

# TRANSITIONING TO ZERO-EMISSION EQUIPMENT

Brian Huff
Chief Technology Officer



## Current Status of the Zero Emission Mine

- Very Active in Northern Ontario
- New generation lithium battery equipment in service since 2011
- All major mining companies in Canada are planning a full conversion to zero emission equipment underground





# KL Gold - Macassa BEV Fleet - Since 2011

34 machines, 38 chargers, 80 batteries

187,000 operating hours

80% of production from BEV

85% availability

- Artisan 2.7 tonne LHD conversion
- Artisan A4 4 tonne LHD
- Artisan Z40 40 tonne HT
- Epiroc ST7 7 tonne LHD
- Epiroc ST2G 3.6 tonne LHD
- Epiroc MT2010 20 tonne HT
- RDH 3 yd 5 tonne LHD

**ALL have Artisan's Powertrain** 





## Why use battery powered equipment?

- Ventilation Reduction
  - No emissions (H2O/DPM/N0x/etc.)
  - 88% reduction in heat
  - Less dust (no tailpipe)
- Cooling/Heating reduction
  - Less airflow = less cooling or heating
- Time to Production
  - Expand with no new shafts
- Productivity
  - Higher power and smaller
- Health Concerns
  - DPM/Dust/Noise/Vibration
- Possible New Regulations





## Managing the Transition

#### Infrastructure

- Electrical Requirements
- Underground Shop Requirements

#### **Charging Logistics**

Fast Charge or Swap

#### Personnel

- Operators
- Technicians
- Supply Chain
- Mine Management
- New service personnel type -Battery equipment technician





## Infrastructure Transformation





#### Infrastructure Transformation

#### Facilities - Swapping Bay

- Purpose built cut out
- Swapping Bay requires:
  - Higher back height
  - Level floor
  - Overhead crane
  - Room for machine
  - Room for 2-3 packs
  - Room for charger







- Battery-Electric
- 4 tonne LHD

ArtisanVehicles.com/A4









- Battery-Electric
- 40 tonne Truck

ArtisanVehicles.com/Z40







- Battery-Electric
- 10 tonne LHD

ArtisanVehicles.com/A10



# Artisan announces that it is to be acquired by Sandvik

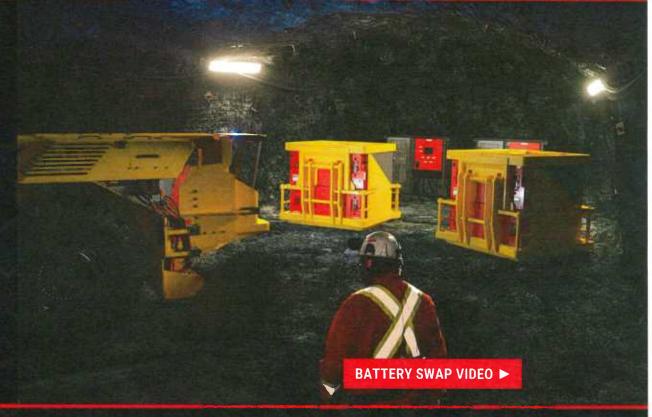






- Battery-Electric
- 40 tonne Truck

ArtisanVehicles.com/Z40





ENTER CHARGE BAY DISCONNECT BATTERY 02:00

DROP USED BATTERY 01:30

DRIVE TO NEW BATTERY 01:30

PICK UP NEW BATTERY 01:00

CONNECT BATTERY LEAVE CHARGE BAY 02:35

TOTAL TIME 00:00

