned his self-rescuer. There were a group of four
17 men at this second red dot. Again, one of the
18 victims was in that group. The remaining seven
19 miners were at that black dock, one break outby the
20 mantrip. This is where they stopped to don the
21 rescuers. This is the last time we have contact with
22 the two victims.

23 Ten miners did find that door between the
24 primary and the alternate escapeway. The belt is the
25 alternate. And when they walked into the belt it was

1 clear. There was no smoke. They took off their
2 self-rescuers, found there were two miners missing.
3 I guess that's the next slide.

4 Three miners did return to the
5 smoke-filled entries to try to find those two miners.
6 They went in. They had their mouthpieces out of
7 their rescuers, out of their mouth, calling for their
8 friends. They could not get any response. They had
9 to return back into the belt and continue their
10 evacuation from the mine.

11 What about the longwall section? The
12 headgate operator knew the belt was down because of
13 some smoke. Never was told there was a fire. He was
14 never told to evacuate. In fact, two men, the mine
15 foreman for the -- the section foreman for the
16 longwall and the electrician went out to do some
17 investigation when they didn't hear anything. But
18 when they lost power, the crew decided on their own
19 it was time to leave. They had lost communication
20 prior to that time. Finally, after they lost power,
21 they decided on their own to evacuate. Nobody ever
22 told them to leave the mine.

23 Almost one hour after the first CO alarm,
24 ten members in 2 Section crew arrived to a safe
25 location just outby the fire in North East Mains.

1 This is the layout of this belt and the
2 location of the CO sensors. These two sensors right
3 here, No. 81 and 82, were the first two sensors to
4 indicate alarm. There was isolation between this
5 belt and the primary escapeway. Those stoppings were
6 in place, but there were a lot of holes in those
7 stoppings. So any smoke that came out of this belt
8 came into this intake, leaked heavily inby later on
9 during the fire. And sensors in this belt, most of
10 them did respond to the fire beginning at No. 71
11 sensor, which is just inby the longwall belt.

12 None of the sensors inby the fire on the
13 longwall belt responded to any CO. Now, we lost
14 communication with those sensors later and we don't
15 know if eventually the smoke did get down there or
16 not, but there wasn't a lot of heavy soot deposition
17 down here, so chances are most of the heat and smoke
18 and contaminants came up out of longwall into 7 belt
19 toward 2 Section.

20 No. 72 sensor indicated a warning but not
21 an alarm. No. 75 sensor did not indicate warning or
22 alarm. No. 75 sensor had been in communication
23 failure most of the day. The sensor was never
24 investigated as required by the rules, was never
25 repaired, and nobody was sent there to monitor the

1 belt as required.

2 Let's talk a little about sensor
3 calibrations while we're here. 81 and 82 sensors
4 were the last two sensors calibrated in the mine, 41
5 days ago. As you know, they're required to be
6 calibrated every 31 days. There's no evidence that
7 some of these sensors were calibrated for a couple of
8 months.

9 Mine rescue teams did respond to conduct
10 the search and rescue activities and firefighting
11 activities. The fire got so hot that they weren't
12 able to explore just inby the fire and find those
13 miners for two days after the fire had ignited. So
14 they were found two days after the fire began.

15 Again, this is the location of the fire
16 where the one victim was found eventually just inby
17 the fire, another just about four breaks inby him.

18 This is where the mantrip stopped, where
19 they went in through the door to the secondary
20 escapeway. Ten miners evacuated through that belt.
21 These two miners for some reason came down here.
22 Everybody wants to know why, why would they do this.

23 There was a lot of discussion. We had
24 some interviews. Some of the miners told us that one
25 of the victims said that he wasn't going to die like

1 Sago, that he was going to get out. But to get out,
2 did he plan to go out through the route he was most
3 familiar with, which he thought was the intake
4 escapeway? We don't know. We'll never know. All we
5 know is where they were found, and it certainly
6 wasn't going through this door into this belt as they
7 talked about on the section.

8 Talk a little about the violations. We
9 mentioned this morning there were 25 contributory
10 violations. Our committee investigation team agreed
11 to 25. I believe there were more, some in particular
12 that we'll discuss a little bit later. But there
13 were 99 noncontributory that were cited by our team
14 and 309 other violations that were cited by other
15 MSHA inspectors outside the investigation team. Of
16 the 124 violations that our investigation team
17 identified, 32 of those violations were directly
18 related to belt air.

19 We broke down the 25 contributory
20 violations into some areas, three related to
21 escapeways, seven with examinations. Examinations,
22 of course we require preshift, on shift, weekly
23 examinations. We had a number of violations here.
24 Examinations of the escapeways, belt entries, intake
25 airways. We only had seven because there are seven

1 categories of examinations. We could have had an
2 examination violation for every preshift conducted
3 from October 26th to the day of the fire if we wanted
4 to do that for every shift that people worked on 2
5 Section.

6 Seven examinations. Five fire protection
7 violations, of course. There was no fire suppression
8 system installed at all on the longwall belt takeup
9 storage unit. Four belt air regulations, and there
10 were two others that are training related that are
11 also required by the belt air rule. So there were
12 actually six belt air regulation violations directly
13 contributing to the accident, one evacuation for not
14 evacuating the men when they knew that there was an
15 imminent danger, one equipment maintenance violation.

16 This belt storage unit, this isn't the
17 first time that they had a problem in the belt
18 storage unit. I don't know if you read the report
19 and saw the fire on December 23rd when in the same
20 location they had a similar fire. That fire they
21 were able to extinguish, but this problem that they
22 had existed for some time. It didn't just occur on
23 January 19th, 2006.

24 The accumulation of combustibles, 400
25 violations were rampant throughout the mine. Every

1 belt drive in the mine. Of course this particular
2 belt drive, everything was burned up, so how do we
3 prove that there were combustibles there? Well, this
4 would have been an aberration had they not had those
5 accumulations, because every other belt drive was
6 buried, to put it mildly.

7 One mine map violation, of course, for not
8 properly notating with the temporary notations that
9 is required in the 1202 map, and the two training
10 violations.

11 The two training violations are
12 significant because they build on other violations.
13 One of them is for the AMS operator who failed to
14 notify the responsible person that an alarm had
15 occurred. The other is for the person who's
16 responsible for installing and maintaining the
17 system. Had he been properly trained, he would have
18 known that there was an alarm unit required to be
19 installed for the men on 2 Section.

20 The four belt air violations: They failed
21 to withdraw miners when they had the first CO alarm,
22 failed to notify appropriate personnel when the first
23 alarm was received, failed to install the alarm unit
24 on 2 Section as required, and failed to conduct
25 adequate visual examinations as required every shift

1 when the AMS is operating and coal is produced.

2 Had they done an adequate visual
3 examination, they would have seen that there was no
4 alarm unit if they would have been trained properly
5 to do that examination.

6 The escapeway violation was written on the
7 lack of separation between the belt and the intake
8 escapeway. That same requirement is written into
9 Part 350, which is the belt air rule. We decided to
10 write it under the primary escapeway rule, under 380,
11 because it was more related to an escapeway problem.
12 It could have been written under either one. So
13 again, that is a belt air requirement that was
14 written under a different section.

15 And the two training violations we've
16 already discussed, inadequate training for the
17 personnel installing and maintaining that equipment.
18 There is no doubt that he didn't have time to do his
19 job. He often -- well, I don't know that there was
20 any more than six or seven sensors that were
21 calibrated within 30 days at any one time. For the
22 most part, every sensor in this mine was not
23 calibrated within a 30-day period one time or another
24 for the previous year.

25 And of course inadequate training for the

1 AMS operators. It wasn't just the operator on the
2 afternoon shift. He was probably one of the better
3 ones as far as making records and calling people.
4 The other shifts were even worse.

5 The conclusions in our report. The fire,
6 of course, occurred because of the frictional contact
7 between the belt and the bearing block in the storage
8 unit which ignited accumulated combustible materials
9 along the belt. There was a lack of a fire
10 suppression system that allowed the fire to grow.
11 There was a lack of water in the water line and the
12 water hose compatibility problem which compromised
13 firefighting activities. And the lack of separation
14 between the belt and the primary escapeway allowed an
15 inundation to occur of CO and smoke in the primary
16 escapeway.

17 Examinations at the mine were inadequate
18 and they failed to identify obvious violations and
19 hazardous conditions in the mine. Examinations of
20 the safety system failed to identify deficiencies
21 such as the CO system and the fire suppression
22 systems. Response to the AMS alarms was totally
23 inadequate and inappropriate. Miners were not
24 evacuated when an imminent danger was presented to
25 the miners. Escapeways were not properly marked, not

1 properly maintained, and escapeway drills were not
2 conducted properly. In addition to running them
3 through the wrong entries, they didn't conduct them
4 as required in the frequency or the location.

5 2 Section was using belt air to ventilate
6 the section without improved change to the
7 ventilation plan and without implementing the
8 additional required safety measures required by the
9 belt air rule.

10 Adequate training was not provided for the
11 personnel responsible for installing and maintaining
12 the CO system. And of course adequate training was
13 not provided for the AMS operators responsible for
14 responding to the AMS signals.

15 We believe that full compliance with the
16 belt air rule would have prevented these two
17 fatalities, there is no doubt in my mind. If you
18 comply with maybe one of those 25 contributory
19 violations, we may not be here today. This was a
20 confluence of disaster at Aracoma.

21 Belt flame resistance. I know Harry
22 Verakis talked to you before in Washington, D.C.
23 about the flame resistance testing and that whole
24 issue. At Aracoma we did have the test run prior to
25 our report being released on the 2G test for the

1 flame resistance, and the belt did meet that
2 criteria.

3 Following our investigation report release
4 we did some additional testing. There was
5 approximately 4,200 square feet of belt consumed in
6 this fire. Certainly not flame resistant, but it did
7 pass a 2G test. The improved flame resistance test
8 that Harry talked to you about was also conducted,
9 and the belt at Aracoma failed to meet that test.
10 And I think you've been given a copy of that report,
11 or it is available to you now that discusses the
12 results of that report.

13 If you have any questions, Mike
14 Hockenberry is here today and he can talk about the
15 tests if you have any questions.

16 So that's the accident in a nutshell. We
17 could talk for days about Aracoma on the accident.
18 But to keep it to a reasonable time, if you have any
19 questions on the accident itself, I'll try to answer
20 those questions now.

21 DR. BRUNE: Let me just follow on with
22 this belt -- flame resistance on your belt. Are you
23 saying that the belt did not pass the B-E-L-T test?
24 Is that correct?

