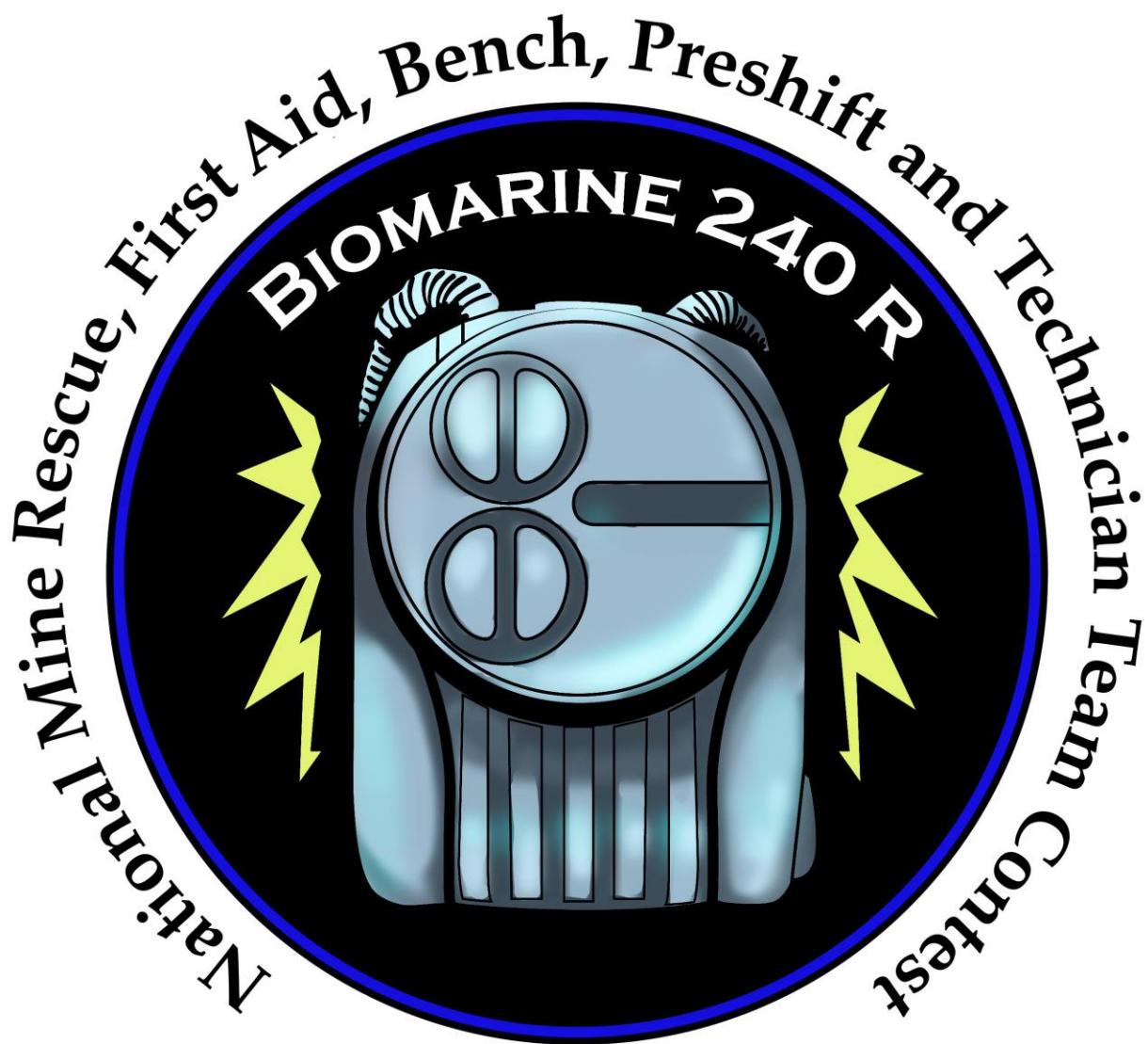


# Section IV

2026

## Bench Rules - Bio 240-R



## 2026 BENCH BIOPAK 240-R CONTEST RULES

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#### Section III

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## **RULES GOVERNING 2026 BENCH BIOPAK 240-R CONTEST AND INTERPRETATIONS OF DISCOUNT CARDS**

1. Each participant must be under guard before the start of the Contest in a location assigned by the Chief Judge and must remain continuously under guard until time to work the problem. Information for bench problem design is available on the MSHA website (<https://www.msha.gov>) in the Mine Rescue section under 240R Designers Resources. Participants under guard must be in a location where they will be unable to obtain any information concerning the problem to be worked. Any participant receiving information concerning a Contest problem prior to starting to work the problem will be disqualified by the Chief Judge and the Assistant Chief Judge (no cell phones, iPad, smart watches, etc.). No person, except guards and Contest officials assigned to give the written examination, will be allowed to communicate with any participant under guard. Those who have performed will not be permitted to communicate with any participant awaiting their turn to perform.
2. Any indication of receiving unauthorized information during the working of the problem may result in disqualification as determined by the Chief Judge and the Assistant Chief Judge (no cell phones, iPad, smart watches, etc.). No one except judges, Contest officials and working participants will be permitted in the bench station, unless special approval is given by the Chief Judge. Communication with bench participants, except for the judges, is prohibited. News media and photographers who wish to be in the working area must receive permission from the Director(s) and be accompanied by a Contest official.
3. Any bench participant not in place and ready at the time specified will be disqualified from the Contest.
4. The bench participant will be provided with two BIOPAK 240-R apparatus (one disassembled, one assembled), a test kit, a stopwatch, leak detector fluid, and a tool kit, bench record (optional and included in the 30-minute working time) and writing device. Only the tools and fluid provided will be used for testing and assembly of the apparatus. The problem at the bench station will consist of (1) a visual examination of a disassembled BIOPAK 240-R and the proper assembly and preparation for use in rescue work. This will include correcting any predetermined problem(s) so that the apparatus is in proper working order. Simulating of prepacking the carbon dioxide scrubbers and adding ice will be done as part of the visual examination. This visual examination, correcting predetermined problem(s), and proper assembly can be done at any time allowed for working of the problem. (2) Test the assembled BIOPAK 240-R apparatus with a Test Kit and correct the predetermined/functional problem(s) so that the apparatus is in proper working condition. Except for removing the face piece storage plug from the breathing hoses, the assembled BIOPAK 240-R apparatus

cannot be disassembled to look for problems/deficiencies, until the apparatus fails a test. When testing is completed on the assembled BIOPAK 240-R apparatus, the hoses shall be removed from the tester, connected to the face piece, and the upper housing installed. This shall be done before the clock is stopped.

5. Spare parts to correct the predetermined problem(s)/deficiencies will be provided once the bench participant has specifically identified the problem/deficiency. This will require the participant to point out the exact location of the problem/deficiency. (Example: High pressure leak in circuit. Participant will identify the location of the leak.)
6. When an unplanned problem/deficiency is encountered with the apparatus, the participant will be notified by the judges that the deficiency is not part of the problem. The judge will stop the clock, and any time used to correct the deficiency will not be charged to the working time. However, the process of verbal elimination shall not be used by the bench participant to find the predetermined problem(s). If it becomes obvious to the judges that this is occurring, the first offense will result in a warning, the second offense a discount, and the third offense could result in disqualification as determined by the Chief Judge. (Example: Participant verbally identifies a deficiency with every part of the Facemask when only one predetermined problem/deficiency exists.)
7. The bench participant will not be allowed to bring any materials, written information, or records to the bench station.
8. Tests will be performed in sequence on the assembled BIOPAK 240-R apparatus as outlined in the rules using the standard functional test procedures with the Test kit as outlined in the BIOPAK 240R Benchman Manual D47C091-D UI Revision D. This revision can be found on Holmes Association website <https://www.holmessafety.org/holmes-mine-rescue-association-rules-and-contest-resources/>.
9. A maximum of 30 minutes will be allowed to complete the problem. The bench judge will inform the participant when he has five minutes remaining to work the problem. At the completion of the problem, the judge(s) and the participant will note the working time of the problem with the official timekeeper. Work done after the clock is stopped will not be recognized.
10. Any bench contestant who intentionally disturbs, breaks, or destroys any tester, apparatus, or component of the aforementioned items on a bench problem will receive a warning. Manually abusing or intentionally over or under pressurizing the tester substantially will be considered abusing the equipment. The first offense will result in a warning. The judge will stop the clock and inform the contestant that this is their first warning. Judge must state what the warning is for (the keyword is intentionally). The second offense will

result in a warning, the clock will not be stopped, and a 100-point discount will be given. The third offense will result in the judge stopping the clock, locating the Chief Judge of the bench and determine if the contestant will be disqualified.

