



Final Rule

Lowering Miners' Exposure to Respirable Crystalline Silica and Improving Respiratory Protection

Overview

- To fulfill the Mine Act's mandate to prevent death, illness, and injury from mining and promote safe and healthful workplaces for miners, MSHA has issued a final rule that reduces miners' exposures to respirable crystalline silica and improves respiratory protection for all airborne hazards.
- Respirable crystalline silica (also known as silica dust or quartz dust) is a common occupational hazard for coal and metal/nonmetal (MNM) miners. Silica dust is generated by mining activities, including cutting, sanding, drilling, crushing, grinding, sawing, scraping, jackhammering, excavating, and hauling materials that contain silica. Silica dust also mixes with other dusts created during mining, such as coal dust, to create increased risk of illness and death.
- Inhalation of silica dust, a carcinogen, puts miners at risk for developing illnesses that are chronic, irreversible, and potentially fatal, such as:
 - o Silicosis (acute silicosis, accelerated silicosis, chronic silicosis, and progressive massive fibrosis);
 - o Non-malignant respiratory diseases (e.g., emphysema and chronic bronchitis);
 - Lung cancer; and
 - o Kidney disease.
- Exposure to mixed coal mine dust containing respirable crystalline silica can lead to the development of black lung disease and progressive massive fibrosis.
- The final rule reduces the permissible exposure limit (PEL) for silica dust to 50 micrograms per cubic meter (μg/m3) of air; creates an action level of 25 μg/m3; establishes uniform exposure monitoring and control requirements for coal and MNM mines; creates medical surveillance at MNM mines; and updates respiratory protection standards to better protect coal and MNM miners from exposure to all airborne hazards, including silica dust, diesel particulate matter, asbestos and other contaminants.
- MSHA will provide compliance assistance to the mining community (including industry and labor) through outreach workshops, virtual or onsite training, and the dissemination of best practice materials. MSHA staff from the Educational Field and Small Mine Services, Technical Support, and Mine Safety and Health Enforcement, working with the National Institute of Occupational Safety and Health (NIOSH), will assist mine operators and miners in implementing the final rule successfully.

Key Changes from the Proposed Rule

- **Compliance dates extended:** The final rule extends compliance dates to provide industry more time to plan and prepare for compliance with the new standards. Coal mine operators will have 12 months after publication, and MNM mine operators will have 24 months after publication to comply with the final rule.
- Exposure monitoring strengthened: Under the final rule, miners' exposures to respirable crystalline silica will be monitored through recent sampling and qualitative evaluations; the final rule removes the option of using industry-wide objective data or historical sample data. The final rule strengthens periodic evaluations by adding a requirement that mine operators evaluate changes in the mining environment and their effects on miners' exposure levels.

Medical surveillance updated: The final rule clarifies the timing of voluntary and mandatory medical
examinations provided to MNM miners. Additionally, the rule adds a requirement that mine operators
ensure that medical providers will submit the results of chest X-rays to NIOSH, once NIOSH's reporting
system is established.

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- Lowers the PEL for respirable crystalline silica: Under the final rule, the PEL for respirable crystalline silica in MNM and coal mines is lowered to 50 µg/m3 for a full-shift exposure, calculated as an 8-hour time-weighted average (TWA), for all miners. If miner exposures are above the PEL, the mine operator is required to take corrective actions immediately and perform sampling until the exposures are at or below the PEL. In addition, mine operators are required to report all operator samples above the PEL to MSHA so the Agency is aware of the situation and can work with the mine operator to address the health hazard.
- Establishes an action level for respirable crystalline silica: MSHA is also establishing an action level for respirable crystalline silica of 25 µg/m3 for a full-shift exposure, calculated as an 8-hour TWA. When miner exposures are at or above the action level but at or below the PEL, the final rule requires mine operators to conduct periodic sampling until miner exposures are below the action level.
- Implements medical surveillance for MNM mines: The final rule requires MNM operators to establish medical surveillance programs under which the operators provide periodic health examinations at no cost to miners. This is similar to the medical surveillance program available to coal miners under existing standards. The new medical surveillance requirements will provide MNM miners with information needed for early detection of respirable crystalline silica-related disease.
- **Updates the respiratory protection standard:** MSHA is replacing its existing respiratory standard with the ASTM International 2019 standard entitled "Standard Practice for Respiratory Protection," to help protect all miners exposed to respirable crystalline silica and other regulated airborne contaminants. The final rule will better protect miners who wear respirators.