25 MR. FRANCAERT: That's correct.

1 DR. BRUNE: Now, may I ask you this. If
2 that belt had passed the test, if the belt was truly
3 flame resistant, would it have made a difference in
4 the accident, based on your knowledge of the case?

5 MR. FRANCAERT: I think it's quite
6 possible, yes. If you look at the accumulations and
7 the amount of coal and rock that was mixed in there,
8 I don't think a coal fire in itself is probably going
9 to cause that much of a problem and spread that
10 quickly. I don't think it probably would have made a
11 difference.

12 Any other questions?

13 DR. MUTMANSKY: Bill, if the belt air had
14 been going outby instead of inby, would the system
15 have failed safe? That is, given the 25 -- well,
16 given the other violations and so forth that had
17 occurred but the air was just moving outby in the
18 belt, would it have failed safe?

19 MR. FRANCAERT: We're going to talk about
20 that. That's not the end of my presentation. This
21 is just talking about the accident itself. We're
22 going to talk about belt air at Aracoma and
23 compliance and what if belt air would have been
24 changed at the mine prior to the fire. So we'll get
25 into that toward the end of the next section of the

1 presentation. But if there's any questions on the
2 accident investigation or the conclusions to the
3 accident first, I'll try to answer those right now.

4 Okay. We'll continue, then, with the use
5 of belt air, the history of the use of belt air at
6 Aracoma, and compliance with belt air rules.

7 Of course Aracoma was opened I think in
8 1999. They initially used belt air under a Petition
9 for Modification, and we'll discuss that petition and
10 the comparison between the requirements of the
11 petition with the final rule, the compliance with the
12 fire rule provisions, and we'll discuss what if belt
13 air was not used at Aracoma.

14 The mine began production on October 1st,
15 1999. They did initially submit a petition in
16 December of 1999, and we don't know why. We weren't
17 able to really discuss those issues with company
18 officials. But we do know that they asked for an
19 expedited processing of that petition which was
20 officially filed on January 21st of 2000. Petition
21 was granted on May 3rd, 2000. And we can get you a
22 copy of that petition if you don't have it, but it's
23 pretty much a typical petition for that time period.

24 Of course AMS installation was required by
25 almost every petition, and it was required by this

1 one also, as was in the final rule.

2 A couple differences between the petition
3 and the final rule. In the petition, sensors only
4 from the mouth of the section to the face or within
5 4,000 feet outby the face were required to
6 automatically signal on the section when there was an
7 alert or an alarm. The final rule requires all outby
8 sensors to activate the alarm units on the affected
9 sections.

10 So the final rule, as we've discussed
11 before, goes way beyond the requirements of this
12 petition. We're looking here at four sensors outby
13 setting off that section alarm, where in the final
14 rule you would have maybe 20 sensors outby clear the
15 box cut portal. Any sensor along that belt and all
16 that air is going up to 2 Section and to the
17 longwall, any one of those sensors would
18 automatically set off that section alarm.

19 The Petition For Modification identified a
20 maximum allowed quantity of 202,000 cfm in the belt
21 air course. We don't have that limitation in the
22 final rule, but it is addressed in other ways, such
23 as reduced alert and alarm levels in case of higher
24 quantities.

25 Ambient determination was specified in the

1 PDO. We do not require any specific method in the
2 final rule for determining the ambient in the mine.
3 That is left up to the ventilation plan approval
4 process.

5 There was a dilution study required in the
6 petition, and that was in case of multiple entries in
7 common with the belt. Of course, that wasn't the
8 case here. We didn't have a number of entries except
9 on the longwall on 2 Section it was just one entry in
10 the belt, but we did not require this dilution study
11 to be conducted in the final rule. But the district
12 manager did have the authority, of course, to take
13 other actions and require additional sensors, reduce
14 the alert and alarm levels, whatever he deemed
15 necessary to account for the effect of dilution if
16 needed.

17 Velocity requirements were similar;
18 however, the final rule allows reduced spacing if
19 velocities in the belt are less than 50 feet per
20 minute. We've discussed this before, if you have
21 less than 50 feet per minute you can reduce your
22 space into 350 feet and be in compliance.

23 The petition required alert and alarm
24 levels to be determined from the tables, and I'm sure
25 you've read those. There have been a number of

1 petitions. The final rule, of course, uses five and
2 ten parts per million as a baseline with reduced
3 alert and alarm levels based upon the decisions made
4 by the district manager.

5 Examination and calibration requirements
6 in the system were similar. A petition does not
7 allow miners to enter the mine after an alarm occurs.
8 We did not include this in the final rule. Did not
9 think it was appropriate. And I think that your
10 reaction to a fire, if you have an alarm and you have
11 nobody underground, how do you send anybody in to
12 fight the fire? So it's kind of a catch-22 there.

13 This is a very important point right here,
14 this last one on this page. And I'd like to pay
15 particular attention to this one. The petitions
16 required miners on the same split of air to be
17 withdrawn from the mine when there was an alarm. The
18 final rule requires all people in affected areas to
19 be withdrawn. Now, this is a very important point at
20 Aracoma because the two belts are on separate splits
21 but 2 Section is an affected area. Do you understand
22 the difference? Any questions on that?

23 And we didn't have Aracoma in mind when we
24 made this change in the rule, but we did have an idea
25 what happens to the miners two miles inby on a

1 separate split when there's a fire at the mouth of
2 the section just two miles outby. That was exactly
3 our thinking, but we never figured to have two
4 separate belt systems.

5 System malfunctions. In the final rule we
6 did not limit the duration of a malfunction. If you
7 have a sensor malfunction you're required to repair
8 the sensor, or if it can't be repaired you have to
9 patrol that area by using hand-held CO monitors. The
10 PDO allowed for only a short period of time for this
11 to continue. That was defined by the time required
12 to repair the system.

13 But we didn't address that in the final
14 rule. We believe that if a company was willing to
15 set somebody down there with a hand-held for 24 hours
16 a day to comply with that rule, that would be fine.
17 There's no incentive to keep him down there when you
18 can repair it instead. So we didn't make that
19 determination in the final rule.

20 The petition did require the improved
21 flame and flammability, flame resistant testing when
22 that belt became commercially available. That was
23 not addressed in the final rule and is not addressed
24 in the existing regulations.

25 Again, the PDO required equipment operated

1 in a primary escapeway to have automatic fire
2 suppression systems installed, and that's covered by
3 other existing regulations in 30 CFR.

4 The petition specifically required
5 maintaining the integrity of the primary escapeway.
6 It did include the 50 percent limit for the
7 contribution of the belt air to the section as the
8 final rule.

9 The petition did not specify a pressure
10 differential requirement at all times, but it did say
11 to the extent practical. So it did require to the
12 extent practical for that pressure differential to be
13 from the intake escapeway to the belt, again, to the
14 extent practical. And the training requirements for
15 the miners and the AMS operators for both petition
16 and the final rule are very similar.

17 The petition also, and the last point that
18 I forgot to mention, does specify requirements for
19 stopping repairs and for maintenance of stoppings.
20 That is also covered by existing MSHA regulations.

21 Okay, belt air courses. And a little bit
22 of this is redundant and we'll go through this a
23 little more quickly. This is according to approved
24 ventilation plan what the air directions would have
25 been on those belts. Again, the longwall belt air

1 was moving inby toward the face; 2 Section moving
2 outby.

3 Likely air flow directions at the time of
4 the fire, inby on 2 Section, outby on the longwall
5 belt toward the head, inby down around the face. So
6 we had a split point somewhere along here. Don't
7 know exactly where. We have a strong suspicion it
8 was about three breaks outby the face, so the air
9 from about right here was moving outby.

10 Under 75.350 part (a) the belt air course
11 must not be used as a return, can't be used to
12 provide air for the working sections except under
13 part (b) of 350, and it must be separated from other
14 air courses. That's the key, must be separated from
15 other intake air courses. Belts are intake air
16 courses.

17 We also include a provision that air
18 velocities must be compatible with fire detection and
19 suppression systems if you install it.

20 350 part (b), air from a belt air course
21 may be used to provide air to the working section if
22 you meet these requirements. Of all of these
23 requirements we list in 350 (b), the mine met one.
24 They developed at least three entries. They failed
25 to meet every other requirement of 350 (b).

1 Again, not to belabor, but the mine
2 operator failed to maintain the physical separation
3 between the No. 7 belt air course and the 2 Section,
4 the primary escapeway. And again, this provision
5 required for all mines regardless if they used belt
6 air or not. This is not specifically aimed at mines
7 that use belt air.

8 Once again, the critical ventilation
9 controls removed prior to the fire. This is what
10 caused the lack of isolation between those two
11 airways. It's ironic. Every day -- this is the
12 travelway right here between these two airlocks.
13 When you drive your equipment right here you have to
14 stop to open this inby door. So everybody that
15 travels in there stops right next to this location
16 where that stopping was removed. You can see here at
17 the bottom row, blocks was still in place. The
18 blocks to that stopping are stacked right along this
19 corner of this rib. So every day every miner that
20 looked out there saw that there was belt structure in
21 the next entry right up here. They could see that
22 structure and they could see from where they were
23 sitting there was no stopping.

24 Alarm units. There was no alarm unit
25 installed on 2 Section where miners could see or hear

1 the signals, and there was a problem with an alarm
2 unit on the surface also. The AMS operator was
3 located within an office in the box cut, and he was
4 also responsible for dispatching equipment in and out
5 of the mine, directing traffic flow, providing
6 supplies from the warehouse and lamps and hand-held
7 detectors for gas detection to miners.

8 There was an alarm unit, visual and
9 audible, hooked up outside that office so he could
10 see or hear it when he was outside that office. It
11 was not functioning at the time of the fire. We
12 found that there was a wire that was cut or shorted
13 prior to the fire, and that's why it did not work.
14 Some people didn't even know they had one on the
15 surface. So we don't know how long that was not
16 working.

17 Once again, the alarm unit in the
18 longwall, this is one that did function. It was
19 located in a place where you could not see or hear it
20 very well, but there was another problem with it. It
21 wasn't maintained in proper operating condition.
22 This alarm unit, you can't see it real well, but
23 there's a series of LEDs around the outside edge and
24 across the front, and there's also a speaker right
25 here for the audible alarm. So it gives a visual and

1 audible signal.

2 Inside this unit there's a battery. The
3 battery is used to initiate the signals. And there's
4 a triple charger that charges this battery
5 continually. This battery was not connected. It was
6 fully charged but it wasn't connected.

7 In addition, that alarm unit would not
8 respond to all CO alarms for all sensors outby. It
9 would only activate when any alarm occurred on
10 longwall section CO sensors. So if you had a sensor
11 in the No. 6 belt in the North West Mains that went
12 into alarm, you would not get a signal on the
13 longwall section as required by the rule.