**A. Written Examination of Bench Participant**

1. The written examination shall consist of 20 questions. Ten questions for the written examination will be taken from the Statements of Fact, which will be multiple choice with three choices, and each blank shall represent a key word with no more than two consecutive blanks per statement. Ten questions will be taken verbatim from identification of parts. Intentional misspelling of words by the test developer will not be allowed. Multiple choice answers with numbers will either be in the form of numbers written out or numerical. Either version is acceptable. "None of the above" is not acceptable as one of the answers. Twenty minutes will be allowed for the written examination.
2. In special circumstances, individual bench participants may be given oral instead of written examinations by at least two judges. Requests for consideration shall be presented to the Director(s) of the Contest at the time of registration.
3. Bench participants will be separated to the extent possible, and every effort will be made to prohibit discussion of questions and answers among the bench participants.

**B. Miscellaneous**

1. In the event of ties in the Bench Contest, the number of discounts at bench will be the first tie breaker; the number of discounts on written examination will be the second tie breaker; and the official working time at bench in minutes and seconds will be the third tie breaker.
2. The bench participant and trainer will report to a designated location to review and prepare protests within one hour of notification. Twenty minutes will be given to review and prepare written protests. All protests will be considered by the Chief Judge and his/her Assistant, and their decision will be binding.
3. If a wireless internet connection is available, the Contest Director(s) may approve an option where the bench participant can review their results electronically. In those cases, the bench participant must provide an email address that will be used for the review on the form provided at

registration. The form must be completed and submitted at registration. Contest officials will email the scorecards, written examination, etc. to the email address on record when they are ready for review. The bench participant will have 45 minutes to review the material starting upon the "read receipt" of the email, but no more than two hours from the time it was posted outside the appeals area and email any protests back to the Contest Officials.

4. Bench participants must be bona fide employees of the mining industry or members of mine rescue teams designated to fulfill the requirements of 30 CFR Part 49. This does not exclude bench participants whose team is not participating at the National Contest or a member of a college mine rescue team.
5. Disputes with regard to the Bench Contest (except discounts), shall be immediately filed with the Director(s). Disputes filed shall be in writing and set forth incidents, times, names source of information and act complained against. Complainant shall remain accessible to the Director(s) until the complaint is resolved. A decision by the Director(s) shall be final.
6. During the bench, any similar terminology may be used to describe a part such as: cylinder or bottle, etc.
7. All parts must correspond with the individual units that are being used for contest purposes only.

## Interpretations of Discount Sheet

### **A. Written Examination**

1. For each incorrect statement \_\_\_\_ 1

### **B. Time**

The time will be recorded in minutes and seconds.

### **C. Competition at Bench**

1. Failure to verbally identify each test being conducted \_\_\_\_ 2

Verbally identify each test being performed.

2. Failure to verbally identify each problem/deficiency \_\_\_\_ 5

Failure to verbally identify is also interpreted as failure to find the problem/deficiency.

Failure to find the problem/deficiency is interpreted as failure to correct the problem.

3. Failure to correct each problem/deficiency \_\_\_\_ 5

4. Continuing without correcting the predetermined problem/deficiency \_\_\_\_ 40

Once a bench participant finds a predetermined problem and does not correct it before continuing with the remaining tests, he/she shall receive a 40-point discount for continuing without correcting the problem and a pending five-point discount for failing to correct the problem. If all of the remaining tests are properly conducted and passed and the participant returns to the uncorrected problem and corrects it, the pending five-point discount will not be assessed. Should the participant continue on from this point and properly conduct all of the remaining tests again, he/she would also have the original 40-point discount for continuing tests removed.

5. Failure to conduct any visual examination or test on the BIOPAK 240-R, each test \_\_\_\_ 5

6. Failure to tighten connections properly during assembly, each connection \_\_\_\_ 1

All connections must be tightened on the apparatus and verbally identified as connected or good at the time the connection is

tightened. Failure to verbally identify at the time the connection is being tightened will result in a one-point discount for each. Zero adjustment of the Mag. Gauge shall be made on the tester prior to connecting the breathing hoses to the tester.

This includes:

- Vent Valve Assembly – connected or good
- Diaphragm Worm Gear Clamp – connected or good
- Springs to Diaphragm – connected or good**
- Flow Restrictor – connected or good
- Breathing Hose Worm Gear Clamps – connected or good
- Add and Constant Fittings – connected or good
- Center Section Lid – connected or good
- Center Section ¼ Turn Pins – connected or good
- Cylinder connections – connected or good
- Adapter to - Facemask – connected or good
- Test fixture connections – connected or good

Once the zero adjustment on the Mag Gauge has been made, do not readjust setting for balance of tests.

7. Failure to zero the tester \_\_\_\_ 10
8. Failure to comply with rules not covered in discount sheet, each infraction \_\_\_\_ 2

If the discount is not listed on the discount sheet, and if it is not covered under one of the approved rules of the Contest, do not improvise a discount to cover the suspected violation.

#### D. Visuals/Disassembled

1. Failure to conduct a visual examination of the 7 components, all components, subcomponents, component parts, assembly, sub-assemblies, retest dates are subject to problems/deficiencies. Contestant is required to verbally identify what is in capital bold print letters. The examples listed below for visual examination of the 7 components are a minimum starting point for training purposes.
2. Failure to conduct a proper visual examination of the **UPPER AND LOWER HOUSING/HARNESS** \_\_\_\_ 2

The visual examination will include an examination of the harness assembly, lower housing, upper housing, external gauge, O2 regulator and RMS.

3. Failure to conduct a visual examination of the **CENTER SECTION ASSEMBLY** 2

The participant will verbally identify that the diaphragm is being examined for pliability and signs of deterioration. The participant will verbally identify that the O-ring and sealing edges are being examined for signs of damage and lubrication. The participant will verbally identify that the Demand Valve Assembly, PCM and Moisture Pads are being examined for damage. **When installing the diaphragm in the center section, alignment shall be done as instructed in the BioPak 240R Benchman Manual (Page 28). When installing the center section into the lower housing, the contestant must verbalize and physically seat the 3 springs on to the diaphragm as instructed in the BioPak 240R Benchman Manual (Page 12).**

4. Failure to conduct a visual examination of the **CARBON DIOXIDE SCRUBBERS** 2

A proper examination includes a visual inspection for defects and damage of carbon dioxide scrubbers, O-rings, and Moisture Control Pad. The participant will verbally confirm the expiration date has not expired. If no carbon dioxide scrubbers are provided, adding carbon dioxide scrubbers shall be simulated as part of the visual carbon dioxide scrubber's examination.

5. Failure to conduct a visual examination of the **CENTER SECTION LID ASSEMBLY** 2

The visual examination will include an examination for defects and damage of the assembly, O-ring seal (lubrication), ice canisters, coolant lids and sealing edges. If no ice canisters are provided, adding ice canisters shall be simulated as part of the visual center section lid assembly examination.

6. Failure to conduct a proper visual examination of the **O2 CYLINDER** 2

A proper cylinder examination includes a visual inspection of the cylinder. The participant will verbally identify the cylinder pressure on the gauge, the pressure rating on cylinder, the latest hydrostatic test date, the manufactured date, and outlet tube O-ring. Participant will inform the judge if the cylinder pressure is less than 1,500 PSI.

7. Failure to conduct a visual examination of the **HOSES** 2

The participant will verbally identify that the hoses are being inspected for pliability and signs of deterioration. Stretching or manipulating the hoses with a massaging action will be part of this examination. The participant will verbally identify that the sealing edges, are being examined for signs of deterioration. (Install Arrows Up) The participant will verbally identify that the Adapter Assembly O-Ring is being inspected for damage and lubrication.

- Failure to conduct a visual examination of the **FACEMASK** \_\_\_\_2

The visual examination will include an examination of the head strap assembly, mask body, sealing edges, nose cup, the lens/anti-fog insert, speech diaphragms and magnetic wiper.

