Diesel Engines

Jeffrey Moninger
Mine Safety & Health Administration
Approval and Certification Center
Mechanical and Engineering Safety Division
How are diesel engines regulated in underground mines?

- **Coal Mines** must use MSHA approved diesel engines.
  - 30 CFR PART 7, Subpart E, October 25, 1996
  - Newly Introduced must Meet 30 CFR PART 72.500 Diesel Particulate Matter (DPM) limits, January 19, 2001 (Health Standard)

- **M/NM Mines** must use acceptable diesel engines introduced into the mine
  - 30 CFR PART 7, Subpart E
  - 30 CFR PART 36
  - Or Meet or Exceed Diesel Particulate Matter, Table 57.5067-1 July 5, 2001 (Health Standard)
What is an MSHA approved diesel engine?

- MSHA approves diesel engines for underground mines under 30 CFR Part 7, Subpart E, Category A & B
  - Category A engines are used in gassy areas of the mine
  - Category B engines are used in all other places

- MSHA Approved Products Part 7 Diesel Engines
  - Support & Resources/Equipment Approval & Certification/Approved Diesel Engines
Permissible Equipment (Used in Gassy Areas of Mine)
- 2.5 grams/hour

Heavy-Duty Equipment (Cuts/Moves Rock/Coal, Drilling or Bolting, Longwall Components, Fuel Transport)
- 2.5 grams/hour

Light-Duty Equipment
- 5 grams/hour
- Meet or Exceed Table 72.502-1
New Technology Diesel Engines

- Include Exhaust Aftertreatment Devices to Reduce Tailpipe Emissions
  - Diesel Particulate Filter (DPF)
    - Diesel Oxidation Catalyst (DOC)
    - Exhaust Gas Recirculation (EGR)
  - Selective Catalytic Reduction (SCR)
    - Diesel Exhaust Fluid (DEF)
MSHA Approved Diesel Engine
185 HP @ 2200 RPM

- 24 gr/hr (0.22 gr/hp-hr) DPM, Category B,
- 1.2 gr/hr (0.009 gr/hp-hr) DPM, Category A, With Diesel Particulate Filter (DPF)
- 0.6 gr/hr (0.007 gr/hp-hr) DPM, Category A, With Diesel Particulate Filter (DPF) & Diesel Oxidation Catalyst (DOC)

EPA Tier 2 = 0.15 gr/hpr-hr (175<300 hp)
EPA Tier 4 = 0.015 gr/hpr-hr (175<300 hp)

(Category A data is based on calculated values.)
MSHA Approved Diesel Engine

- 15 gr/hr (0.13 gr/hp-hr) DPM, Category B
  - 215 HP @ 2200 rpm

- 1.1 gr/hr (0.010 gr/hp-hr) DPM, Category B, With Diesel Particulate Filter (DPF) & Diesel Oxidation Catalyst (DOC)
  - 200 HP @ 2200 rpm

- 1.1 gr/hr (0.010 gr/hp-hr) DPM, Category B, With Diesel Exhaust Fluid (DEF)
  - 200 HP @ 2200 rpm

EPA Tier 2 = 0.15 gr/hp-hr (175<300 hp)

EPA Tier 4 = 0.015 gr/hp-hr (175<300 hp)
New Technology Diesel Engines

- New technology diesel engines are available for M/NM Mines to assist in meeting the DPM standards.

- Coal Mines have some newer technology diesel engines to use in further reducing DPM emissions.
Effective Controls to Reduce DPM Emissions

- New technology diesel engines produce lower DPM emissions.
- Diesel particulate filters remove DPM.
- Alternative fuels reduce DPM emissions
- Maintenance program ensures methods working properly.
- Environmental Cabs
- Ventilation
Thank You

Jeffrey Moninger
MSHA A&CC
Mechanical and Engineering Safety Division
moninger.jeffrey@dol.gov
304-547-2324