14 They did program the longwall sensors to
15 give you a signal on the longwall sensors if they
16 went to two consecutive alert signals, but only for
17 the longwall belt, again, not for the other outby
18 sensors.

19 CO sensors were installed in many cases in
20 excess of 1,000-foot spacing. They weren't installed
21 properly within the belt entry. Many were found to
22 be installed along the rib instead of the center of
23 the entry as required.

24 The sensor at the longwall headgate was
25 not permissible as required, that one I just showed

1 you in the last picture with the alarm unit. Conspec
2 sells two models; one's permissible, one's not. This
3 was the wrong one. Again, did not contribute to the
4 fire, but it's an indication of what kind of effort
5 they put into the CO system installation, operation,
6 and maintenance.

7 There was no sensor installed within 100
8 feet downwind of the transfer point from the No. 7
9 belt to the No. 6 belt. Again, not contributory.
10 And there were no CO or smoke sensors installed in
11 either one of the primary escapeways as required by
12 the belt air rule.

13 I mentioned before, sensor calibrations
14 frequently exceeded 31 days. You can count on your
15 two hands the number of times it did meet that
16 requirement over the past year. It appears that,
17 according to the records, that improper calibration
18 procedures were used when they were calibrated. And
19 calibration and examination records were not
20 maintained as required.

21 The AMS operator was not properly trained
22 on mine ventilation and evacuation requirements. He
23 had no map in his office to show where the sensors
24 were and who would be affected by alarms. In fact,
25 he had only been working a number of months at the

1 mine. He was really new to the industry, had very
2 little experience.

3 Records of alert and alarm and malfunction
4 signals were not properly maintained in the AMS log.
5 And again, the AMS operator at the time of the fire
6 did not notify the appropriate personnel when warning
7 and alarm signals were activated. And miners were
8 not withdrawn to a safe location.

9 Another requirement we have in the rule is
10 that you have two methods of communication with each
11 section. One could be the AMS system, but that means
12 you have to have your pager phone line in a separate
13 entry. Both the AMS cables and the phone line cables
14 were installed in the same bundle, so of course they
15 were in the same entry.

16 There was no designated area established
17 for 2 Section. There was for the longwall section.
18 Again, not contributory.

19 The AMS was not properly examined each
20 shift. There were number of deficiencies they would
21 have seen had they done their examination properly.
22 They weren't identified and certainly weren't
23 corrected. And there was no record of a seven-day
24 AMS functional test that was required by the belt air
25 rule.

1 Mine map posted at the location where the
2 AMS operator was located was not up to date. And
3 like I say, that No. 75 sensor malfunctioned on the
4 19th; it was not repaired. And the belt continued to
5 operate without the required monitoring by a person
6 with a hand-held detector.

7 Not all miners were properly trained on
8 the operation of the AMS. Some of the miners didn't
9 know what it was. And the person responsible for
10 installing and maintaining the AMS was not adequately
11 trained on the requirements of the belt air rule. He
12 did not know that there was a section alarm required
13 in 2 Section until after the accident, and shortly
14 after the accident he did install that alarm unit.

15 Conclusions. Belt air was used on both 2
16 Section and the longwall section, although 2 Section
17 was not permitted to, according to the ventilation
18 plan. Had the company submitted an amendment to
19 their ventilation plan to use belt air, it would have
20 certainly been approved. It's really an exercise in
21 paperwork as far as approval from MSHA goes, but it
22 was not identified by the company to MSHA as a change
23 and was not approved.

24 Even with deficiencies in the system,
25 unbelievably, the AMS system detected this fire.

1 Now, my question is, did it detect it at the proper
2 time? Were these two sensors actually calibrated
3 properly to give us an early enough signal? We don't
4 know. These two sensors were destroyed in the fire.
5 There's no way we'll ever know. But we know they
6 were not properly calibrated and were not properly
7 maintained. We don't even know where they were
8 installed within the entry.

9 There could be more contributory
10 violations that we'll never be able to prove or
11 disprove or even suppose, maybe, but they did signal
12 that there was a fire the date of the fire. And
13 again, the approved ventilation plan was not amended
14 to permit the use of belt air on 2 Section.

15 We had 32 failures to comply with
16 provisions of the belt air rule, and several of those
17 were contributory to the accident and we list those
18 here. We've already discussed this. We won't go
19 into those again.

20 I don't know how many of you have read the
21 entire report. There are some other pieces of
22 information that are very interesting in the report.

23 "Other Fires and AMS Response" is what we
24 title this slide. And on October 8th of 2005 there
25 was a response of the CO system to elevated CO in the

1 North West Mains belt outby the longwall, and there
2 were 11 sensors that indicated alert and alarm
3 signals for a period of over one hour. We couldn't
4 find out from anyone what happened on this day.
5 Nobody knew of any fire. But 11 sensors in alarm and
6 alert for an hour is kind of suspicious.

7 There was no investigation indicated that
8 was conducted. There was no record made in the AMS
9 log. The only reason we found this was going through
10 the actual printout of the AMS event log. We found
11 these alert and alarms and consolidated them into a
12 form where we could see that there was definitely
13 something going on that day. And of course there was
14 no withdrawal of miners that day in the inby
15 locations. That would have required withdrawal of
16 miners from both the No. 2 Section and the longwall
17 section.

18 This is the box cut right here and a
19 single line diagram showing the CO sensor locations.
20 The first CO sensor was No. 90 right here inby No. 3
21 Section that went into alarm and the warning. And
22 you can see the sequence. You had air probably two
23 directions here. The sequence of warning and alarms
24 is consistent going both inby and outby, and once you
25 get past the box cut, because of the dilution from

1 that blowing fan you don't get into the alarm levels
2 on the downwind side of the box cut interception. So
3 we're only indicating warnings on these sensors, and
4 in outby from that location there are no warnings or
5 alarms.

6 On the inby side we have an alarm here.
7 93 sensor we're not sure was installed on this date,
8 but there was no indication on the log that there was
9 anything there. And No. 92 sensor went into warning.
10 And then inby from that point there are no signals.
11 So to me, there was something going on, who knows
12 what.

13 December 23rd is a rather famous event,
14 and this was at the belt storage unit for the
15 longwall section. Again, the same location we had
16 the fire on January 19th. It was a non-reportable
17 fire, according to our definition of a fire at the
18 time of the fire. That is no longer the case, as you
19 know. There were the alert and alarm signals for the
20 same two sensors that we had on January 19th. And
21 the belt attendant put the fire outby attaching the
22 hose, the water hose to the fire tap with the
23 incompatible threads and took a pair of channel locks
24 and forced those threads together, stripping them, to
25 get water into that water hose. There was water in

1 the line. He used the fire hose and the water to
2 extinguish that fire on that day.

3 The fire was recorded in the AMS log by
4 the AMS operator. There were miners working on 2
5 Section at that time but not the longwall section.
6 Again, miners on 2 Section were never notified of
7 that fire and never withdrawn. The miner did
8 dispatch the belt attendant to investigate the alarm
9 and extinguish the fire.

10 The belt attendant we interviewed who put
11 the fire out, we asked him, how long were you there,
12 how long did it take you to put this fire out. He
13 said it took every bit of 30 minutes. And then later
14 in his interview told us it was maybe 30 minutes. So
15 we didn't have real strong evidence to say this was a
16 reportable fire. But if the company would have done
17 an investigation of this event and found out the
18 problems that this belt attendant had with the fire
19 hose and the water, getting the water onto the fire,
20 maybe on the 19th of January we don't have an
21 accident. Maybe we get that fire put out again.

22 December 29th, the third event. This was
23 a fire, a reportable fire which was not reported to
24 MSHA. The fire lasted for a period of approximately
25 one and a half hours, and it was in a location outby

1 the intake escapeway for the longwall section. I'll
2 show you on a diagram in just a minute. The fire was
3 recorded in the AMS log. There was again no
4 withdrawal of miners indicated, and miners were
5 dispatched to investigate and put out that fire. One
6 of those two miners was injured in his response.
7 That accident wasn't again reported to MSHA.

8 The company told us they had no knowledge
9 of a fire on December 29th. Just about two weeks ago
10 we received a report from the company. They found
11 documents to indicate they did know there was a fire
12 and that they had done an investigation of that fire.
13 So they were well aware of what happened.

14 December 29th, our first sensor to go into
15 alarm is right here. And both longwall section and 2
16 Section are inby this location. The intake escapeway
17 is marked by this green line right here in what they
18 call the No. 2 cut-through.

19 And you can see the CO sensor responses.
20 We had alarms on sensors inby except for No. 52 right
21 here on the North West Mains belt, and both sensors
22 No. 80 and 81 on No. 7 belt activated to the alarm
23 level.

24 82, which is on the longwall belt, again
25 did not indicate CO, and the air movement was

1 probably in the outby direction on that date also.

2 We don't know what happened to No. 52
3 sensor here, why it didn't respond. I'm very
4 confident in saying that the lack of maintenance of
5 the system probably had something to do with it.

6 MR. KNEPP: Bill, where were they point
7 feeding at the belt?

8 MR. FRANCAERT: They were not point
9 feeding. It was strictly ventilated by leakage at
10 some locations. In fact, we're really not even sure
11 what the air directions were in the 48-inch belt
12 between this location and the belt drive. There's a
13 very good possibility that -- because you don't see
14 this air moving into the No. 1 48-inch belt here on
15 sensor 70, 71. This air may have been moving outby
16 from about right here, because the leakage from the
17 intake escapeway on the other side of that barrier
18 for the gas well, you may have had just leakage
19 coming in here and ventilating this belt in both
20 directions. It's very possible.

21 There were a number of holes in the
22 stopping line, very poorly maintained. And that's
23 essentially how the smoke and CO got into that belt
24 on January 19th, through those holes in the
25 stoppings.

1 As I said before, we really believe that
2 compliance with the belt air rule would have
3 prevented the two fatalities at Aracoma. Maybe it
4 wouldn't have prevented the fire, but it certainly
5 would have prevented two fatalities.

6 Lack of separation I believe is the key.
7 And of course the lack of the automatic notification
8 and the delay in withdrawing those miners from 2
9 Section for at least 28 minutes from the time of the
10 first CO alarm had a large part to play with those
11 men not successfully getting out of the mine.

12 This goes to your question earlier. We've
13 talked, many of us, earlier about what if things
14 would have been different. What if belt air was not
15 used at Aracoma? What if we didn't have a petition?
16 What if we didn't use belt air at all? What if belts
17 were ventilated in an outby direction and the air was
18 directed to return? What if air was ventilated
19 toward the section and dumped to the return? Again,
20 that would have complied with the old 326 regulation.