- Failure to have Visual Apparatus fully assembled. (Ready for use) \_\_\_\_5

**NOTE:** Breathing hoses do not need to be in straps on visual apparatus.

E. **Tester**

- Failure to conduct a proper constant flow test \_\_\_\_2

Remove the constant add line and connect a test flow meter to the center section constant add feed line. Open O2 cylinder valve and observe the test flow meter while holding the test flow meter in a level position. The flow reading on the flow meter should be as outlined on the Flow Test Chart in REV D of the Benchman Manual paragraph 1.8. Participant will verbally state flow reading. If the flow does not meet the requirements of the table below, the flow restrictor will need replacement.

<u>Cylinder Pressure</u>	<u>Elevation &amp; Flow</u>	<u>Elevation &amp; Flow</u>
	0-5280 ft.	+5280 ft.
<u>PSI</u>	<u>LPM</u>	<u>LPM</u>
1500-2000	1.8-2.4	1.9-2.6
2000-3000	1.9-2.5	2.0-2.8

Close the O2 cylinder valve. Remove test flow meter. Reconnect constant add feed line to apparatus. The definition of "Completing the Flow Test" shall be determined when the contestant removes the upper housing cover, attaches the flow meter to the constant flow port and turns the oxygen cylinder ON and VERBALLY states the reading on the flow meter.

- Failure to conduct a proper Demand Valve Functional test \_\_\_\_2

Remove the Facemask storage plug from the front of the Facemask

adapter and install the leak test plug onto the Facemask adapter. Attach one end of the test kit rubber tubing to the leak test plug and the other end to the input port of the test kit. Verify that the SCBA has no pressure contained within the breathing chamber by a zero reading on the test kit pressure gauge. Open the oxygen cylinder valve and listen for the sound of gas flowing into the breathing chamber. The sound of oxygen flowing into the breathing chamber shall cease within approximately 1-3 seconds.

3. Failure to conduct a proper Emergency Bypass Functional test \_\_\_\_ 2

Fill the SCBA with oxygen by depressing the emergency bypass one time for no more than 1-2 seconds. The sound of gas flowing into the center section shall be observed. The gas flow shall cease when the bypass valve button is released.

4. Failure to conduct a proper Vent Valve Functional test \_\_\_\_ 2

Observe the test kit gauge while filling the SCBA with oxygen by depressing the emergency bypass in 2-second bursts until the vent valve has opened and closed; it will be at or below 2 inches of water column. Verbally state the final reading. Close O2 cylinder valve. Vent the pressure from the SCBA and remove rubber tubing and leak test plug.

5. Failure to conduct a proper low pressure leak test \_\_\_\_ 2

Install the leak test plug onto the Facemask adapter and attach one end of the test kit rubber tubing to the leak test plug and the other end to the input port of the test kit. Verify that the SCBA has no pressure contained within the breathing chamber by a zero reading on the test kit pressure gauge. Insert two test keys into the keyholes in the back of the lower housing. Open the oxygen cylinder valve to pressurize the apparatus and tester. Gently depress the bypass valve to increase the reading to approximately 3 to 4 inches water column.

Close the oxygen valve and fully depress the bypass valve. Immediately use the test kit bleed valve to adjust the SCBA pressure to 6-8 inches water column pressure. Allow the SCBA's pressure to stabilize at 6-8 inches water column of pressure. After one minute, the pressure gauge of the test kit shall indicate no less than 0.2-inches water column pressure below the stabilized starting pressure. **An Any** increase in pressure ~~of 0.2 inches Water Column or greater~~ on the test kit requires a restart of the one-minute timed test. Vent the pressure from the SCBA and remove rubber tubing, leak test plug, and keys. Replace Facemask adapter plug.

6. Failure to conduct a proper RMS Gauge and TRIM test \_\_\_\_ 2

While looking at the gauge and TRIM, open the oxygen cylinder valve and listen for the alarm test and observe the gauge and TRIM color sequence. The gauge will reach full pressure (approximately 60 seconds). The alarm and TRIM will go through a startup self-check: Alarm, Red, Green, Blue light sequence, then a flashing green light.

Check for stabilization of alarm lights. Verify that the oxygen cylinder pressure gauge and the RMS gauge are within +/- 10%. Verbally state the final reading.

7. Failure to conduct a proper High Pressure Leak test \_\_\_\_ 2

Open the oxygen cylinder with the storage plug installed; inspect each plumbing connection and Flow Restrictor with Leak-Tec for a minimum of 60 seconds. During the test the contestant must depress the emergency bypass to properly check the output fitting of the emergency bypass. Contestant can depress the bypass to check for leaks on the output side of the bypass at any time during the 60 second test. The 60 second test begins when Leak-Tec has been applied to the last fitting, during the test additional fluid may be applied as the contestant checks for leaks.

8. Failure to conduct a proper Low Pressure Alarm Functional test \_\_\_\_ 2

Turn off the oxygen cylinder and allow the BioPak to slowly reduce system pressure. The low alarm must activate between 650-1000 psig and is indicated by a flashing red light and audible alarm. (Verbally state reading) The RMS will automatically power down once the system pressure is dropped below 25 psig. Vent the SCBA of pressure and remove test equipment.

9. Failure to have Test Apparatus fully assembled. (Ready for use) \_\_\_\_ 5

**NOTE:** Breathing hoses do not need to be in straps on test apparatus.

10. Failure to follow proper sequence when conducting the tests as prescribed in the instruction for use per BioPak 240R.  
(each occurrence, or 15 pt. max.) \_\_\_\_ 5

## BIOPAK 240 R Bench Record (Optional)

## Team

## Contestant

## **BIOPAK 240-R BENCH STATEMENTS OF FACT**

1. Use only exact replacement parts in the configuration as specified by the manufacturer. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
2. The battery is to be changed in fresh air only. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
3. MSHA approved for use with one of the following 9-Volt batteries only:  
Energizer 522  
~~Panasonic~~  
~~Rayovac~~  
Duracell MN 1604  
(Remote Monitoring System MSHA Electronic Approval Page)
4. Never substitute, modify, add, or omit parts. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
5. Prior to using the BioPak 240 Revolution it must be determined that the user is medically fit. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
6. Always handle oxygen cylinders with care to prevent damage. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
7. Do not open the cylinder valve in the presence of open flame, sparks, or high radiant heat. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
8. Oxygen will enhance the combustion of other materials so that materials that normally will not burn in air may burn in oxygen-rich atmospheres; and materials that do burn in air will burn more vigorously and at a higher temperature in oxygen-rich atmospheres. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
9. Oxygen will not cause materials to ignite without the presence of an ignition source. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
10. The use of an SCBA will add to the workload and stress of the user.  
(User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
11. The BioPak 240 Revolution is suitable for respiratory protection entry into and escape from oxygen deficient atmospheres with a temperature as low as -5 degrees F (-5F) (-20C). (Users/Benchman: Cautions and Limitations or Critical User's Instructions)

12. The BioPak 240 Revolution is approved when the oxygen cylinder is fully charged with compressed medical or aviation grade oxygen at 3000 psi. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
13. Allow the oxygen cylinder to cool after filling to determine the correct pressure. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
14. A foreign gas may cause cylinder corrosion. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
15. Always check for a current hydrostatic test date. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
16. DOT requires carbon fiber wrapped aluminum cylinders be tested by an approved facility on a 5-year cycle from the date of manufacture. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
17. An unapproved facepiece will compromise the protection provided to the user by the SCBA. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
18. A good facepiece seal is important to achieving full protection and proper SCBA duration. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
19. Users should conform to MSHA/NIOSH guidelines concerning facial hair and the use of facemasks. (Users/Benchman: Cautions and Limitations or Critical User's Instructions)
20. Replace the battery when the low battery alarm has activated, after 200 hours of use or every 6 months whichever comes first. (Benchman: Section 3.4)
21. The connectors of the monitoring device may only be connected to a Biomarine BioPak 240R breathing Apparatus oxygen regulator, manifold block and breathing chamber. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
22. The fiber optic cable may only be connected to the BioPak 240R remote gauge assembly. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
23. Turn-Around maintenance procedures should be performed as soon as possible after each use. (Benchman: Section 1.3)
24. It is acceptable to leave the oxygen cylinder in place until after washing and disinfecting has been completed. (Benchman Section 1.2)

25. Immediately after completion of BioPak use, remove the used CO2 scrubber canisters. (Benchman: Section 1.2)
26. DO NOT submerge the Alarm Module during turn-around maintenance. (Benchman: Section 1.3)
27. Do not allow any fluids to contact the input port of the pressure regulator. (Benchman: Section 1.3)
28. Use only cleaners and disinfectants that are approved by Biomarine. (Benchman: Section 1.3)
29. If Cleaning is not immediately possible after each use, at a minimum remove and discard the CO2 scrubber and moisture pad. (Benchman: Section 1.3)
30. Remove the oxygen cylinder making sure the seal washer or outlet tube O-ring remains in place and install the regulator cover. (Benchman: Section 1.2)
31. Thoroughly rinse all components in clean water to remove all disinfectant solution. (Benchman: Section 1.3)
32. Chronic Obstructive Pulmonary Disease could limit or prevent the use of the BioPak 240 Revolution. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
33. Place freeze forms onto a level surface in a freezer for a minimum of 8-hour period at a temperature of 10 degrees F or less. (Benchman: Section 1.4)
34. If the optional magnetic wiper is utilized soak both chamois surfaces of the wiper pieces with water. (User: Section 3.2)
35. The manual(s) are the minimum recommended procedures for maintaining the BioPak 240R. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
36. Failure to follow the minimum procedures presented in the manual(s) may violate government or agency approvals as well as void the manufacturer's warranty. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
37. To prevent mold growth, remove the moisture control foam pads after each use. (Benchman: Section 1.3)
38. Do not pre-pack any BioPak that will be stored at temperatures at or below 32 degrees F. (Benchman: Section 1.12)
39. Pre-packed carbon dioxide scrubbers may only be stored in the apparatus for a maximum period of 1-year. (Benchman: Section 1.12)

40. Record the Carbon Dioxide scrubber serial number and use by date on to the maintenance tag or affix the scrubber label to back of tag. (USER Section 3.5)
41. Moisture control sponges must be installed dry when pre-packing the BioPak. (Benchman: Section 1.12)
42. Apparatus that are pre-packed with the carbon dioxide scrubber shall be stored within the specific storage temperature and humidity levels and must be sealed air-tight in the apparatus. (Benchman: Section 1.12)
43. Failure to install the moisture pad will result in scrubber flooding and cause elevated carbon dioxide levels in the inhalation gas. (Benchman: Section 1.12)
44. Users are not permitted to mix versions of the Orbsorb within a BioPak. (Benchman: Section 1.12)
45. Install two carbon dioxide scrubber canisters into the breathing chamber making sure that they are properly aligned and fully seated. (Benchman: Section 1.12)
46. The alarm system battery shall be replaced after 200 hours of use, every 6 months or after the alarm system low battery alarm flashes with corresponding horn sounding. (Benchman: Section 3.4)
47. The oxygen cylinder must be fully charged to above 1500 psi to perform a high-pressure leak test. (Benchman: Section 2.6)
48. Use caution when installing the flow restrictor to ensure that the O-ring does not roll out of its gland. (Benchman: Section 3.5)
49. The Cylinder should be inspected regularly for signs of damage to the outer wrapping. (Benchman: Section 3.3)
50. The Turn-Around Maintenance Tag should be attached to the apparatus in a prominent location to show completion of all maintenance steps. (Benchman: Section 1.1)
51. In addition to normal Turn-Around Maintenance, the SCBA shall be visually inspected, and pressure tested on a monthly basis if the apparatus is being used at least once a month or is placed in long term storage. (Benchman: Section 2)
52. BioPak's that have been placed in long-term storage should have the Long-Term Maintenance Procedure conducted every-6 months. (Benchman: Section 2)
53. The LED indication will cease when the pressure gauge reads less than 25 psi. (Benchman: Section 1.10)

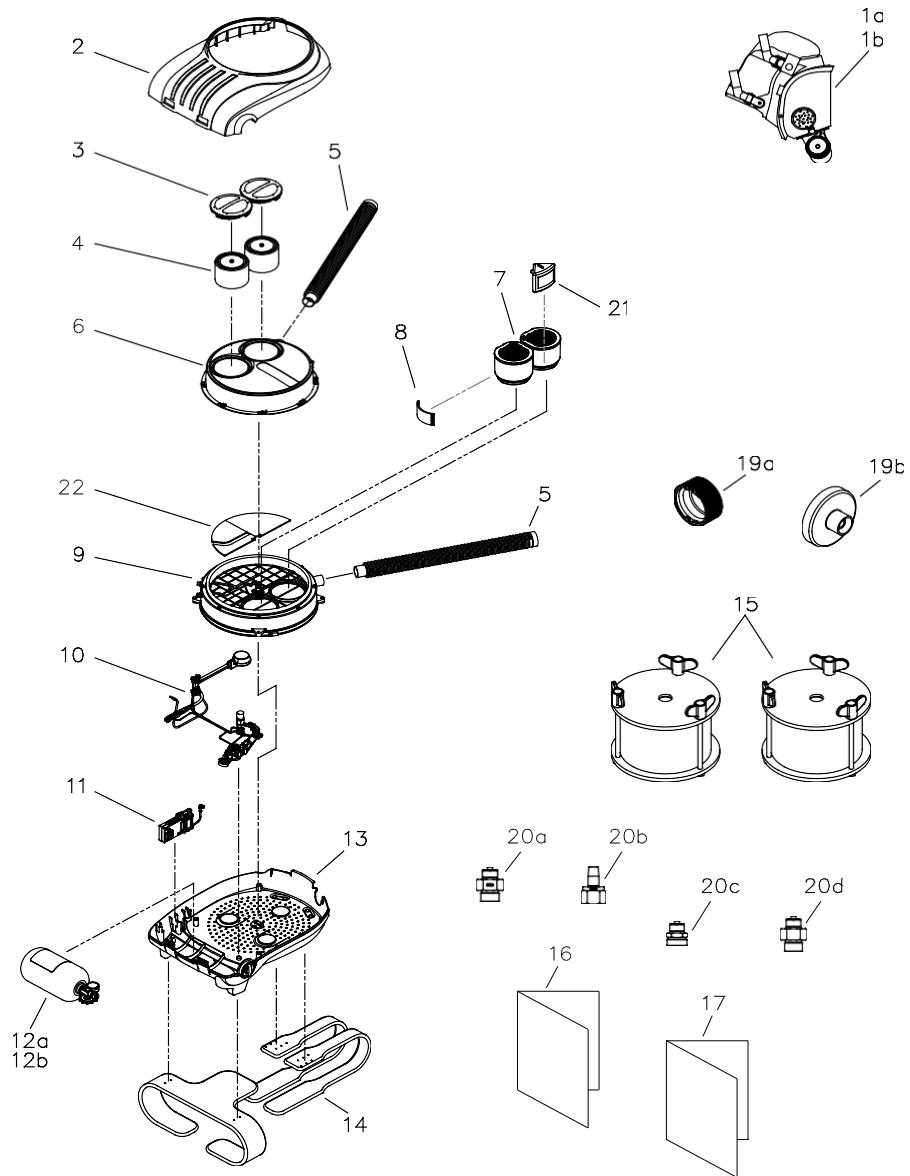
54. Never pry an O-ring from its glands with a screwdriver. Remove O-rings by hand or with the pick tool provided in the service kit. (Benchman: Section 3.2)
55. Cristo-Lube and Dow-111 are the only lubricants approved for use in the apparatus. (Benchman: Section 3.2)
56. Never lubricate the outlet tube O-ring or the seal that sits between the oxygen cylinder and the pressure regulator. (Benchman: Section 3.3)
57. Cylinders that have been hydro-static tested shall be cleaned for high-pressure oxygen service per national standards. (Benchman: Section 3.3)
58. Cylinders are to be retired from service 15 years after the date of manufacture. (Benchman: Section 3.3)
59. The Alarm module will require replacement if any damage to the housing is discovered. (Benchman: Section 3.4)
60. If the flow does not meet the requirements of the table in the Bench Manual the flow restrictor will need replacement. (Benchman: Section 1.8)
61. A good facemask seal is important to achieving full protection and duration. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
62. Personnel who intend to use protective breathing equipment in a dangerous atmosphere must have the proper training, temperament, and experience. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
63. A clean-shaven user will significantly increase the chances of achieving an adequate face seal. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
64. The ongoing effectiveness and reliability of any protective breathing equipment is dependent upon the user's standard of care in maintaining the equipment. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
65. The BioPak has been tested for intrinsic safety in methane-air mixtures only. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
66. The battery is to be changed in fresh air only. Do not change in hazardous areas. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
67. The BioPak is a Self-Contained Closed Circuit Pressure Demand type certified as Entry and Escape with a 4-hour duration. (Benchman: Section 6)
68. The constant Add is 1.8 liters average. (Benchman: Section 6)