21 Unfortunately, we couldn't develop a very
22 good model for ventilation simulation from the data
23 we collected. It was just not possible from the very
24 poor quality of readings. Not so much that we took
25 bad readings, but we could not get a model to balance

1 from the data we collected. When you open a door
2 outby you get air reversals on the tailgate of the
3 longwall. You just can't do a ventilation survey and
4 get a good model when you have things like that
5 happening.

6 Going back to January 19th and the air
7 directions that were in place on that date. We have
8 a lack of separation right here which allowed air
9 from 7 belt and the longwall belt to meet and combine
10 with the intake air for 2 Section.

11 So this is essentially what we have. We
12 have some check curtains put up here to try to reduce
13 the amount of air coming off the belt out of the
14 longwall. And there is no check, of course, air from
15 the 48-inch belts No. 1, 2 and 3. 48-inch belts are
16 going directly to 2 Section. We do have one split
17 coming off going to this seal to ventilate the seal,
18 and that's a dump to the return.

19 So that's January 19th. What are we going
20 to change if we don't use belt air? What changes
21 from that last picture?

22 First of all, we're not going to use CO
23 sensors. Take that out of the mine altogether. What
24 changes ventilation wise now?

25 This diagram depicts compliance under 326.

1 This is without using a petition. You have air on
2 the longwall belt coming outby just like the day of
3 the fire. It has a check curtain here outby the
4 loading point.

5 And somehow we've got to vent this to the
6 return. I don't know how they would have done it.
7 There's a number of ways, I guess. Could have set up
8 a separate split up in the North East Mains to dump
9 to a return in the tailgate. Could have taken the
10 air outby on 7 belt also and dumped it to the return
11 up here in the gob. Don't know. But you can't dump
12 it out here because there's no return in the
13 headgate. So you've got to take it to the tailgate
14 or take it outby on 7 belt, one of the two. You can
15 take your pick.

16 2 Section. Let's take air toward 2
17 Section. Just outby the section loading point we'll
18 put a regulator in, dump the air from the belt to the
19 return, put a check curtain up just outby the section
20 loading point. In the BEVR report you'll see a
21 number of mines in that report chose to ventilate
22 their section belts that way. And this does comply.
23 They're not using belt air to ventilate the section.

24 This was permitted for years. So this is
25 one way the mine could have been ventilated on

1 January 19th. What's different between this and what
2 we had on the 19th? A check curtain right there is
3 the difference. That's all.

4 We have lack of isolation. What happens
5 when we take those stoppings out? I don't know. It
6 would be a guess. But there's a real good chance
7 you're going to contaminate that intake escapeway
8 anyway.

9 It all depends on the draw on this
10 regulator. You didn't have a real good draw on the
11 back of this bleeder anyway on this ventilation
12 system. There's no regulator on the back end of this
13 section. It's a three split, essentially.

14 So what happens here? We don't know. But
15 when that fire grows in intensity and becomes its own
16 ventilating force, becomes its own fan, we're going
17 to push air. Because one thing I didn't mention
18 earlier, I probably should have, we have a 7 percent
19 grade in this mine. The top of the screen is the
20 highest elevation, so it's like a chimney effect to
21 boot. So if we have any heat produced here, it's
22 coming right up. We have very low velocities. We
23 have a 12-foot entry height in the belt entry.
24 Velocity is less than 50 feet a minute, probably, so
25 we're going to push the smoke right back into the

1 intake. But we didn't use belt air. We're not using
2 belt air in this scenario.

3 Okay, let's change the No. 2 Section belts
4 around and take the air outby now. We still have the
5 air in the longwall belt going outby like we did
6 before. So what changes here? Well, 2 Section air
7 is going outby now. Remember, when he's off the
8 mine, off 2 Section on the 19th, their fresh air
9 course was a 2 section belt.

10 What happens now, we have a lower pressure
11 in our belt than in the intake escapeway. Lack of
12 isolation, what happens? Again, depends on the draw
13 point of this regulator. Do we have enough draw to
14 keep the air coming this direction? Probably not,
15 because we still have our intake split. It's a
16 parallel split, comes down the longwall, back up the
17 longwall belt, and meets with this other intake split
18 that's parallel. Again, a very good chance you're
19 going to have contamination of your primary escapeway
20 when you remove this isolation.

21 But now what happens to No. 2 Section
22 belts? Well, to have the air flow in that direction,
23 of course it has to be on a lower pressure now. In
24 addition to contaminating this primary escapeway,
25 given the condition of the stopping line between the

1 belt and the primary escapeway in North East Mains,
2 it's likely you contaminate the belt now. And now
3 you don't have a fresh air split to evacuate through.
4 Maybe we kill 12 miners.

5 So what if belt air was not used? It's
6 all conjecture. We're not sure. We still have a
7 lack of physical separation, which is the key to the
8 Aracoma accident. Without isolation you inundate
9 your escapeway with CO and smoke. And again, we
10 don't have a CO based system, so if we don't have a
11 belt attendant there to see that this fire developed,
12 we don't have a CO system, we have the heat sensors,
13 we don't have a fire suppression system, what
14 changes? We had a representative from West Virginia
15 just after this report was released stated our report
16 was Exhibit 1 against the use of belt air. How you
17 can get that from reading this report, I have no
18 idea.

19 Any questions?

20 DR. BRUNE: Let me ask you again, based on
21 this, my earlier question was would you gentlemen
22 from MSHA have a concern with having belt and the
23 travelway or the haulageway in the same entry or in a
24 series of common entries?

25 MR. FRANCAERT: You would still have to

1 have an isolated primary escapeway in addition to
2 that track and belt air course.

3 DR. BRUNE: All right. So if you have an
4 isolated primary escapeway then there would be no
5 concern. Is that correct?

6 MR. FRANCAERT: Yeah. You would have to
7 have that escapeway one way or another. You can use
8 your travelway as an escapeway, an isolated intake
9 escapeway; but if you combine it with a belt you
10 still have to have a separate intake escapeway.

11 Anything else?

12 DR. WEEKS: You noted a number of problems
13 that existed before the fire, for example, lack of
14 calibration. I guess the absence of isolation
15 existed before the fire. The belt misalignment was
16 notified that existed before the fire. And there
17 were several others.

18 I guess the other question, what if belt
19 air -- the question you raised, what if it were not
20 belt air? What if those problems had been corrected
21 before the fire? What would the outcome have been
22 then?

23 MR. FRANCAERT: You know, if you go back
24 and repair this belt storage unit, and I didn't get
25 into detail on the problems with it, but this unit is

1 a series of dollies and latch levers, and when you
2 advance this belt so far within the unit it drops off
3 dollies and moves along. A lot of these levers were
4 busted, and plates were -- it was a mess. It wasn't
5 maintained properly. Dollies were chained together
6 where they were supposed to be separated. Had you
7 had that repaired, you don't have the fire. That's
8 very likely. So nothing happens.

9 What else do I want to repair? Let's take
10 and put in a fire suppression system. Put a fire
11 suppression system on the belt storage unit, put the
12 fire out. We don't even hear about it. It's not a
13 reportable fire. Of course a reportable fire we want
14 to hear about.

15 Let's put the stoppings in. We have a
16 fire, nobody gets killed, everybody gets out. Do we
17 hear about it? Maybe, maybe not. Probably not.

18 You fix any one of these things, you
19 probably save some lives, but you still have a number
20 of problems. It's probably an accident waiting to
21 happen another day.

22 DR. WEEKS: Well, I guess the question
23 behind the question has to do with, I'm sure these
24 are not difficult problems to notice beforehand.
25 What was MSHA doing?

1 MR. FRANCCART: There is an internal review
2 ongoing right now on the Aracoma accident, and that
3 report will be released probably --

4 MR. CROCCO: I think they're working on
5 that report currently, and the plan is to release
6 that internal review within the next several weeks.
7 I don't think we're really prepared to talk about the
8 details of it, but there will be some issues, as you
9 can probably surmise yourself, from the presentation.
10 And MSHA will be making appropriate changes.

11 DR. WEEKS: It seems obvious that those
12 problems have been -- and whatever action would be
13 appropriate, might have had a different outcome.

14 MR. FRANCCART: One thing you have to
15 remember, the mine operator is responsible for
16 compliance. MSHA only goes in and inspects for
17 compliance. We're not responsible to make changes,
18 only to identify problems. So the ultimate
19 responsibility is that of the mine operator. We're
20 not their safety department. We were never intended
21 to be that. We go in and enforce the law. Whether
22 or not we did that will be the subject of that
23 internal review. But the compliance is the
24 responsibility of the mine operator, period.

25 DR. WEEKS: Yeah, I think whether it was

1 enforced is the question. And I agree, the mine
2 operator is ultimately responsible. The thing that
3 stands out to me as the most unbelievable aspect is
4 the failure to notify.

5 MR. FRANCCART: It's unforgivable, it
6 really is. You saw by the clock we cross-hatched, 28
7 minutes or 26 minutes, I forget the number now --
8 should be engrained in my mind by now -- but you wait
9 that long to even notify somebody to leave when you
10 know you have a fire, it's just deplorable.

11 DR. WEEKS: And people in the other
12 section were not notified at all.

13 MR. FRANCCART: Never notified. The only
14 knowledge they had something was going on, after that
15 first call where Cabell told the headgate operator he
16 had smoke and he was going to get it fixed, he
17 listened into the speaker pager phone, listened in,
18 eavesdropped to hear what was going on. That's the
19 only thing they heard. Nobody ever paged them.
20 Nobody called to say get out of there. Just
21 eavesdropping.

22 DR. TIEN: Bill, you did a good job, very
23 thorough. And I've just got a couple questions for
24 my own clarification.

25 You mentioned three accidents prior to.

1 They all happened toward the end of 2005, October 8th
2 and 23rd and 29th. Were those talked about before?

3 MR. FRANCCART: Those are in the accident
4 investigation report. There's a section in the
5 report that discusses them. The 29th fire, though,
6 we say it was a reportable fire. They were cited for
7 not reporting that to MSHA. They did provide us an
8 accident investigation report after the fire, or
9 after the release of our accident investigation
10 report. Then just a couple weeks later they provided
11 us with additional information to show they indeed
12 know there was a fire that day.

13 DR. TIEN: So all those three incidents
14 were not made public until this time?

15 MR. FRANCCART: No. They were in our
16 accident investigation report. The October 8th
17 incident, we don't know what caused that. I don't
18 know. I suspect a fire. The 23rd, December 23rd was
19 a fire. Whether or not it was 30 minutes long we
20 can't prove one way or another. But the 29th was
21 definitely a reportable fire, according to our
22 regulation at that time.