69. The Demand Add flow is a minimum 80 liters per minute. (Benchman: Section 6)
70. The oxygen cylinder has a volume of 440 liters at 3000 psi. (Benchman: Section 6)
71. The BioPak breathing chamber has a Tidal Volume greater than 6 liters. (Benchman: Section 6)
72. For extreme temperature ranges, the BioPak should be configured with ice coolers. When ambient temperatures are greater than 140 degrees F the recommended duration is no more than 15 minutes and is limited by human endurance. (Benchman: Section 6)
73. The emergency Add has a minimum flow rate of 80 liters per minute. (Benchman: Section 6)
74. The BioPak operational conditions as it relates to relative humidity is 0 to 100%. (Benchman: Section 6)
75. BioPak weight fully charged is 34 pounds. (Benchman: Section 6)
76. Do not re-use CO<sub>2</sub> scrubber chemical. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
77. The flow test results at 0-5280 feet at a cylinder pressure of 1500-2000 shall be 1.8-2.4 liters per minute. (Benchman: Section 1.8)
78. During an alarm test the LED indication should turn to a flashing red with a horn sounding when the pressure gauge reads between 650-1000 psi. (Benchman: Section 1.10)
79. Do not allow oil, grease, or other foreign materials to come in contact with cylinder, cylinder valve or cylinder pressure regulator to prevent possible ignition. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
80. The end of service life or low Oxygen alarm is a flashing red light and horn sounding. (User: Section 2.7)
81. The flashing blue light indicates an Ice Reminder. (User: Section 2.7)
82. The pressure gauge is protected against sudden loss of oxygen in the event of a gauge line severing by a manual disconnect located at the gauge pass through point of the housing. (User: Section 2.7)
83. A Pacemaker or other Cardiac Condition could limit or prevent the use of the BioPak 240 Revolution. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
84. Breathing difficulties could limit or prevent the use of the BioPak 240 Revolution. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)

85. Claustrophobia or anxiety when wearing a SCBA could limit or prevent the use of the BioPak 240 Revolution. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
86. The instructions provided by the USER and BENCHMAN manuals cannot replace accredited training provided by qualified instructors in the proper and safe use of Biomarine breathing apparatus. (User: Section 1.3)
87. X-Ray evidence of Pneumonia could limit or prevent the use of the BioPak 240 Revolution. (User/Benchman: Cautions and Limitations, Special or Critical User's Instruction)
88. Epilepsy-Grand Mal or Petit Mal could limit or prevent the use of the BioPak 240 Revolution. (User/Benchman: Cautions and Limitations, Special or Critical User's Instructions)
89. Use the 1/4 inch hex driver from the service Kit to remove the flow restrictor. (Benchman Section 3.5)

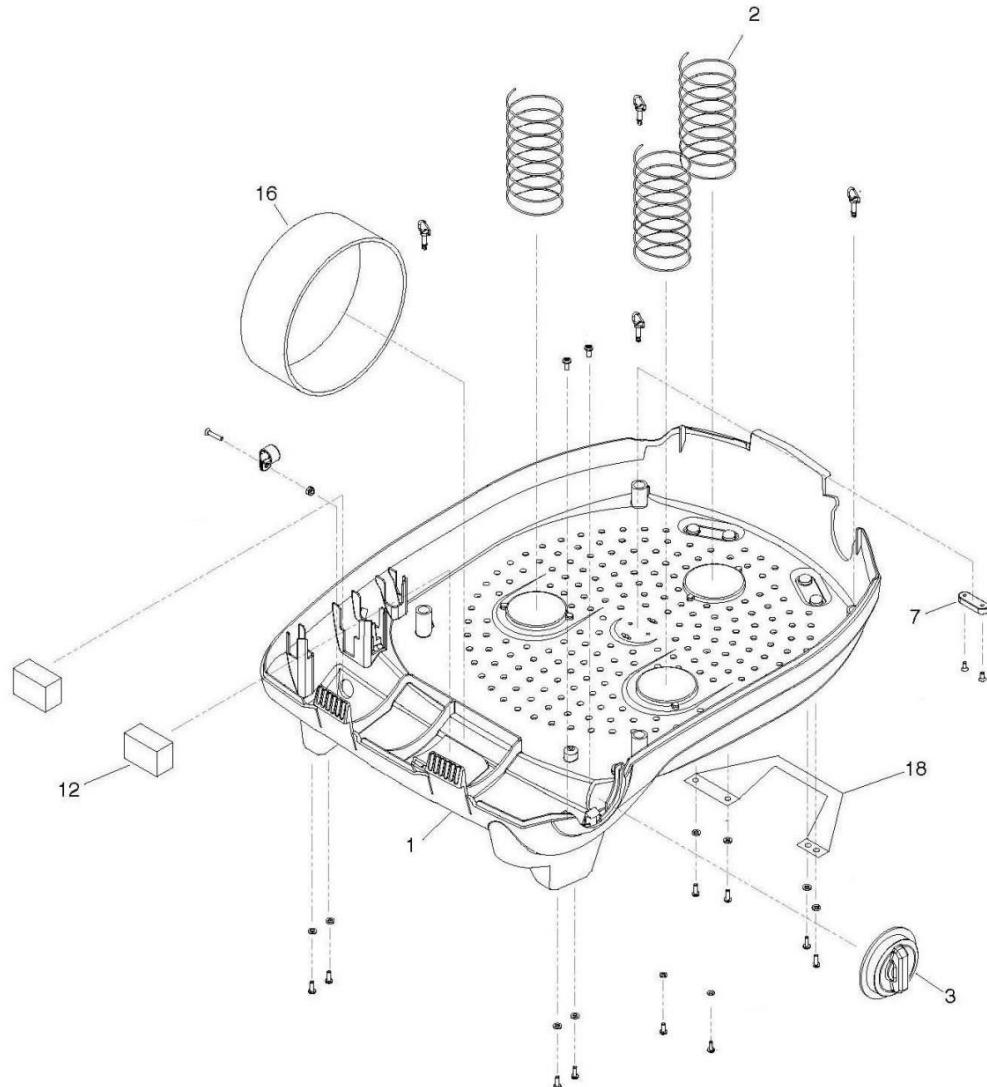
**NOTE:** The References listed above for the Statements of Facts can be downloaded for free from Biomarine's web site.

## BioPak 240 Revolution Complete



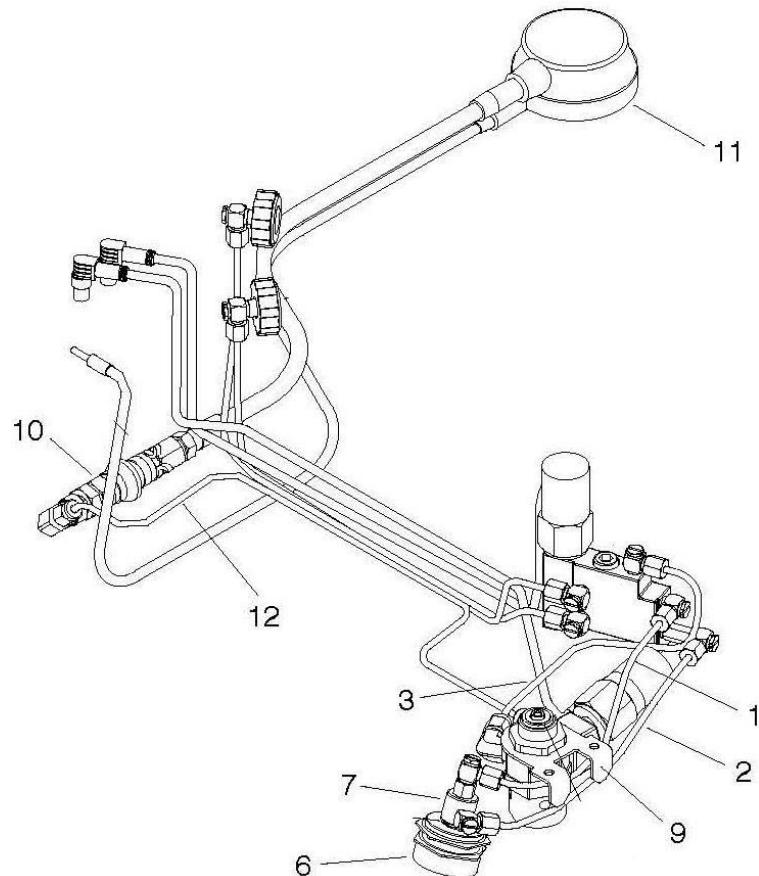
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
2	Upper Housing Assembly	14	Harness Assembly
3	Coolant Lid	15	Ice Canister Freeze Form
4	Ice Canister	19	Facemask Storage Plug
5	Breathing Hose	21	PCM Heat Exchanger
12	O2 Cylinder	22	Moisture Absorbent Pad Set
13	Lower Housing Assembly		

## Lower Housing Assembly



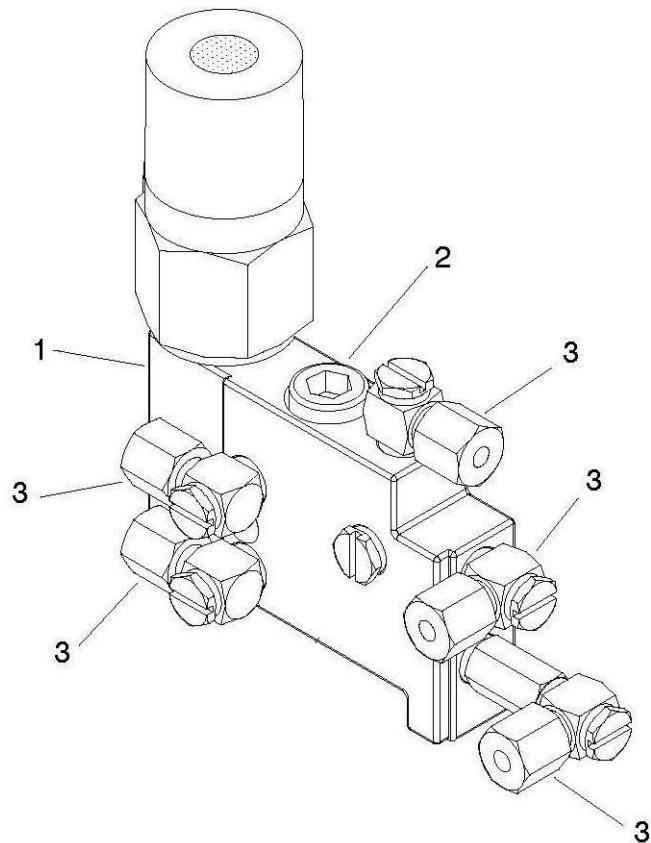
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Lower Housing Shell	12	Latch Foam Pad
2	Diaphragm Springs	16	Oxygen Cylinder Hold-Down Strap
3	External Oxygen Knob	18	Carrying Handle
7	Vent Spacer		

## Pneumatic Assembly



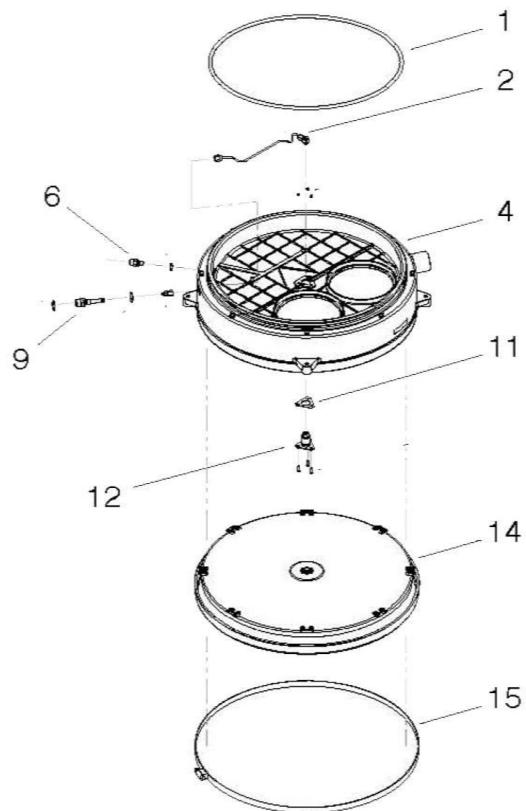
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Bypass Feed Tube	9	Oxygen Regulator Assembly
2	Bypass Return Tube	10	Remote Gauge Shut Off Assembly
3	Oxygen Feed Tube	11	Remote Gauge Assembly
6	Bypass Valve Push Button	12	Remote Gauge Feed Tube Assembly
7	Bypass Valve		

## Manifold Assembly



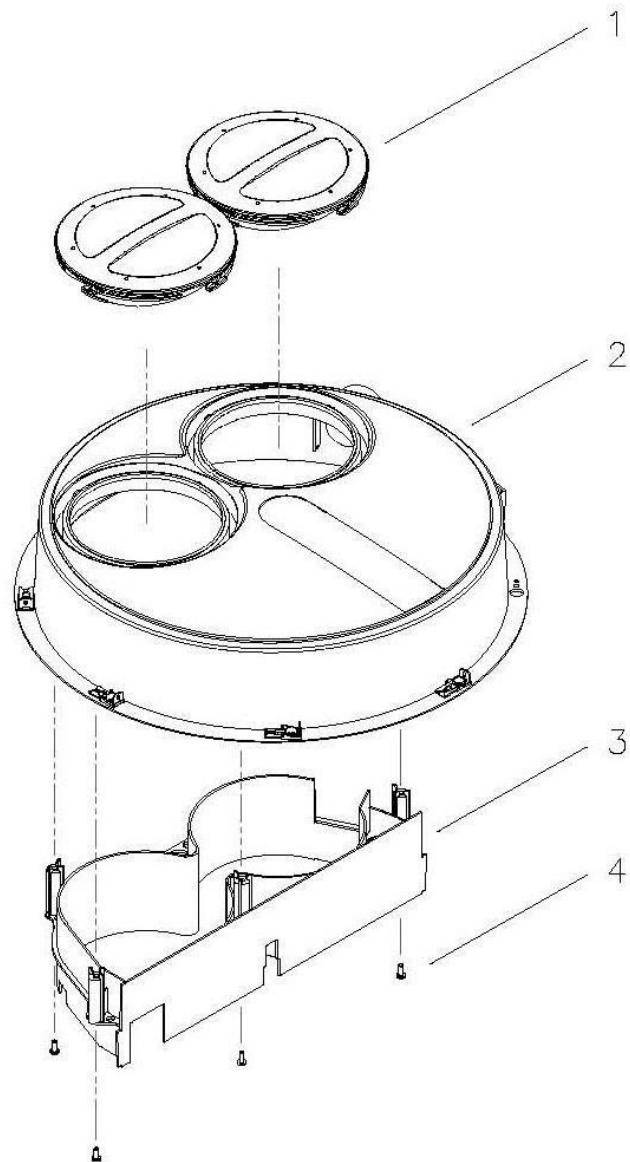
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Manifold Block w/Pressure Switch	1	Swivel Elbow Fitting
2	Constant Add Flow Restrictor Assembly	3	

## Center Section Assembly



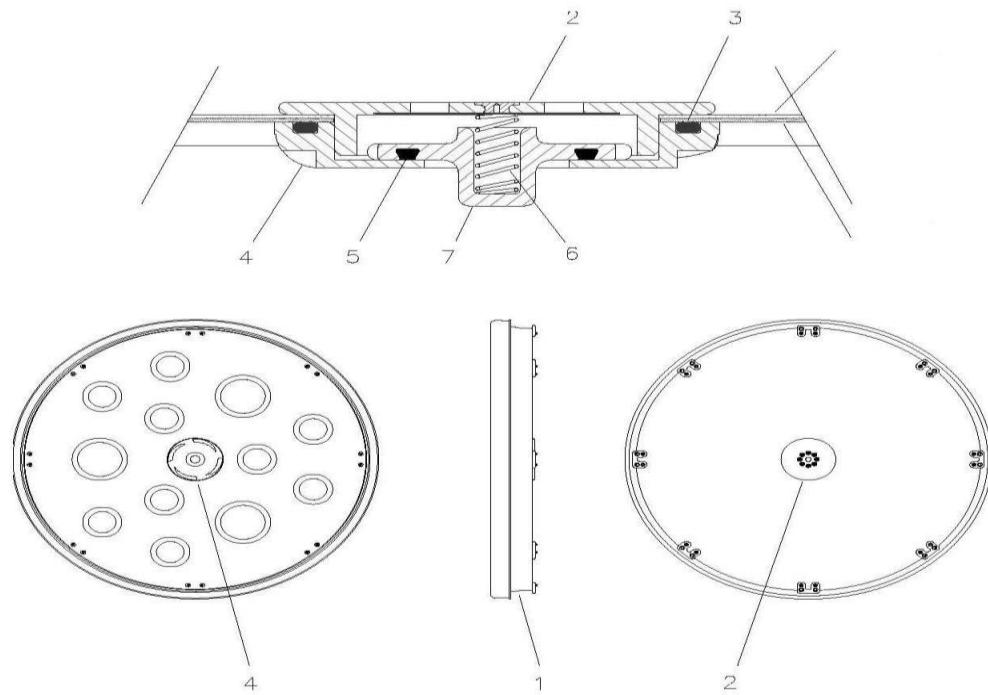
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Lid O-Ring	11	Demand Valve Gasket
2	Demand Feed Tube	12	Demand Valve Assembly
4	Center Section Body Assembly	14	Flexible Diaphragm
6	Constant Add Fitting	15	Diaphragm Clamp
9	Demand Add Fitting		