23 DR. TIEN: What is the average entry size
24 of the belt air course?

25 MR. FRANCCART: At this mine the longwall

1 belt was pretty high. I want to say that the drive
2 was 12 to 14 feet high and came down to around 10
3 feet, maybe 9 feet high in some places inby toward
4 the face. The width, probably 19 to 20 feet.

5 DR. TIEN: I guess my question was, in one
6 of the slides you say in the petition they requested
7 to have 202,000 cfm for air course.

8 MR. FRANCAERT: That was the maximum
9 allowed by the petition. They did not have that.
10 That was the maximum allowed. They didn't have that
11 kind of air flow.

12 DR. TIEN: The way you're describing, they
13 barely had anything at all.

14 MR. FRANCAERT: If they had 50 feet a
15 minute they'd be lucky. In fact, after the accident
16 investigation when they went back and recovered this
17 area, they weren't able to get 50 feet a minute in
18 that area. They reduced their sensor space to the
19 350 feet.

20 DR. TIEN: I'm not exactly clear myself on
21 this one. I think in Section 75.350 (b) on the AMS
22 system, what does the AMS system produce,
23 specifically specify the type of sensors and
24 everything else?

25 MR. FRANCAERT: The AMS system is defined,

1 but essentially it's a computer with sensors
2 connected to it underground that provides signals
3 back to the computer, and then those signals then
4 turn from the computer back to the sections and other
5 alarm units that are installed in the mine.

6 DR. TIEN: So those are the generic terms
7 after the manufacturers and operators to purchase a
8 type of sensors and all that?

9 MR. FRANCAERT: Yeah, there are a number of
10 manufacturers. You'll probably get a briefing from
11 them in Alabama, a panel of manufacturers. This
12 particular manufacturer was Pyott-Boone. It's a very
13 popular system, one of the most popular in the
14 country today. It's a very reliable system, it
15 seems, and very economical.

16 DR. TIEN: So they do not specify you've
17 got to have CO sensors or you've got peak point
18 temperature sensors or --

19 MR. FRANCAERT: Well, we do in the belt air
20 rule, yes. You cannot have point-type heat sensors.
21 You must have a CO or smoke-based detection system.

22 DR. TIEN: Thank you.

23 DR. MUTMANSKY: Bill, this is indirectly
24 connected to belt air, but I just thought it was
25 worthwhile bringing it up at this point. In both

1 Sago and Aracoma the mine workers themselves who were
2 involved could perhaps have made more intelligent
3 decisions about escape and so forth. And I was just
4 wondering, what are the ongoing efforts at MSHA to
5 overcome some of the problems of teaching escape
6 techniques and trying to overcome the mistakes that
7 have been made in these two incidents?

8 MR. CROCCO: Well, I guess the big thing
9 that was done is the improvement in the drills, and
10 the scenario training that they go through on a
11 quarterly basis now is far beyond anything before.
12 And it's all aimed at getting the people very
13 familiar with what they would do if such a thing ever
14 happened, and they paint various scenarios for them
15 to make sure they have an understanding, thinking
16 through a problem and what they would do to get out
17 of the mine.

18 MR. KNEPP: Also, in addition to that
19 there's SCSR donning training every quarter as part
20 of the drill, as Bill said. And of course that's
21 quarterly. Then there's realistic training, it's
22 referred to, where they have to actually don the
23 apparatus in smoke or a more realistic atmosphere.
24 In addition to that, they have to insert the
25 mouthpiece, and that's to mimic the actual

1 conditions. So I think they're going to be pretty
2 well better trained than they were previously, no
3 doubt.

4 MR. CROCCO: One of the interesting things
5 about Aracoma, all of the things that were wrong
6 there, the one thing they did do well was their SCSR
7 training. The miners, I think they actually trained
8 them in the dark to don those SCSRs, and every one of
9 them I believe donned those with no problems. Is
10 that right, Bill?

11 MR. FRANCA: Very minor problems. In
12 fact, the miners generally told us that the training
13 they received on the SCSR donning process saved their
14 lives. So we do have to give the company credit for
15 the good training they gave them. And they had the
16 training just ten days before the fire. So that
17 probably had something to do with it, too.

18 There were some minor problems. Of course
19 you get somebody excited, they kind of forget. They
20 have to settle themselves down. They're in smoke.
21 You can imagine, you can't see your hand in front of
22 your face at this point, and they're trying to don a
23 self-rescuer to save their own lives. We had one guy
24 get nauseated and threw up. There were some minor
25 problems. One guy failed to put his mouthpiece in

1 properly and he had to blow into it to get it
2 manually started.

3 But other than that, the donning process
4 was rather smooth. Most of them lost their goggles,
5 as you can imagine. You open that case up, they fall
6 on the bottom, and the last thing you want to do is
7 spend time looking for a pair of goggles when you're
8 only two breaks away from fresh air. So we found a
9 number of pair of goggles laying on the bottom with
10 the lids from the SCSRs.

11 MR. KNEPP: Did you say they removed their
12 mouthpiece, a couple of them, and went back into the
13 smoke trying to yell at the person?

14 MR. FRANCCART: Yeah, they did. There were
15 three miners who went back in to look for the two
16 missing miners. They had removed their mouthpieces
17 to yell, which of course they're not supposed to do.
18 But being very close friends with some of these
19 miners, I don't know that I would do anything a whole
20 lot differently.

21 CO levels were probably less than 2,000
22 parts per million. Monitoring downwind of the fire,
23 after we had monitoring equipment in place we had
24 about 1,200 parts maximum. Had a borehole just inby
25 the fire. I can't throw stones at people that want

1 to save somebody else's life. I'm sorry. I won't do
2 that.

3 MR. CROCCO: That's just against basic
4 training. I agree with you.

5 MR. FRANCA: Anything else?

6 DR. MUTMANSKY: Bill, we'd like to thank
7 you for your presentation. It's a very sobering
8 presentation, and thank you for coming today.

9 MS. ZEILER: I think we're ready to take a
10 15-minute break and then begin.

11 (Recess from 2:57 p.m. to 3:25 p.m.)

12 DR. WEEKS: Before we get started here,
13 I've been mulling over your comments on the Aracoma
14 report, and I do think that the behavior of the
15 operator was extremely disappointing, to say the
16 least.

17 But I also think there's an issue with
18 what MSHA did leading up to that accident. And I'm
19 speaking for myself here and not for the panel or
20 anybody else. But in my opinion, I think there needs
21 to be an independent review of MSHA. And whatever
22 internal review you do would be fine and very
23 productive, but I think an independent review is
24 called for. And I'll do whatever I can to see that
25 that happens. I think it would be for the good of

1 the Agency in a variety of ways. But I wanted to let
2 you know that in public so that it wouldn't come as a
3 surprise later.

4 I think the investigation that you all
5 performed was exceptionally good and very
6 informative, and it raised a lot of questions, many
7 of which you've answered but many which are not
8 answered. And I thank you for presenting it and
9 doing a very good report.

10 MS. ZEILER: Okay, we have reached the
11 public input portion of today's agenda, and we have
12 two speakers right now from the Bureau of Land
13 Management, Utah state office, Jeff McKenzie and
14 Steve Rigby.

15 MR. MCKENZIE: I'm Jeff McKenzie, and I
16 welcome the opportunity to be able to speak a few
17 minutes about our situation here.

18 Most of the coal in Utah, as I'm sure
19 you're all aware, is federal coal, and we work with
20 leasing that coal. That's our responsibility. So we
21 thought we'd come today just to express our
22 experience.

23 Steve and I have both worked in the
24 industry for many years and have joined BLM in the
25 last three years. And we do have a flavor for

1 strictly Steve's experience as a mine superintendent
2 in Utah, and then we'll talk a little bit about
3 reserves, resources in Utah and the future as we see
4 it. So let me turn the time over to Steve.

5 MR. RIGBY: Well, many of you may ask what
6 is BLM doing here and what dog do they have in this
7 fight, and hopefully we're going to take just a few
8 minutes and explain that.

9 As Jeff mentioned, the BLM is responsible
10 for leasing of federal coal to the mine operators in
11 the state of Utah here. And currently we have ten
12 operating coal mines in the state, all of which have
13 some federal coal. Of the ten operating coal mines,
14 seven have longwalls and the other three are small
15 room and pillar mines except for the Bear Canyon Mine
16 which is developing for longwall, but they're using a
17 three entry. So the other seven that already have
18 longwalls, six of those have the two-entry system.
19 They're employing the two-entry system for
20 development as well as retreat, and the seventh one
21 is currently not using two-entry but soon is expected
22 to as they approach deeper cover moving to the west.
23 That will be Sufco.

24 Quickly, here's a little history on
25 two-entry in the state of Utah. All of you who are

1 aware of our coal mining history recognize Kaiser as
2 being basically the forerunner to experimentation in
3 all kinds of gateroad development. They started
4 mining in 1896. Histories go back to 1930 of
5 two-entry, three entry, whatever they could.

6 Up till 1969, the Mine Safety and Health
7 Act, they were running two-entry; and then shortly
8 after '69 they went to three entry, but that didn't
9 last long. They were longwalling as early as 1961 in
10 short areas but actually began two-entry longwall
11 mining in '64.

12 Willow Creek no longer functioning,
13 either. There were multiple variations of the three-
14 and two-entry systems. Lane probably could tell you
15 all kinds of history over there. Deer Creek currently
16 using the two-entry system. They start in 1979 and
17 have run over 100 miles of two-entry systems.

18 Star Point no longer functioning. They
19 started using the two-entry system in about 1985,
20 '86. That's when they got their petition. Started
21 longwall mining in '84. We're going to talk a little
22 bit more about them in a few minutes.

23 Genwal, of course they're using the
24 two-entry system. Their longwall is not active right
25 now. Aberdeen, two-entry system. We're going to

1 talk a little bit at length about Aberdeen.
2 Westridge started with two-entry, still two-entry.
3 Skyline, two-entry; Dugout, two-entry. And like I
4 say, Sufco, three entry, but they will soon be
5 petitioning, I'm sure.

6 Okay. I want to talk about some of the
7 mines right here. I can relate to this mine. I
8 worked here during this time. This is the Star Point
9 No. 2 mine.

10 Point out quickly some of the features
11 here. This is the Wattis seam that we're looking at
12 right here. There's rock slopes that come from the
13 middle seam up into the top seam right here and also
14 go into the Hiawatha seam at this point. But this is
15 the first longwall area of the Star Point mine.

16 As you can see, the mains are driven
17 around here. These are the bleeders back here. The
18 first tailgate right here was a multiple four-entry,
19 also was used as the bleeder. First headgate right
20 here was a three-entry, next headgate was a
21 three-entry, and the next headgate was a three-entry.

22 Those of you who are familiar with
23 longwall mining will understand that usually a first
24 panel, very little problems. Whether there's two,
25 three, four entry gateroads or not, really the ground

1 pressures haven't come upon you at that point.

2 That's the case here. That longwall panel
3 came out lickity split. The second longwall panel,
4 Seventh Left right here, was kind of a new phenomenon
5 to us who had worked this property for several years.
6 We actually saw a little bit of floor heave in the
7 tailgate. It was kind of exciting -- oh, we've got
8 some floor heave going on. Oh, this is new. This is
9 exciting. Better take care of this. Better start
10 putting a few cribs in.

11 So that panel wasn't too bad. By the time
12 we got to this third panel, and Bill Knepp and the
13 boys in Denver were aware of the problems that we
14 were having at that point, as we started retreating
15 out, this panel, we have all kinds of problems in the
16 tailgate. I spent too much time going with local
17 MSHA inspectors to see if we could get through the
18 tailgate. This was just following the Wilberg
19 disaster. And part of the regulations were that we
20 had to be able to make a tailgate. And so if it
21 required removing our belts and cap lamps or whatever
22 to squeeze through those cribs and things, we did to
23 prove that we could make a tailgate.

24 Again, that was a three-entry headgate
25 system. So the third longwall panel right here

1 really created some grief for us. Multiple failures
2 in the tailgate. It seemed like at least once a week
3 we had a failure on the beltline. Any of you that
4 are familiar with mining, beltline caves are a pain
5 in the, you know, and they have to be cleaned up and
6 shut production down.

7 At that point we decided, enough of this
8 three-entry thing. We'd heard that Deer Creek was
9 two-entry and other mines were looking at two-entry.
10 We decided we'd better go with two-entry as well. So
11 we petitioned. And by the time we got up here to
12 fifth right, you can see that's a two-entry. And I
13 apologize. Can you see that that's two and three
14 entry back there or not? Anyway, that's a two-entry
15 development. No problems, believe it or not. This
16 was a night and day thing. No problems on the
17 headgate.

18 The tailgate was a disaster. We put steel
19 square sets in, we put eight-by-eight cribs in -- I
20 mean, everything to try to keep the tailgate open.
21 And it was tough getting out of fifth left.

22 We had fourth left up here and we had a
23 two-entry tailgate, a two-entry headgate. It was a
24 dream world. We're talking -- the cover line you
25 can't really see here. We're talking 16, 17 hundred

1 feet of cover here. And needless to say, the ensuing
2 other longwall panels that we did in this Wattis seam
3 here, this set of Wattis seam panels over here,
4 across the grobbin (phonetic) up and down the Castle
5 Valley Ridge track all were two-entry. It's not the
6 total answer, but it certainly helped in ground
7 control.

8 Okay, let's talk about the next mine here.
9 This is a representation of a seismic study that was
10 done at Willow Creek Mine. Again, not a functioning
11 mine at this time. After the first mine fire --
12 there were two mine fires, the second of which shut
13 the property down. After the first mine fire we
14 offset the tailgate right here. This was the
15 original tailgate. This is the headgate. And as we
16 advanced -- well, we came back and we drove another
17 set of entries right in here to be the new tailgate.
18 All these little bubbles that you see here are
19 seismic events, and these were recorded. And the
20 magnitude, as you can see here based on the size of
21 the bubble, goes from zero up to two, most of these.

22 Well, you can see that there was a major
23 one right here. When we hit this corner where this
24 additional set of entries, this comes over and ties
25 into this first tailgate. Hit that corner, we had a

1 major, major event. The purpose of this slide is to
2 show you that under deep cover, again, this is 1,800
3 to 2,200 feet of cover, is to demonstrate to you that
4 there are forces out there that are real when it
5 comes to mining at deep cover. And this is a true
6 descriptor of the forces of magnitude that you can
7 see in a coal mine.

8 Okay, next. Unfortunately, I was present
9 when this happened underground. And it's not
10 anywhere you really want to be. There wasn't this
11 major shaking that everybody thought there would be
12 underground if you had a scale magnitude of 4.2. It
13 was more of a total blackout. Instantaneous
14 blackout, a little shake.

15 Because there was so much coal dust in the
16 area, your cap lamp was ineffective. And I swear if
17 the fans would have not kept running everybody would
18 have choked to death because of the amount of dust
19 that was in the air. It was so black. And for that
20 instant that it happened, everything was black and,
21 you know, we didn't know what was going on. But just
22 within a few seconds the fans actually cleared the
23 atmosphere, and fortunately we were able to breathe.
24 Because I really don't know what would have happened.

25 DR. WEEKS: Just to get a little oriented

1 here, what's the horizontal axis? What does that
2 measure? Is that along the face? Or what --

3 MR. MCKENZIE: This is a top and side
4 view.

5 MR. RIGBY: This would be plan view up
6 here -- headgate, tailgate, old tailgate. We had to
7 drive a parallel -- this had fire below here in this
8 next panel right here.

9 MR. MCKENZIE: In the side view, the 4.2,
10 it actually occurred in the sandstone above the coal
11 seam.

12 DR. WEEKS: I know what it represents in
13 terms of the size of the circle, but I don't know
14 what it represents in terms of where it is on your
15 graph.

16 DR. MUTMANSKY: They're trying to give you
17 a three-dimensional representation of where the
18 seismic event was centered.

19 MR. RIGBY: We had all these cones that
20 were placed in the headgate and tailgate, and they
21 would record that seismic activity -- bumps,
22 earthquakes, whatever you want to call them. And
23 they could pinpoint three-dimensionally where that
24 was occurring, whether it was below or above the coal
25 seam.

1 DR. WEEKS: I don't get it, but I'll talk
2 to you later.

3 DR. BRUNE: What was the depth of cover?

4 MR. RIGBY: Again, we're between 18 and 22
5 hundred feet.

6 DR. TIEN: I have a little problem with
7 the bottom, the side view. Does the coal seam
8 actually dip a little bit?

9 MR. RIGBY: The coal seam does dip. Yes,
10 it does. It dips about 8 degrees.

11 DR. TIEN: Is this one to scale?

12 DR. BRUNE: And is the vertical scale the
13 same as the horizontal scale?

14 MR. MCKENZIE: I think so. As far as I
15 know, yes.

16 MR. RIGBY: If that's 200 meters there,
17 600 -- close.

18 MR. MCKENZIE: There's a major sandstone
19 above. That's what actually took the energy and
20 broke.

21 DR. TIEN: I'm just curious. How do you
22 measure the side view where they are? You say you
23 can pinpoint them.

24 MR. RIGBY: Because they have these
25 geophones located, so they three-dimensionally can

1 pick out the centers in the mine.

2 MR. MCKENZIE: This showed up in Salt Lake
3 and Denver. Everybody picked it up.

4 DR. TIEN: Triangulate.

5 MR. MUCHO: There were also surface
6 geophones, too.

7 DR. TIEN: So they're due to the sudden
8 caving in the gobs?

9 MR. RIGBY: That inherent pressure that
10 resides and then cuts loose.

11 DR. TIEN: Pressure release?

12 MR. RIGBY: Pressure release. Again, like
13 Jeff was saying, you have the Castlegate sandstone,
14 400-foot thick member above the mine here. Probably
15 never will break, but just sets down heavily.

16 DR. TIEN: What is the usual duration of
17 that? Just a fraction of a second?

18 MR. RIGBY: Instantaneous.

19 MR. MCKENZIE: This would be a finger of
20 coal out there, this barrier, and you're pulling both
21 sides. If you were going to set up an experiment to
22 try to get it to do this, this is the one to do it.
23 So we learned from this: Don't do this again.

24 MR. RIGBY: The Star Point Mine that I
25 mentioned was in the Wasatch Plateau coal field. The

1 Aberdeen Mine is over across the valley there in the
2 Book Cliffs coal field. And again, this is a
3 two-entry development. You can see here's the two
4 entries -- headgates, tailgates, headgates,
5 tailgates.

6 The unique thing about this property is
7 that they have to develop the two entries for each
8 longwall panel. The orange represents the barrier
9 between which -- this is the barrier between this
10 coal panel that will be pulled, and you can see how
11 that's staggered. And again, this is something
12 that's evolved because of the depth of cover here.
13 You can see, there's a 2,500-foot cover line that
14 winds its way through there. There's 2,600 foot.
15 And you might say, well, that's certainly a waste of
16 coal reserves. But in order to get the 60 percent of
17 the coal that we do get safely, we might have to
18 leave the 40 percent.

19 Again, we're talking because of deep cover
20 issues. Two-entry may not be the total solution to
21 coal mining in the west, but it certainly has
22 contributed to its success for the last -- well,
23 since Kaiser started there in the early 60's. And
24 it's evolved, not the total answer, but without it I
25 don't know that the coal mining industry in the state

1 of Utah could survive.

2 MR. MCKENZIE: We put this one in just so
3 you understand -- help you understand. There are
4 lighter coal reserves in Utah and the Kaiparowits
5 Plateau, but we've been blessed with this Grand
6 Staircase monument that has locked all this up.
7 There's billions of tons down there and not available
8 to us in Utah to mine. So we're left with what you
9 see in the multi colored part of the pie.

10 So this kind of situation of deep mining
11 is not going to go away anytime soon for Utah, and so
12 these reserves would be a lighter situation. We
13 wouldn't have to be as deep. Just not on the table
14 to mine at this time.

15 So in summary, there's a long development
16 history with two-entry here in Utah. It's the only
17 proven safe method that we have that we know of to
18 recover these reserves. These reserves are used to
19 generate power that is used in the state. 95 percent
20 of the coal -- of the electricity in the state comes
21 from coal. It's also used to generate electricity
22 into Nevada, Las Vegas, California, LA area, Anaheim
23 and other areas, and also reaches up into Idaho. So
24 it's an important resource for the country.

25 Panel barrier and two-entry is becoming

1 important as we get really deep. We're looking at
2 that, trying to maximize our recovery in a safe way.
3 And deep mining is going to continue for some time to
4 come.

5 If you have any questions, be happy to
6 answer them.

7 DR. TIEN: I just have a general
8 engineering question. Can you flip back two slides
9 back. I'm just curious, I don't know if it's
10 shareable, the information. What kind of recovery
11 out of this design? You sterilize so much coal
12 there.

13 MR. MCKENZIE: You get -- I don't know.

14 MR. RIGBY: Lane?

15 MR. ADAIR: 60 percent.

16 MR. MCKENZIE: About 60 percent. So we're
17 working with the University of Utah to see how wide
18 does this really have to be. So far it appears like
19 it has to be that wide. Maybe 50 feet even, you
20 know. It's going to have to be big.