## Center Section Lid Assembly



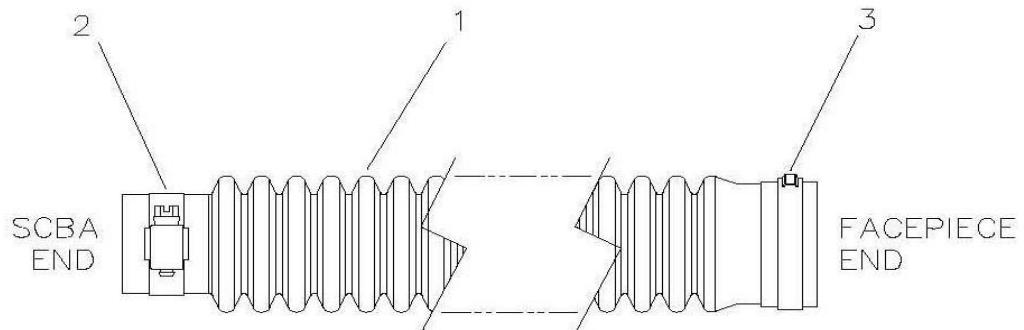
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Coolant Lid	3	Flow Baffle
2	Center Section Lid	4	Self-Tapping Screws

## Diaphragm Assembly



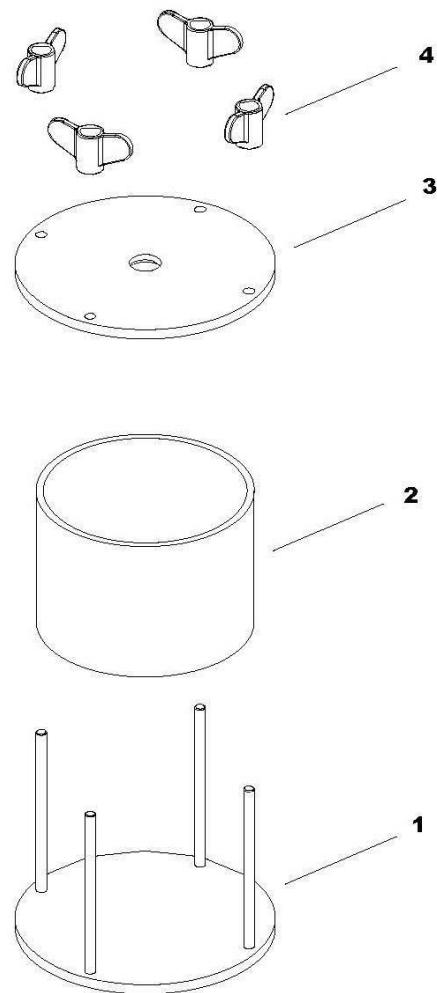
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Flexible Diaphragm	5	Vent Seat O-Ring
2	Vent Cap	6	Vent Valve Spring
3	Vent Body O-Ring	7	Vent Valve Seat
4	Vent Body		

## Breathing Hose



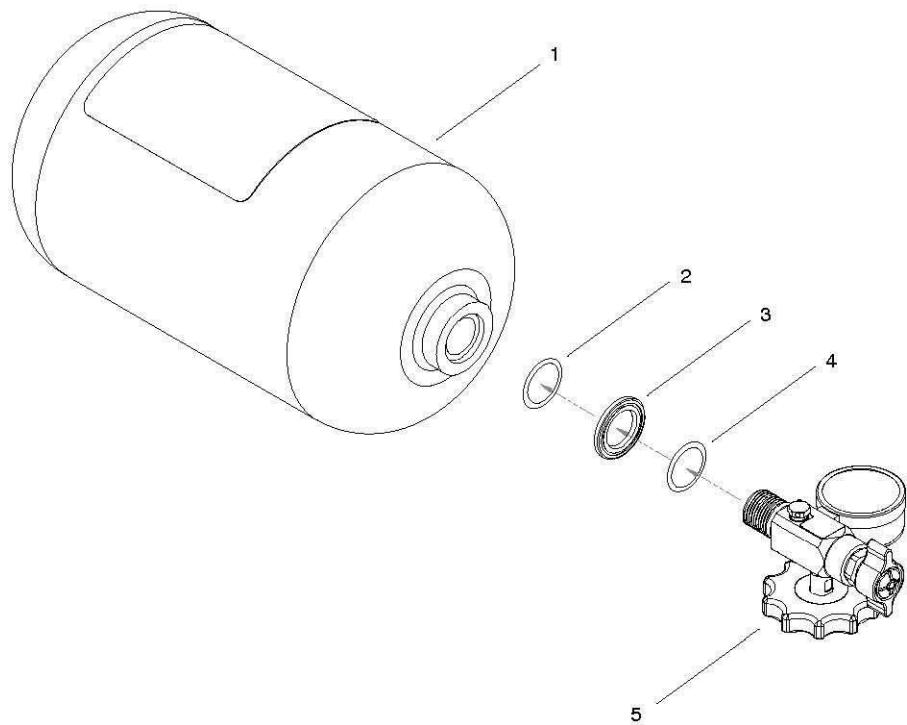
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Breathing Hose	3	Stepless Ear Clamp
2	Worm Gear Hose Clamp		

## Ice Canister Freeze Form



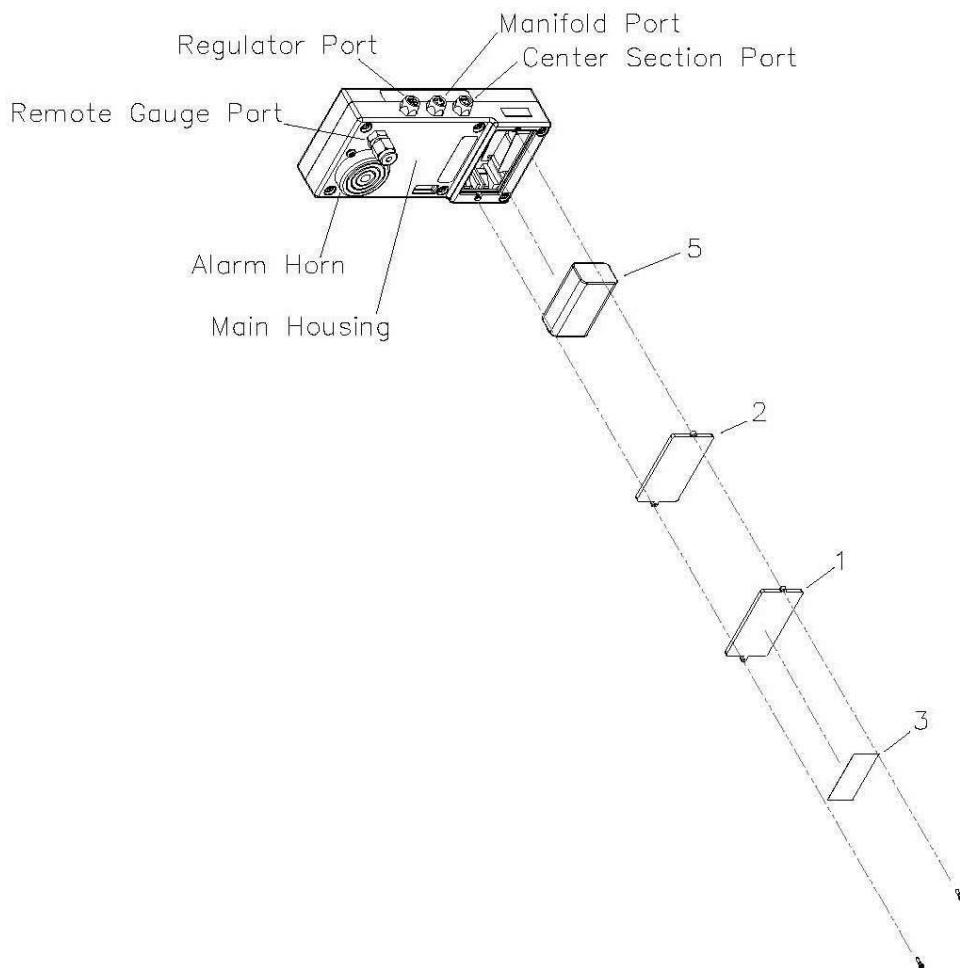
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Base Assembly	3	Top Plate
2	Freeze Tube	4	Wing Nut