21 DR. TIEN: But that's more than 50 feet.

22 MR. MCKENZIE: No, I'm saying you might
23 take 50 feet off. It's 500 now. You might go to
24 450.

25 DR. WEEKS: A question on the same issue.

1 Those panels that are mined out, have they been
2 completely mined out, or will they have to be
3 abandoned at some point?

4 MR. MCKENZIE: This one here was stopped.
5 This fatality here, and then this was left in place
6 and the panel started again. So that started the
7 panel barrier system. And it's on a dip, so you're
8 going down but the cover doesn't increase really
9 dramatically except it's 1,500, and gets to 2,600,
10 gets to 3,000. How far can we go? We don't know.
11 It's also a very gassy mine.

12 DR. WEEKS: So does the 60 percent
13 recovery considered panels that were abandoned?

14 MR. MCKENZIE: No, that's up here. That's
15 with this kind of layout.

16 MR. RIGBY: Yeah, that's after they
17 started this. Again, the charge of the BLM is to
18 maximize recovery of the reserves. And if -- you
19 know, we have to do it safely, and if this is the
20 method that has to be employed to do it safely and we
21 have to leave certain reserves in the ground, then so
22 be it, we have to do it.

23 MS. ZEILER: Thank you very much.

24 Our next and final speaker for today will
25 be Link Derick, who is representing Colorado Mining

1 Association.

2 MR. DERICK: Before I start on my
3 comments, I'd like to thank Debbie and Linda. I had
4 a special request to speak today because tomorrow was
5 my daughter's due date, and I was threatened to be
6 back in Fort Collins as early as possible tomorrow,
7 so all the arrangements were made. But Macey Jane
8 came 16 days earlier, so I'm already a grandfather.
9 But that's the purpose, or main purpose of why I
10 retired and moved to Fort Collins.

11 So I appreciate the effort of putting me
12 on today. I really do appreciate that. And Bill,
13 you helped too.

14 My name is Link Derick and I'm going to be
15 speaking on behalf of the Colorado Mining Association
16 for the belt air technical study panel.

17 Colorado Mining Association would like to
18 thank the panel for the opportunity to provide
19 comments concerning the use of belt air, air coursed
20 through an entry containing a belt conveyor, to
21 ventilate the working faces of underground coal
22 mines. These comments reflect the unified views of
23 the members of the Colorado Mining Association, which
24 currently represents seven underground coal mines in
25 the state of Colorado.

1 The CMA, founded in 1876 and incorporated
2 in 1897, is an industry association whose members
3 include the producers of coal, metals, and other
4 minerals throughout Colorado and the West. Our 700
5 members also include individuals and organizations
6 providing services and supplies to the industry.

7 As you know, the Coal Mine Health and
8 Safety Act of 1969 established interim ventilation
9 standards, including prohibition on the use of belt
10 air to ventilate working faces. Through
11 grandfathering, mines utilizing belt air were allowed
12 to continue such practice with the approval of the
13 district manager. Numerous operators subsequently
14 filed for Petitions to Modification which were
15 granted, allowing the use of belt air to ventilate
16 working places.

17 The granting of the petitions further
18 supported that belt air could be safely utilized to
19 ventilate working places since MSHA imposed
20 conditions requiring operators to at all times
21 guarantee a level of protection equal to or greater
22 than protection afforded by the regulation. In some
23 instances the inability to ventilate working places
24 with belt air was found to result in a diminution of
25 safety.

1 In 1988 MSHA published a proposed
2 ventilation rule which would allow the use of belt
3 air for ventilating working places as long as
4 additional safety precautions were taken, including,
5 but not limited to, the use of an atmospheric
6 monitoring system, AMS. At the public hearings on
7 the proposed rule, industry and academia generally
8 concluded that the use of belt air in the belt entry
9 provides positive ventilation and reduces the
10 possibility of a methane buildup in the belt entry.
11 However, at least one labor association maintained
12 that "the use of air in the belt entry reduces safety
13 due to increased exposure to products of combustion
14 and greater dust levels."

15 At the completion of the public hearings
16 MSHA conducted a thorough review of the safety issues
17 related to the use of belt air. At the end of the
18 review MSHA stated in their report entitled "Belt
19 Entry Ventilation Review" that "directing belt entry
20 air to the face can be at least as safe as other
21 ventilation methods provided that carbon monoxide
22 monitors or smoke detectors are installed in the belt
23 entry."

24 However, the safety standards for
25 underground coal mine ventilation final rule

1 published in 1992 did not include provisions that
2 would have allowed operators to utilize belt air.
3 MSHA instead referred the issue to an advisory
4 committee as authorized under the Mine Act.

5 In their final report in 1992 the advisory
6 committee further supported the proponent's view by
7 stating that "belt haulage entries can be safely used
8 as intake air courses to ventilate working places
9 provided additional safety and health conditions are
10 met." The 1992 final rule was later revised in 1996,
11 which did not include a provision for the use of belt
12 air due to impending rulemaking.

13 In 2003 MSHA published a notice of
14 proposed rulemaking to modify the 1996 final rule on
15 the safety standards for underground coal mine
16 ventilation to allow the use of belt air to ventilate
17 working faces.

18 In 2004 MSHA published a final rule,
19 "Underground Coal Mine Ventilation -- Safety
20 Standards for the Use of a Belt Entry as an Intake
21 Air Course to Ventilate Working Sections and Areas
22 Where Mechanized Mining Equipment is Being Installed
23 or Removed," which allowed the use of belt air.

24 In the preamble to the final rule MSHA
25 states that the use of belt air, under the conditions

1 set forth in the final rule, will maintain the level
2 of safety and therefore not reduce protections
3 currently afforded miners in underground mines while
4 implementing advances in mining technology.

5 The preamble further states that "It is
6 important to note that NIOSH, in comments to the
7 proposed rule, states that the use of belt air may
8 have a positive effect on reducing dust levels in the
9 face area." In addition NIOSH states, "The
10 development of improved atmospheric monitoring
11 systems with fewer failures and false alarms has
12 addressed previous reliability concerns."

13 Before I make some of the other comments
14 in the written part, and I'll try to state when I'm
15 going to inject some comments that address some of
16 the questions that were raised this morning, we can
17 add to some of the questions that the panel asks the
18 MSHA panel.

19 In underground coal mines in Colorado belt
20 air is typically used to ventilate sections with at
21 least three entries, whereas in Utah mines the belt
22 air is used to ventilate two-entry sections. Belt
23 air can be safely used in both circumstances. Since
24 the mines represented by the Colorado Mining
25 Association are typically a three or more entry

1 system, my comments will address the safe usage of
2 belt air in these sections. CMA strongly supports
3 the comments the Utah operators will make tomorrow
4 that are members of the Utah Mining Association which
5 addresses the safe use of belt air in two-entry
6 systems.

7 Five of the seven underground coal mines
8 in Colorado either have in the past or are currently
9 using belt air to ventilate working faces. All of
10 these mines have safely utilized belt air for years.
11 The enhanced safety of these operations is a result
12 of the following.

13 An AMS system is required in each belt
14 entry utilized to ventilate a working face. The AMS
15 systems are much more effective in detecting products
16 of combustion as compared to the point-type heat
17 sensors currently used in many belt entries where
18 only elevated levels of heat can be detected. The
19 incipient stages of a fire are more readily detected
20 by the carbon monoxide sensors currently in use.
21 These sensors have proven to be protective for
22 smoldering and flaming coal-type fires, whereas
23 point-type sensors rely on latent fire properties.

24 Additional continuous monitoring for
25 either carbon monoxide or smoke is required in the

1 primary escapeway for all sections utilizing belt
2 air. This monitoring provides additional protection
3 to the miners through an early warning system
4 activated immediately upon an indication of a
5 potential problem.

6 Alert and alarm levels for carbon monoxide
7 have been established to provide earlier warning than
8 those previously approved in Petitions for
9 Modification. This has further enhanced the safety
10 of all section miners.

11 Sensors are installed at key locations
12 along the entire belt air course. The sensors are
13 required to be at the section tailpiece, transfer
14 points, drive, take-up unit, and at inby point feed
15 locations, if used, at each belt air split, and at
16 intervals not to exceed 1,000 feet. The 1,000-foot
17 spacing is reduced to 300-foot spacing when there is
18 a reduced velocity of less than 50 feet per minute in
19 the belt entry.

20 Additional intake air coursed through the
21 belt entry to the working face increases the total
22 air quantity in the working section, directly
23 reducing methane levels, diesel emissions, and dust
24 levels.

25 From the comment today, I know several of

1 the operators have information that can relate to
2 methane liberation rates before and after using belt
3 air. I think the panel had asked some questions, so
4 some of that will be provided.

5 In mines with elevated methane liberation,
6 the additional air provided in the belt entry is
7 absolutely necessary for methane dilution purposes.
8 For example, in a typical three-entry longwall
9 headgate, the volume of air provided to the working
10 face can be increased by nearly 30 percent when belt
11 air is utilized to ventilate the working section.
12 Eliminating the use of belt air would be a diminution
13 of safety to the miners.

14 The total quantity of air reaching the
15 working section is maximized by avoiding leakage of
16 air from intake to return air courses, increasing the
17 ventilation efficiency. This allows sufficient
18 distribution of air throughout the working section as
19 needed.

20 Some of these next ones, I have some
21 comments to add. Water used for firefighting
22 purposes and air flow in the belt entry are in the
23 same direction, enhancing the firefighting
24 capabilities. When the airflow and water flow are in
25 opposite directions in the entry, smoke in the entry

1 may prevent access to fire hydrants and firefighting
2 equipment necessary to extinguish the fire. When
3 belt air is not in use, firefighting in the belt
4 entry must be done on a downwind side of the fire.

5 To fight a fire from the top, from the
6 upwind side of the fire when the belt air is not in
7 use requires the water supply line to pass through
8 the fire area. This increases the likelihood of the
9 water line being damaged, resulting in loss of water
10 or water pressures. In addition, a broken water line
11 can result in flooding of down dip areas, potentially
12 trapping inby personnel.

13 It was mentioned this morning about in
14 some cases the air could be reversed at the time of
15 the fire to be able to shut the water off going inby
16 and then hook your hoses on the outby side. But this
17 would be a major air change, as stated. And to date
18 I do not know of anybody that would feel comfortable
19 with the current regulations of making that air
20 change without any approval and waiting until MSHA
21 and everybody is there, a K-order issued, submitting
22 a plan, and would probably be too late, or could be
23 too late.

24 Minute concentrations of combustion
25 products can be easily detected by a sense of smell

1 or sight even before being detected by the carbon
2 monoxide sensors, and certainly well before
3 point-type heat sensors detect a combustion.

4 Again, this morning I think that it was
5 left that it was CO that persons are smelling. It's
6 the other products of the combustion. CO is
7 colorless, odorless, and tasteless. And there are
8 numerous reports and I have personal experiences
9 where carbon monoxide has been detected from
10 spontaneous combustion by carbon monoxide sensors
11 with a lack of smell or visibility.

12 Pillar heatings in the Norfolk Valley are
13 fairly common, and the odor products of internal
14 pillar heatings can be masked and absorbed and CO
15 still coming out of the pillars. And either gas
16 chromatograph, the CO system, or infrared analyzers
17 are used, but just because there's -- the rule of
18 thumb in the Norfolk is if you can smell it you've
19 got a problem, but if you can't smell something it
20 doesn't mean you don't have a problem.

21 Use of belt air in working sections allows
22 for the alternate escapeway to be on a separate
23 intake air split rather than the section return air
24 split or the beltline air that is coursed in an outby
25 direction but is a continuation of the primary intake

1 escapeway, further enhancing the safety of the miners
2 in the event of an emergency.

3 In three-entry longwall gateroads belt air
4 cannot be coursed towards the working section and
5 then regulated into the return air course near the
6 loading point, since the beltline is not adjacent to
7 a return air course. Usually if it's not a gateroad
8 development, the belt would be in the center and
9 possibly next to the return.

10 I'd like to add, in the Aracoma report
11 there was talks about changes that could have been
12 made there that there may not have been the 12
13 fatalities. But to me, my review of what I heard
14 today is saying the unauthorized change of using the
15 belt air in the CN section saved the nine lives. And
16 I think that should be well noted, that even though
17 it was an unauthorized change, that it wasn't
18 submitted and an amendment or a DA established, but
19 was very likely the reason those people could leave
20 that mantrip and get into that belt line. So I think
21 that should be noted that maybe that was possibly a
22 reason for saving lives.

23 Dust concentrations from the belt entry
24 are regularly monitored to ensure continued
25 compliance with respirable dust standards. Bimonthly

1 dust samples are required to be collected and
2 submitted to MSHA for verification purposes.

3 In the event of an outby mine fire, the
4 use of belt air allows the entries to be pressurized
5 to control smoke. In the event of a fire on the
6 intake air course, the belt entry can be pressurized
7 to leak into the intake. For a fire on the belt
8 entry, the intake can be pressurized to leak air into
9 the belt entry.

10 Different than the comment made this
11 morning about reversing the direction of belt air
12 with a major air change, this is possibly something
13 that the responsible person underground could make
14 without it being deemed a major air change, because
15 in this case there would be no reversal to the air,
16 only the changing of the quantities and affecting the
17 leakage paths.

18 Use of belt air is allowed in mines,
19 particularly in the West, to reduce ventilation
20 pressure differentials. A high ventilation
21 differential from the intake to return entry allows
22 air to be drawn through the natural cleat and
23 fractures of the coal, potentially leading to
24 spontaneous combustion. The Elk Creek Mine, the West
25 Elk Mine, and several mines that have been closed in

1 Colorado have unfortunately incurred fires or
2 heatings as a result of increased ventilation
3 pressures.

4 I might pass that the Orchard Valley Mine,
5 part of Colorado Westmoreland, had numerous, upwards
6 of 20 heating events caused by excessive pressure.
7 In fact, all pillars and portals were on fire in the
8 inside and were constantly infused with water and
9 magnesium chloride, and all as a result of
10 ventilation pressures.

11 In closing, I again thank the panel for
12 the opportunity to provide comments on the use of
13 belt air. Underground coal mines have safely
14 utilized belt air for many years. Continued use of
15 belt air for ventilating working faces, coupled with
16 the improvements in atmospheric monitoring systems,
17 only enhances miner safety. MSHA, NIOSH, Advisory
18 Committee, and academia universally state that belt
19 air can be safely used to ventilate working faces,
20 and in fact state the use of belt air provides
21 potential enhancement of miner safety. The use of
22 belt air improves the overall quality and quantity of
23 section ventilation, directly affecting methane
24 control, dust control, spontaneous combustion
25 mitigation, and fire detection capability. We

1 encourage the panel to support its continued use.

2 Thank you. Questions?

3 DR. WEEKS: What's the approximate depth
4 of cover in Colorado mines? Do you have the same
5 sort of ground control problems in Colorado that they
6 have in Utah?

7 MR. DERICK: Some of the operators are
8 here, but what I'm familiar with is anything ranging
9 from probably 800 feet to 2,000 at the current time.
10 I'm not sure if some of the West Elk are higher yet.
11 2,400 already.

12 DR. WEEKS: So up to 2,400?

13 MR. DERICK: Currently.

14 DR. WEEKS: For the deeper mines, they're
15 using two entries?

16 MR. DERICK: Not at the present time, but
17 I think several are considering it.

18 DR. TIEN: I have just a clarification of
19 the last page, the last bullet. For those folks in
20 the back who probably don't have the wording, it
21 says, "The use of belt air has allowed mines,
22 particularly in the west, to reduce ventilation
23 pressure differentials." That's good.

24 Now, the second question, the last
25 sentence, "A high ventilation pressure differential

1 from the intake to return entry allows air to be
2 drawn through the natural cleat and fractures of the
3 coal, potentially leading to spontaneous combustion."
4 Where?

5 MR. DERICK: Inside the pillars or, worst
6 case, on the intake rib. This is a problem we had
7 extensively at Orchard Valley, and the closed U.S.
8 Steel Somerset Mine had hundreds and hundreds of
9 pillar heatings.

10 DR. TIEN: Because of?

11 MR. DERICK: The pressure that -- enough
12 air gets pulled through the cleavage of the coal,
13 gets pulled in, and when it slows up it heats and
14 can't exhaust out, it starts internal heating.

15 DR. TIEN: Not enough current to carry the
16 heat away?

17 MR. DERICK: Right. We have actually
18 watched fires develop over the course of a year
19 inside of a pillar, and then finally drill in and
20 pull out burned clinkers.

21 DR. TIEN: What did you say the incidence?

22 MR. DERICK: We had up to twenty in the
23 Orchard Valley Mine near the portal areas, and
24 communications with some of the oldtimers at the U.S.
25 Steel Somerset Mine, it was just a way of life there.

1 MR. MUCHO: Going back to the overburden
2 or depth of cover point that was just brought up. Of
3 course I guess tomorrow we're going to hear a lot
4 more about the geotechnical aspects of the ground
5 control issues, but depth of cover is just one of the
6 factors. In fact, significant stiff strata of
7 considerable size, such as big sandstones, are
8 another major aspect tied to the depth of covering;
9 and we see some differences, say, Utah to Colorado in
10 those respects. Is that your observation?

11 MR. DERICK: For the most part, the closed
12 Shoshone Mine, which used to be a sister operation of
13 ours, had a petition that was diminution of safety
14 for both ground control and spontaneous combustion.
15 They couldn't afford to have the open middle entry or
16 it would burst to flame.

17 DR. TIEN: On those spontaneous
18 combustion, you want a certain kind of air flow
19 velocity to carry the heat away. What kind of
20 velocity would you like to have, minimum, to avoid
21 spontaneous combustion?

22 MR. DERICK: Well, in the airways it would
23 be different. In the cleavages through the pillars
24 you try to avoid the path, period, by trying to have
25 the lowest pressure drop from one entry to another.

1 So, I mean, it's two different kinds of issues there.
2 One is a real low flow. The worst case I have seen
3 in Orchard Valley was actually the outcrop burst into
4 flames from a pressure drop from the outcrop to the
5 beltline entry. That's just through the solid coal
6 with the natural cleavages. And now some of the
7 deeper mines you can still get the leakage into the
8 pillars, and if it doesn't cool off you can start a
9 spontaneous combustion event.

10 DR. TIEN: Would you attempt to stop them
11 through ceilings or through --

12 MR. DERICK: The number one choice would
13 be to lower the pressure drop, which is therefore
14 using every airway you can to try to -- that puts
15 less pressure across the pillars. The other, in
16 Orchard Valley I think we were the first company to
17 successfully combat spontaneous combustion with
18 magnesium chloride and AFFF foam injections.

19 DR. TIEN: The Chinese have to use a mud.
20 Thank you.

21 DR. WEEKS: I appreciate you clarifying
22 the issue of CO, that what we smell is really
23 quite -- it's quite different from what the AMS picks
24 up. And I forgot exactly how you put it. If you can
25 smell, it you've got a problem, and if you can't,

1 you're not sure you don't.

2 MR. DERICK: Just because you can't smell
3 the evidence of a heating or a fire, that doesn't
4 mean you don't have one. And two recent fires in the
5 West, that's been a concern that elevated CO was
6 obviously being detected but a problem was not known
7 because they weren't smelling it. And that's -- they
8 say if you smell it you've got a problem.

9 DR. WEEKS: As I said earlier, and I feel
10 I need to repeat it, I think we should use all means
11 available for fire detection, whether it's the AMS
12 system or smell or sight or what have you.

13 MR. DERICK: The one thing about all of
14 the comments about bringing belt air to the section
15 but then regulating it into the return, comments over
16 years have been, well, it still leaks through and up
17 into the face and you'll still be able to smell it.
18 Because to theoretically put a system where all the
19 belt air was brought to the section regulated into
20 the return and didn't go on to the section, the
21 regulators required to do that, you wouldn't probably
22 have any section there. You'd have to heavily
23 regulate the return inby the regulator for the belt
24 air, and that's not done.

25 So people who have been a proponent of

1 bringing it towards the section and regulating it
2 full well knew they had the advantage of still
3 smelling an event if there was odor associated with
4 the event.

5 DR. CALIZAYA: I have one general question
6 relating to gases. Is there any mine in Colorado
7 where methane is not a problem, like the ones that we
8 have in Utah?

9 MR. DERICK: Where methane is not the
10 significant problem?

11 DR. CALIZAYA: Yes.

12 MR. DERICK: Yes, Twenty Mile Mine where I
13 worked, the Foidel Creek Mine had low methane
14 liberations. I mean, it was a huge mine and on a
15 ten-day spot. But methane is not the major concern
16 at that mine. Most of the other mines, methane is a
17 significant concern.

18 MS. ZEILER: Thank you very much. We've
19 reached the end of our planned agenda today, so with
20 the concurrence of the chair I think we stand
21 adjourned.

22 (Meeting adjourned at 4:15 p.m.)

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