## Oxygen Cylinder Assembly



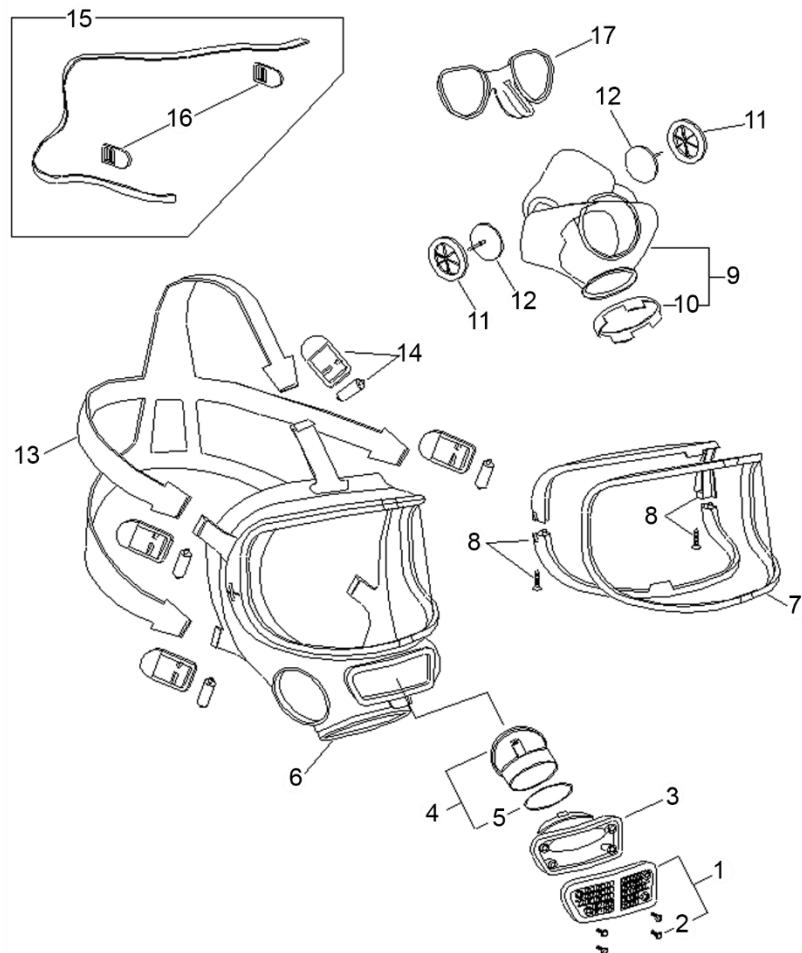
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Green Cylinder	4	Interior O-Ring
2	Exterior O-Ring	5	Valve Assembly
3	Valve Collar		

## RMS Monitoring System



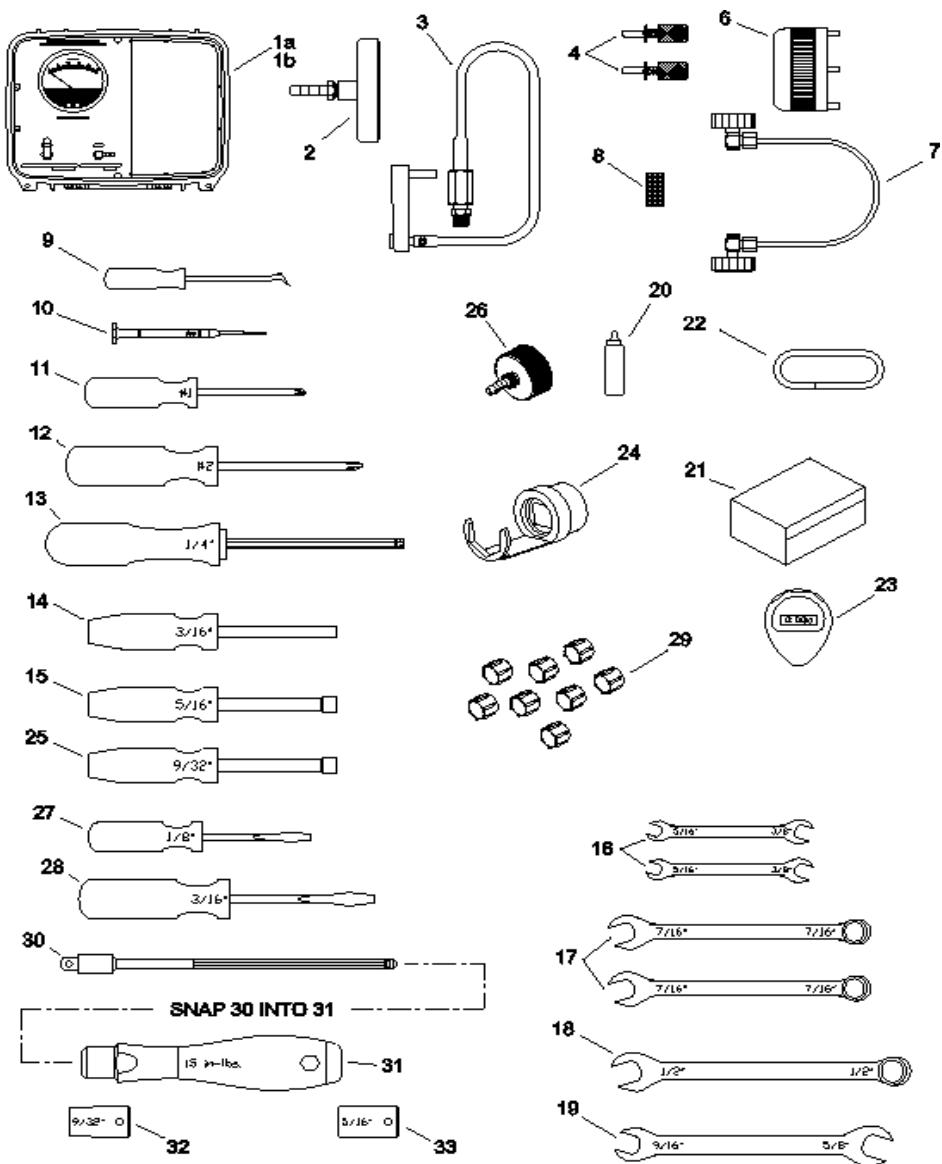
1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Battery Door	3	Battery Door Warning Label
2	Battery Door Gasket	5	9Vdc Battery

## Biomarine Pro PP Mask (Revised Drawing)



1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Front Cover & Screws	10	Inner Mask Retaining Ring
2	Front Cover Screw	11	Valve Frame
3	Speech Channel Body	12	Valve Flap
4	Speech Diaphragm	13	Web Head-Harness
5	Speech Diaphragm O-Ring	14	Buckle & Roller
6	Outer Mask Assembly	15	Neck Strap Assembly
7	Visor	16	Neck Strap Mounting Clip
8	Visor Frame & Screws	17	Spectacle Frame
9	Inner Mask & Ring		

## Tool Kit



1 Cons. No.	2 Designation	1 Cons. No.	2 Designation
1	Case Assembly	9	Combination Pick Tool
3	Flow Test Fixture	13	1/4 - Inch Hex Driver
4	Test Key	20	Leak Detection Fluid
6	Vent Valve Wrench	22	3/8 - Inch OD Rubber Tubing
7	Center Section Pneumatic Plug	26	Leak Check Adapter Fitting

**Bio 240-R Bench Contestant:** \_\_\_\_\_ **Working Time:** \_\_\_\_\_ **Min:** \_\_\_\_\_ **Sec:** \_\_\_\_\_